

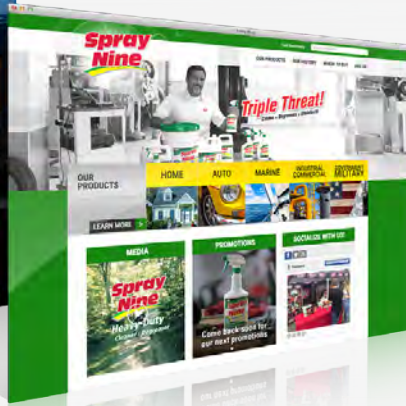


# Master Product Catalog

AUTOMOTIVE / FLEET / MARINE / MOTORCYCLE



Permatex.com



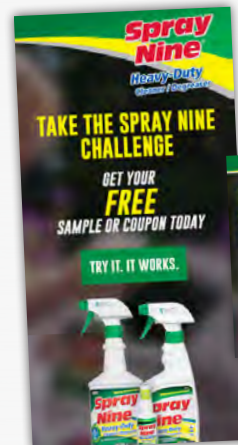
SprayNine.com website featuring Spray Nine® Cleaning Products

## Large social media presence

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- » [youtube.com/user/permatexvideos](https://youtube.com/user/permatexvideos)



## Print and Online Advertising



# Table of Contents

## A Word From Permatex

Since 1909, quality Permatex® products have been used in workshops, garages, and at racetracks around the world. Permatex continues to thrive and expand with exciting new and innovative products.

Behind these products is the understanding that your needs are our primary concern. Our resources and people are organized to satisfy those needs. It is a market-driven concern for you and your customers that makes Permatex® a leading edge manufacturer and supplier of innovative products that meet your customers' needs.

Innovation through research and development is a Permatex hallmark. We are continually enhancing our capabilities to provide you with a constant flow of new and improved products that will keep your customers coming back.

Visit us at [www.permatex.com](http://www.permatex.com)



**Permatex.com** features an online product catalog, news, store locator, technical information, product selection guides, and training videos for technicians seeking materials and guidelines for their automotive projects. The site provides information about Permatex® brands, such as Fast Orange® and Spray Nine®. Products are searchable by category, keyword, and item number. Visitors can retrieve Safety Data Sheets (SDSs) and Technical Data Sheets (TDSs), available as rapid downloads. The Motorsports section features the Follow-A-Dream NHRA Race Team with the latest updates. Our Vintage Gallery features product and other memorabilia dating back to Permatex's early years.

<b>Gasketing</b>	<b>8</b>
— Gasket Makers	12
— Anaerobic Gasket Makers & Flange Sealants	15
— Gasket Removers	16
— Specialty Gasket Makers	17
— Gasket Sealants	18
<b>Thread Compounds</b>	<b>21</b>
— Threadlocker Gels	21
— Threadlockers	22
— Thread Sealants	25
— Activator	26
— Retaining Compounds	27
<b>Adhesives &amp; Sealants</b>	<b>28</b>
— Super Glues & Instant Adhesives	28
— Epoxies	30
— Specialty Adhesives	32
— Sealants	32
<b>Specialized Maintenance &amp; Repair</b>	<b>32</b>
— Specialty Adhesives	33
— Rebuilder's Aids	34
— Specialty Lubricants	34
— Single-Use Pouches	35
— Auto Glass / Lens Repair	36
— Electrical System Maintenance	37
— Body, Interior & Trim	39
— Professional Repair Systems	41
— Fabric, Vinyl, And Fiberglass Repair	41
— Exhaust System Repair	42
— Radiator & Fuel Tank Repair	43
<b>Lubricants</b>	<b>44</b>
— Multipurpose Lubricants	44
— Specialty Lubricants	45
— Specialty Lubricants - Anti-Seize	46
<b>Mechanic's Laundry Detergent</b>	<b>49</b>
— Laundry Detergent	49
<b>Cleaners</b>	<b>50</b>
— Cleaners	50
— Specialty Cleaners	52
— Spray Nine® Brand Cleaners	53
<b>Hand Care</b>	<b>56</b>
— Hand Cleaners	57
— Merchandising/Promotion	60
— Accessories	60
— Gloves	61
<b>References</b>	<b>62</b>
— Gasket Maker Selector	62
— Gasket Dressing Selector	64
— Threadlocker Selector	66
— Epoxy Guide	68
— Complete Auto Care	70
— Motorcycle Applications	72
— Heavy Duty Fleet Repair	74
— Automotive OEM Interchange	76
— OEM Interchange Heavy Equipment	80
— Index by Product Name	82
— Index by Part Number	84

# Our History

In the beginning...the first Permatex product was a shellac designed to bond bicycle tires to their rims. Constant A. Benoit Sr., founder of the Permatex Company, enjoyed going to car races in his spare time. In 1915, Mr. Benoit attended a 24-hour endurance race at the Sheepshead Bay track near his Brooklyn, New York laboratory. He observed that many of the cars were forced to make frequent pit stops to replace blown cylinder head gaskets.



The mechanic for driver Ralph DePalma's car sought Mr. Benoit's help after DePalma's car blew its head gasket for the fourth time. Mr. Benoit applied some of his experimental gasket cement and the DePalma car drove the rest of the 24-hour race without any further gasket problems. On that day, Permatex entered the automotive maintenance chemicals business. The Permatex Company became one of the early leaders in using professional auto racing to prove product performance and to promote sales.

In 1936, American stock-car driver and mechanic Bill France, Sr., assembled a racing engine using only Permatex® Form-A-Gasket® products. Later, Driver Milt Marion won the first race at the Daytona Beach Road Course with the Form-A-Gasket® Test Car # 23. In 1966, the Permatex 300 became only the second race on the NASCAR schedule to be named for a corporate sponsor. The Permatex 300 NASCAR race at the Daytona International Speedway became one of America's premier racing events. In the mid 1970's, NASCAR superstar Bobby Allison built a late model Chevrolet sportsman engine entirely with Permatex brand threadlockers. The car, built without a single cut gasket or lock washer, ran 300 miles at Alabama International Motor Speedway (Talladega).



Constant Benoit died in 1950 and his son Pete took over the Permatex Company. Pete shifted the company's manufacturing plant from Brooklyn, New York to Kansas City in 1954 - to take advantage of a more central shipping location. Later, preferring Florida's sunny climate, Pete moved the company headquarters to West Palm Beach in 1962. Soon the Permatex Company built a 12,000 square foot corporate and international sales office in West Palm Beach.



The Permatex product line was expanded and the company continued to prosper. In 1972, the Permatex Company was sold to Loctite Corporation. The business was moved to Cleveland, Ohio and integrated with the Woodhill Chemical Company. In the late 1970's, Woodhill Permatex launched Permatex® Blue Silicone which went on to become the largest selling blister carded chemical item in the American auto parts business. In August 1980, the Woodhill Permatex division moved to a brand new 175,000 square foot facility with over 100 employees.



In February 1990, DL Banite, Inc., America's oldest manufacturer of waterless hand cleaners became a part of the Permatex line. Later that year, Permatex launched Fast Orange® citrus hand cleaners, a staple of the Permatex product line and a standard of the emerging citrus hand cleaner industry.



In January of 2001, Permatex finalized the acquisition of the Permatex International Business from Loctite. In 2002, Permatex re-entered the industrial market with a broad range of products including its proprietary waterless hand cleaners, silicone-based sealant and gasketing materials, anaerobic adhesives, epoxies, lubricants, and other specialty chemicals.

# Permatex...Since 1909

In December of 2005, Permatex was acquired by ITW (Illinois Tool Works Inc.), a NYSE listed U.S. based corporation. ITW was founded in 1912 and is a Fortune 200 diversified manufacturing company with more than a 90 year history. ITW's decentralized business units in 57 countries employ 49,000 people focused on creating value-added products and innovative customer solutions. In addition, Permatex announced a partnership with Jay Blake and the Follow A Dream® NHRA Racing Team.

As a part of ITW's Performance Polymers & Fluids Group, Permatex continues its commitment to be an innovator and leader in adhesives, sealants and automotive aftermarket maintenance products. Permatex currently operates in the United States, Canada, Mexico, and the U.K. and exports products to more than 85 countries around the world.



In 2009, Permatex celebrated its 100 year anniversary... and another century of quality and innovation.



In 2008, Permatex acquired the South American adhesives and sealants manufacturer, Anaerobicos S.A. and New York-based specialty cleaning products manufacturer, Spray Nine Corporation.



## 100th Anniversary...a century of innovation and leadership in chemical tools.



2009 marked Permatex's 100th year in business. Since 1909, Permatex has been the preferred choice in chemical tools for motorsports teams, professional automotive technicians, performance buffs, and general automotive do-it-yourselfers. The company offers a wide range of adhesives, sealants, gasket

makers, hand cleaners, lubricants, appearance products, specialty repair kits, and additives.

Permatex products provide market-specific formulations and application methods for a variety of industries, including automotive, marine, motorcycle, heavy duty, and off highway. The company is constantly working with automakers, parts suppliers, service parts groups, and other aftermarket companies to develop the next generation of service technology.

In addition to product development, Permatex is also focused on developing even more effective support programs for its product lines and distribution partners with new packaging, bilingual clinics and online training for professional and student technicians, product demo videos, category management, expanded website activities, and motorsports sponsorships.

At Permatex, we continue to deliver products that make caring for cars easier and repairs more reliable. From our

performance proven "chemical tools" and shop supplies that simplify maintenance and repair to our innovative appearance and additive products that work better and last longer, Permatex delivers best-in-the-business performance and value. As we continue into another century of quality and innovation, we'd like to thank all of our customers for making Permatex the brand they trust to get the job done right.



# Introduction

## Permatex Defined



- » Customer-driven, cutting-edge products and leading brands...
- » OEM specified...
- » ISO 9001: 2008 certified...
- » NSF Registered...
- » Superior customer service...
- » Technological and merchandising innovations...
- » Award-winning package designs...
- » Powerful promotional campaigns & national advertising support...

These are the elements that define Permatex's automotive product lines, give Permatex the competitive edge, and keep Permatex competitive in the market place.



## Permatex Service

From its Hartford headquarters, Permatex directs a growing global automotive aftermarket enterprise serving North America, the Pacific Rim, South America, Europe, and Africa. Permatex manufacturing plants, distribution centers, and offices located in Solon, Ohio are strategically located to help us achieve our growth goals and effectively service our customers.

Many Permatex® products are packaged in our state-of-the-art Manufacturing, Distribution, and Technical Center located in Solon, Ohio.

Permatex is committed to conducting its business in a manner that protects the environment and the health and safety of employees, customers, and the public. Some related services are:

- » **Safety Data Sheets (SDS):** exceed regulatory requirements and are continuously updated.
- » **Training:** educational support for the safe handling, use, shipping, and disposal of chemicals.
- » **Response Line:** professional responses to queries regarding health, safety, regulations, and transport. Off-hours tie-in to Poison Control Centers is also provided.



**Above:** Permatex Manufacturing, Distribution and Technical Center, Solon, Ohio

**Left:** Permatex Headquarters, Hartford, Connecticut

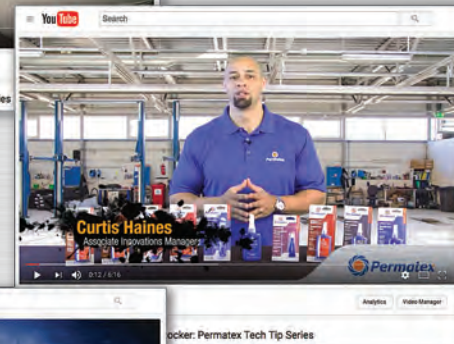
## Permatex Free Training Clinics

Permatex® has organized a dedicated team of trainers who are committed to educating customers and end-users. This unmatched commitment provides free product training clinics that are attended by thousands of automotive technicians, installers, and vocational-technical students each year. These clinics teach people in the automotive repair industry how Permatex® products can help them save time, reduce costs, and increase repair reliability. They learn the proper use of products, repair procedures, and best practices, and receive informative reference materials and free samples. Since 1999, Permatex Sales Representatives have successfully trained more than 100,000 technicians!

Permatex has expanded its training program to now include a focus on student technicians studying at the 1,500+ accredited National Automotive Technicians Education Foundation (NATEF) schools. As part of this effort, we offer a 60 minute in-classroom introductory session on the proper use of Permatex gasket makers, threadlockers, and thread sealants by knowledgeable and highly trained full-time Technician Advisors. This is not a sales presentation, but rather a live, hands-on training with demonstrations and specific product applications.

After the presentation, a variety of application size products, charts, and handouts are given to the students. There is also an instructor's kit with additional products, a lesson plan, and a DVD for the classes' future reference. These are gifts for the instructor and the students as our way of saying "thank you" for their time and attention. Note, this program also provides credit toward the instructor's continuing automotive service education requirements.

Time being a very limited resource, and travel a major expense, we request combining similar classes to minimize costs, and maximize our efforts. Our experience has identified the best class size to be 30-50 students. We at Permatex understand the value of training. While most manufacturers have eliminated no-charge training programs, our company is expanding the effort to train the future ASE certified technicians of tomorrow and to assure the flow of future professional automotive service technicians having been exposed and trained in the proper use of Permatex gasket makers, threadlockers, and thread sealants.



## Gasket Makers

Changing engine designs have meant new and different gasketing requirements. Extended warranties, engine sensors and new component materials such as aluminum, bi-metal alloys and high-tech plastics, have created the need for superior RTV silicone gasket makers in both OEM production and service applications.

Permatex® gasket makers offer significant performance advantages, even in today's complex vehicles. These include outstanding oil resistance, excellent torque retention and hi-temp, sensor-safe properties. Permatex always has the right gasket maker for your application.








## Gasket Sealants

As new engine designs require more advanced gasket makers, today's under hood requirements create a need for superior sealant technologies. When a chemical gasket is not an option, Permatex offers a wide range of gasket sealants suitable for applications on both import and domestic vehicles of any model year or performance caliber.



# Gasket Makers

	NORTH AMERICAN AUTOMOBILES <small>General Motors, Ford, Chrysler</small>			IMPORT & LATE MODEL DOMESTIC AUTOMOBILES					
	Ultra Black®	Ultra Blue®	Ultra Copper®	Ultra Grey®	Ultra Copper®	Automatic Transmission	Gear Oil	Water Pump & Thermostat	Ultra Synthetic
<b>GASKETING APPLICATIONS</b>	STANDARD PERFORMANCE			HIGH PERFORMANCE		SPECIALTY			
Rear Main Seal Assembly	✘	—	—	✘	—	—	—	—	✘
Rear Main Bearing Cap Split Line	✘	✘	—	✘	—	—	—	—	✘
Differential Cover	✘	✘	—	✘	—	—	✘	—	—
Water Jackets	✘	✘	—	✘	—	—	—	—	✘
Intake End Seals	✘	✘	—	✘	—	—	—	—	✘
OHC Cap	✘	✘	—	✘	—	—	—	—	✘
Oil Pan Corner Seals	✘	✘	—	✘	—	—	—	—	✘
Oil Pan Gasket	✘	✘	—	✘	—	—	—	—	✘
Side Cover Plate	✘	✘	—	✘	—	—	—	—	✘
Thermostat Housing	✘	✘	—	✘	—	—	—	✘	✘
Timing Cover	✘	✘	—	✘	—	—	—	—	✘
Transmission Pan	✘	✘	—	✘	—	✘	✘	—	—
Valve Cover Gasket	✘	✘	—	✘	—	—	—	—	✘
Water Pump Gasket	—	—	—	✘	—	—	—	✘	✘
<b>GASKET DRESSING / ADHESIVE APPLICATIONS</b>									
Exhaust Manifold	—	—	✘	—	✘	—	—	—	—
Intake Manifolds	✘	✘	—	✘	—	—	—	—	✘

SEALANT FEATURES	Permatex® Form-A-Gasket® No. 1	Permatex® Form-A-Gasket® No. 2	Permatex® Aviation Form-A-Gasket®	Permatex® Indian Head®	Permatex® Tack & Seal™	Permatex® High Tack 97/98	Permatex® High Tack 99	Permatex® Copper Spray-A-Gasket®	Permatex® Ultra Rubber Gasket Sealant & Dressing
Import OE Endorsed	—	—	—	—	—	—	✘	—	✘
Non-Hardening Formula	—	✘	✘	—	✘	✘	✘	—	✘
Hardening Formula	✘	—	—	✘	—	—	✘	—	—
Thread Sealant	✘	✘	✘	—	✘	—	✘	—	✘
For Gasket Positioning	—	—	—	—	✘	✘	✘	✘	✘
Gasket Sealant	✘	✘	✘	✘	✘	—	✘	✘	✘
High Pressure Resistance	✘	✘	✘	—	✘	✘	✘	—	✘
Sensor-Safe	✘	✘	✘	✘	✘	✘	✘	✘	✘



*RTV (Room Temperature Vulcanizing) Silicone cures at standard room temperatures. It is a flexible material that can be shaped then dries into a solid seal.*

## Gasket Makers — The Right Stuff®



# Got a Minute?

## Make Instant Gaskets to Fit Any Application...

*Put vehicles back into service in just one minute with The Right Stuff® One Minute Gasket™!*

**OEM specified.** These long-lasting, elastomeric formed-in-place rubber gasket makers are more reliable and longer lasting than cut gaskets, and at a fraction of the cost. They fit many different applications quickly and easily by allowing you to custom fit gaskets to any shape or size.

- Leak & seepage resistant – protects against leaks caused by vibration & thermal expansion.
- Superior to most OE gaskets and fleet-tested to be leak-free in more than 5 million miles of heavy commercial use.

Now packaged in handy-sized Power Cans, each contains enough material to completely replace two or three large cut gaskets!

### Permatex® Short Caulking Gun

Make leak-proof gaskets and return equipment to service immediately! Permatex premier instant gasket maker was designed as a replacement for conventional gaskets. This elastomeric “formed-in-place” material is more reliable and longer lasting than pre-cut gaskets. It is blowout resistant and protects against leaks and seepage caused by vibration and thermal expansion. Formulated to meet or exceed performance standards for long-term sealability, durability and handling, this material is used on OEM production lines and specified in their service parts programs. Temperature range -75°F to 450°F (-59°C to 232°C) continuous, 500°F (260°C) intermittent; resists ATF, coolant, oil and other shop fluids. Sensor-safe. Fleet-tested.

**Suggested Applications:** Automotive, heavy duty, and marine gaskets, valve covers, gearbox covers, pumps, oil pans, thermostat housings, water pumps.



Item #	Container Size	Pack
800368	Short caulking gun	6

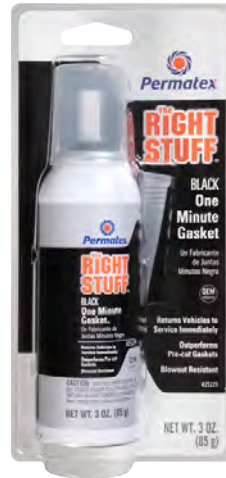
## Gasket Makers — The Right Stuff®



Item # 29208



Item # 99070



Item # 25229



Item # 25238

### Permatex® The Right Stuff® BLACK Gasket Maker

Make leak-proof gaskets and return equipment to service immediately! The Right Stuff is our most advanced gasket maker. It eliminates the need to wait for the gasket maker to cure – just reassemble and go! The elastomeric “formed-in-place” material is more reliable and longer lasting than pre-cut gaskets. It is blowout resistant and protects against leaks and seepage caused by vibration and thermal expansion. Formulated to meet or exceed performance standards for long-term sealability, durability and handling, this material is used on OEM production lines and specified in their service parts programs. Temperature range -75°F to 450°F (-59°C to 232°C) continuous, 500°F (260°C) intermittent; resists ATF, coolant, oil and other shop fluids. Sensor-safe. Fleet-tested.

**Suggested Applications:** Automotive, heavy duty, and marine gaskets, valve covers, gearbox covers, pumps, oil pans, thermostat housings, water pumps.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
25223	4 oz. Power Can	6
25224	7 oz. Power Can	6
25229	3 oz. Power Can, carded	6
29208	5 oz. cartridge	6
33694	10.1 fl. oz. cartridge	6
85224	7.5 oz. PowerBead™ pressurized can	6
99070	5 oz. cartridge, 2 pack w/caulking gun	4

### Performance Scorecard

Parameter	Cut Gaskets	The Right Stuff®
Reliability, Durability	FAIR	EXCELLENT
ATF/Oil /Coolant /Temp. Resistance	POOR	EXCELLENT
Seals Consistently	FAIR	YES
OEM Approved/ Specified	YES	YES
Sensor Safe	YES	EXCELLENT
Ability to seal scored surfaces	POOR	EXCELLENT
Ability to tighten/ retighten bolts without concern of overtightening	POOR	GOOD
Available in every possible shape	NO	YES

### Permatex® The Right Stuff® GREY Gasket Maker

Specifically designed to perform under higher torque loads associated with engines having closely spaced bolt patterns (typically import vehicles). This product is blowout resistant, allowing leakproof gaskets to be made and put into service in just one minute. Sensor-safe, The Right Stuff® GREY seals instantly, forming a reliable, long lasting elastomeric rubber gasket that outperforms pre-cut gaskets. Specified by major import OEMs, this material is resistant to powertrain fluids (oil, coolant, and ATF) and operates in environments to 450°F (232°C) continuous; 500°F (260°C) intermittent.

**Suggested Applications:** Automotive gaskets, valve covers, oil pans, transmission pans, thermostat housings, water pumps.

Item #	Container Size	Pack
25238	3 oz. Power Can, carded	6
34310	10.1 fl. oz. cartridge	6
34311	5 oz. cartridge	6
85144	7.5 oz. PowerBead™ pressurized can	6

## Ultra Series Gasket Makers



### Permatex® Ultra Black® Maximum Oil Resistance RTV Silicone Gasket Maker

**OEM specified.** For dealership warranty requirements, Ultra Black® ensures extended drivetrain warranty compliance. Fast-curing formula. Sensor-safe, low odor, noncorrosive. Meets performance specs of OE silicone gaskets. Retains high flexibility, oil resistant properties through use of a patented adhesion system. Temperature range -65°F to 500°F (-54°C to 260°C) intermittent; resists auto and shop fluids and vibration.

**Suggested Applications:** Valve covers, oil pans, intake manifold end seals, timing covers, and differential covers.

Item #	Container Size	Pack
22072	.5 oz. tube, carded	6
24105	13 oz. cartridge	12
82080	8.75 oz. Power Can	6
82180	3.35 oz. tube, carded	12
85080	9.5 oz. PowerBead™ can	6

### Permatex® Ultra Copper® Maximum Temperature RTV Silicone Gasket Maker

**OEM specified.** For high operating temperatures, turbocharger applications, and exhaust systems. The most advanced, high temp RTV silicone gasket maker available. Sensor-safe, low odor, non-corrosive. Three times more oil resistant than conventional silicones; eight times more flexible than cut gaskets. Temperature range -65°F to 700°F (-54°C to 371°C) intermittent; resists auto and shop fluids and vibration.

**Suggested Applications:** Exhaust manifolds/headers, turbo charger applications, and slip-fit exhaust parts.

Item #	Container Size	Pack
81878	3 oz. tube, carded	12

### Permatex® Ultra Synthetic Gasket Maker

**Advanced formula** RTV Gasket Maker designed specifically for resistance to unique synthetic motor oil chemical properties. Prevents leak paths commonly associated with full and blended synthetic motor oils. Recommended for close tolerances and high performance parts. Temperatures up to 500° F intermittent. Import/Domestic compatible. **Suggested Applications:** Valve covers, oil pans, oil pumps, intake manifold end seals, and timing gear covers.

Item #	Container Size	Pack
82135	3.5oz tube, carded	12

### Permatex® Ultra Grey® Rigid High-Torque RTV Silicone Gasket Maker

**OEM specified.** Designed specially for high-torque and high vibration applications, like those common in import engines, this premium RTV gasket maker exceeds manufacturers' performance requirements. Sensor-safe, low odor, and non-corrosive. Maximum vibration resistance, with outstanding resistance to oils, cooling and shop fluids. Temperature range -65°F to 500°F (-54°C to 260°C) intermittent.

**Suggested Applications:** Valve covers, oil pans, automatic transmission pans, intake manifold end seals, timing covers, water pumps, and thermostat housings.

Item #	Container Size	Pack
22074	.5 oz. tube, carded	6
82194	3.5 oz. tube, carded	12
82195	13 oz. cartridge	6
85084	9.5 oz. PowerBead™ can	6

### Permatex® Ultra Blue® Multipurpose RTV Silicone Gasket Maker

**OEM specified.** Permatex® Ultra silicones were developed to meet today's technology changes. Sensor-safe, low odor, non-corrosive. Outstanding oil resistance and joint movement tolerance. Eight times more flexible than cork/composite gaskets; three times more oil resistant than conventional silicones. Temperature range -65°F to 500°F (-54°C to 260°C) intermittent; resists auto and shop fluids and vibration.

**Suggested Applications:** Valve covers, oil pans, and timing covers.

Item #	Container Size	Pack
81724	3.35 oz. tube, carded	12
81725	13 oz. cartridge	12
85519	9.5 oz. PowerBead™ can	6

## RTV Gasket Makers



### Permatex® Sensor-Safe Blue RTV Silicone Gasket Maker

**OEM specified.** The original Permatex Blue now with low odor formula. Will not foul oxygen sensors. Replaces almost any cut gasket. Makes reliable “formed-in-place” gaskets that resist cracking, shrinking and migrating. Coats pre-cut gaskets to increase reliability. Temperature range -65°F to 500°F (-54°C to 260°C) intermittent; resists auto and shop fluids.

**Suggested Applications:** Valve covers, oil pans, timing covers, water pumps, and thermostat housings.

Item #	Container Size	Pack
80022	3 oz. tube, carded	12
80628	12.9 oz. cartridge	12
81860	7.25 oz. Power Can	6



### Permatex® High-Temp Red RTV Silicone Gasket Maker

**OEM specified.** Formulated for hi-temp applications, or heavy-duty use (such as towing). Replaces almost any cut gasket by making reliable “formed-in-place” gaskets that resist cracking, shrinking and migrating caused by thermal cycling. Coats pre-cut gaskets to increase reliability. Temperature range -65°F to 650°F (-54°C to 343°C) intermittent; resists auto and shop fluids.

**Suggested Applications:** Valve covers, oil pans, timing covers, water pumps, and thermostat housings.

Item #	Container Size	Pack
81160	3 oz. tube, carded	12
81409	11 oz. cartridge	12
81915	7.25 oz. Power Can	12
85915	7.25 oz. PowerBead™ can	6



### Permatex® Sensor-Safe High-Temp RTV Silicone Gasket Maker

The high temp first generation gasket maker formulated for oxygen sensor equipped engines. Temperature range of -65°F to 650°F (-54°C to 343°C) intermittent; resists auto and shop fluids.

**Suggested Applications:** Valve covers, oil pans, timing covers, water pumps, and thermostat housings.

Item #	Container Size	Pack
81422	3 oz. tube, carded	12



### Permatex® Water Pump & Thermostat RTV Silicone Gasket Maker

A noncorrosive, sensor-safe RTV silicone gasket material formulated specifically for water pumps and thermostat housings. Highest water-glycol resistance available in an RTV silicone.

**Suggested Applications:** Water pump and thermostat housings

Item #	Container Size	Pack
22071	.5 oz. tube, carded	6



### Permatex® Automatic Transmission RTV Gasket Maker

**OEM specified.** Developed with U.S. automotive OEMs and complies with extended warranty requirements. It resists aging, weathering and thermal cycling without hardening, shrinking or cracking. Benefits include improved transmission oil resistance, good adhesion while retaining flexibility, sensor-safe, noncorrosive and can be used as a gasket maker or dressing. Nonflammable, nontoxic, low odor.

**Suggested Applications:** Automatic transmission pans, case halves, and side covers.

Item #	Container Size	Pack
81180	3 oz. tube, carded	12



### Permatex® Gear Oil RTV Gasket Maker

**OEM specified.** Specially formulated to withstand the harsh gear oil environment found in differentials and transfer cases. Because gear oil has friction modifiers that break down normal RTV and cause leaking, this specialty silicone has been tested to OEM specifications to ensure a leak-proof seal.

**Suggested Applications:** Differentials and transfer cases.

Item #	Container Size	Pack
81182	3 oz. tube, carded	6
81184	5 fl. oz. cartridge	6

## PowerBead™ Dispensing System



### Gasket Makers & Sealants Made Easier

Our patented PowerBead™ Dispenser makes it easier to apply consistent, uninterrupted beads of Permatex Gasket Makers and Sealants.

- Makes application quick and easy
- Extended, rigid nozzle gives pinpoint control
- Vertically-actuated valve design allows all material to be dispensed (NO WASTE!) and eliminates clogging
- Product flow can be regulated easily, without finger fatigue
- Permatex branded comfort-grip

### The PowerBead™ Advantage

Our patented valve opens all of the can's internal orifices, unlike standard tilt valves that only open one. Your benefit...virtually no clogging and smoother product flow with better control.



Watch it work online!



## Anaerobic Gasket Makers & Flange Sealants



### Permatex® Anaerobic Gasket Maker

**OEM specified.** Non-corrosive gasketing material designed primarily for use on aluminum, iron, and steel flanged mating surfaces. Ideal when a conventional gasket is unavailable (not for use with conventional gaskets). Fills gaps up to .015" and cures to a solvent-resistant seal that will not tear or decay during service. Parts disassemble easily even after extended service. Old gasket material can be removed in minutes with the Permatex Safer Scraper.

**Suggested Applications:** For use on machined aluminum metal components; transmission pans, transmission case covers, transaxle casings, transfer cases, split crankcases, pumps, and housings.

Item #	Container Size	Pack
51813	50 ml tube, carded	6
51817	6 ml tube, carded	12
51845	300 ml cartridge	10



### Permatex® High Temperature Anaerobic Flange Sealant

A high temperature sealant specially engineered for machined surfaces in rigid assemblies. Able to withstand temperatures to 400°F (204°C), fills gaps up to 0.020" and permits clamping loads to be maintained for strong, leakproof assemblies.

**Suggested Applications:** Water pumps, thermostat housings, engine cases, timing covers, transmission pans, transmission case covers, and transaxle casings.

Item #	Container Size	Pack
51031	50 ml tube	10



### Permatex® Anaerobic Flange Sealant

Flexible, gasketing material for use on rigid machined flanges with less than .015" gap. OEM approved – use where OE's specify "anaerobic" gasket (cures in the absence of air). Withstands temperatures to 300°F (149°C). Eliminates preformed pre-cut, paper, rubber and cork gaskets. Flexes with flanges that move in service.

**Suggested Applications:** Water pumps, thermostat housings, transmission pans, transmission case covers, engine cases, timing covers, and transaxle casings.

Item #	Container Size	Pack
51531	50 ml tube	10
51580	300 ml cartridge	10



## Gasket Removers



### Permatex® Gasket Remover - Low VOC Formula

This low VOC formulation combines powerful gasket remover strength with an innovative delivery system. Its fast-foaming action penetrates the most stubborn or baked-on, solvent-based gaskets in 15-20 minutes. The built-in brush-tip was designed for easy application and allows for scrubbing on intricate surfaces. This product is NOT for use on silicone gaskets. Level 2

**Suggested Applications:** Removes solvent-based gasketing and gasket sealant products including all Permatex® Form-A-Gasket®, Spray-A-Gasket®, Indian Head®, High Tack™ Gasket Sealants and Dressings, and residual gasket material.

Item #	Container Size	Pack
80645	4 oz. Power Can with brush-tip nozzle, stand-up carded	6

\* Can be used in all 50 states.



### Permatex® SaferScraper™ Plastic Scraper

A safer alternative to metal razor blades...this specially designed hard plastic double-edged razor blade can be used for a variety of cleaning and scraping applications. Ideal for removing decals, bugs, tar and paint without scratching or harming the body paint underneath. Also great for removing gaskets from a plastic or aluminum flange. The durable plastic holder is designed to fit well in the hand for extra flexibility and fits standard metal razor blades if the job requires it.

**Suggested Applications:** Removes solvent-based sealants, baked-on gaskets, weatherstrip adhesive, dried oil, decals/adhesive, silicone, and paint.

Item #	Container Size
80190	Long handled scraper & 2 refillable blades, carded







## Specialty Gasket Makers



### Permatex® MotoSeal® Gasket Maker Grey

For two and four cycle engines. Solvent-based bond fully seals within 20 minutes. Forms a tough flexible bond that is highly effective on irregular and uneven joint surfaces. Resists gasoline and 2-stroke oil mixtures. Withstands temperatures 350°F (177°C) continuous, 400°F (204°C) intermittent.

**Suggested Applications:** Transmission case halves, valve covers, center and end covers (transmissions), crank case halves, cam covers, timing chain cases, primary drives, side covers, and clutch housings.

*Ideal Gasket Maker  
for all Two-Cycle and  
Four-Cycle Engines*

Item #	Container Size	Pack
29132	2.7 oz. tube, carded	6

## Gasket Sealants



### Permatex® PermaShield™ Fuel Resistant Gasket Dressing & Flange Sealant

Specially formulated for superior fluid resistance, this polyester urethane based gasketing compound withstands extreme temperature changes without hardening. Its non-setting, non-hardening character remains tacky even with rapid changes in temperature, enabling repeated assembly and disassembly of parts. Suitable as either a gasket maker or dressing, PermaShield™ seals surface imperfections between metal parts and is ideal in high performance applications. With an operating temperature range of -60° to 500°F (-50° to 260°C), this compound resists common engine fluids, including oil, gasoline, ethanol, water and anti-freeze and prevents contamination from moisture and dust.

**Suggested Applications:** Axle assemblies, hydraulic parts, differential covers, oil pans (cast), water pumps, bearing caps/brackets, gearboxes, hydraulic equipment covers, intake manifold gaskets, and valve cover gaskets.

Item #	Container Size	Pack
85420	2 oz. tube, carded	6

## Gasket Sealants



### Permatex® Form-A-Gasket® No. 1 Sealant

Fast-drying, hard-setting sealant designed for sealing rigid materials and flanges, or patching holes and joints where permanent assembly is desired. Temperature range -65°F to 400°F (-54°C to 204°C); resists common shop fluids and fuels.

**Suggested Applications:** Freeze plugs, threaded connections, and manifold gaskets.

Item #	Container Size	Pack
80003	11 oz. tube, boxed	12
80007	1.5 oz. tube, carded	12
80008	3 oz. tube, carded	12



### Permatex® Form-A-Gasket® No. 2 Sealant

Slow-drying, non-hardening sealant approved for use in aviation as well as automotive applications. Temperature range -65°F to 400°F (-54°C to 204°C); resists gasoline, oil and grease.

**Suggested Applications:** Valve cover gaskets, and oil pan gaskets.

Item #	Container Size	Pack
80011	11 oz. tube, boxed	12
80015	1.5 oz. tube, carded	12
80016	3 oz. tube, carded	12



### Permatex® Aviation Form-A-Gasket® No. 3 Sealant Liquid

Slow-drying, non-hardening brush-top sealant approved for use in aviation as well as automotive applications. Temperature range -65°F to 400°F (-54°C to 204°C); resists gasoline, oil and grease.

**Suggested Applications:** Close-fitting machined surfaces, sealing hoses, and solid gaskets.

Item #	Container Size	Pack
80017	16 oz. bottle	12
80018	2 oz. bottle	12
80019	4 oz. bottle	12



### Permatex® Super "300" Form-A-Gasket® Sealant

Non-hardening sealant designed to resist heat transfer fluids such as oil or antifreeze. Temperature range -65°F to 400°F (-54°C to 204°C); resists antifreeze, aviation fuels, aggressive detergent bearing oils and lubricants.

**Suggested Applications:** Valve cover gaskets, threaded connections, and diesel applications.

Item #	Container Size	Pack
80057	4 oz. bottle	12



### Permatex® Indian Head® Gasket Shellac Compound

The original quality formula, a hard setting, economical sealant. Seals all common gasketing materials in low temperature and low pressure applications. Temperature range -65°F to 350°F (-54°C to 177°C); resists diesel fuels and most shop fluids.

**Suggested Applications:** Hose connections, paper and cardboard gaskets.

Item #	Container Size	Pack
20539	2 oz. bottle	12



### Permatex® Copper Spray-A-Gasket® Hi-Temp Sealant

Fast-drying, metallic copper sealant helps dissipate heat, prevents gasket burnout and improves heat transfer. Fills minor surface irregularities. Seals instantly. Fills hot spots and surface imperfections. Temperature range -50°F to 500°F (-45°C to 260°C); resists all types of automotive fluids, especially gasoline. Level 3

**Suggested Applications:** Cylinder head gaskets, exhaust manifold gaskets, and other high temperature applications.

Item #	Container Size	Pack
80697	12 oz. aerosol can, 9 oz. net wt.	12

\*NFPA Fire Code 30B

## Gasket Sealants



### Permatex® Ultra Rubber Gasket Sealant & Dressing

Formulated specially for rubber gaskets, it conditions gaskets for longer life and seals potential leak paths. It also functions to hold gaskets in place during installation. The non-hardening, soft-setting formula makes gasket repositioning quick and easy. Provides outstanding oil and fluid resistance. Temperature range -65°F to 400°F (-54°C to 204°C).

**Suggested Applications:** Designed for use on all cut and formed rubber gaskets, but also great to condition and extend the life of composite, paper and cork gaskets.

Item #	Container Size	Pack
09974	5 g pouch	480
85409	1 oz. tube, carded	6



### Permatex® High Tack™ Gasket Sealant and Permatex® High Tack™ Spray-A-Gasket™ Sealant

Fast-drying all-purpose sealant dries to a highly tacky, non-brittle film. A reliable general adhesive remains tacky indefinitely – can be applied in advance for convenience in assembly. Remains effective at temperatures of -65°F to 500°F (-54°C to 260°C). Sensor-safe. Resists gasoline, oil, antifreeze, axle lube, kerosene, propane and butane.

**Suggested Applications:** Valve covers, fuel pumps, carburetors, manifold gaskets; Spray-A-Gasket® seals all felt, cork, metal, paper, and rubber.

Item #	Container Size	Pack
80062	4 oz. brush-top can	12
80063	16 oz. brush-top can	12
80064	6 oz. aerosol can, 4 oz. net wt.	12
80065	12 oz. aerosol can, 9 oz. net wt.	12



### Permatex® Super High Tack™ Gasket Sealant

Non-hardening for easy disassembly. Keeps large gaskets in place during positioning and assembly. “Clean hands” formula won’t stain. Temperature range -65°F to 400°F (-54°C to 204°C); resists engine fluids including diesel fuels and synthetic oils.

**Suggested Applications:** Seals rubber, cork, paper and composite gaskets, and hose connections.

Item #	Container Size	Pack
80060	1.75 oz. tube, carded	12

## Introduction

Permatex® Threadlocker adhesives are widely accepted in a broad range of applications, from delicate fuel injection components to heavy duty transmission and engine assemblies. Specified by automotive OEMs and approved for use on factory assembly lines, threadlockers apply as liquids or gels, filling the space between threaded metal parts, and cure to form a tough, adhesive bond and seal.

Permatex® Threadlockers are superior to conventional lock washers, nylon inserts, and other mechanical devices because they secure the entire fastener assembly against loosening from shock and vibration, so fastener clamping forces are maintained. Threadlockers also seal the threads against leakage, preventing rust and corrosion. Available in a variety of strengths and temperature ratings, Permatex® Threadlockers are simply the most reliable way to lock and seal threaded fasteners of all shapes and sizes, either before or after assembly.

Product	Item No.	Color	Viscosity cP	Fasteners	Torque in lbs.* Break/Prevail	Fixture** (Full Cure)	Fixture/ with Primer	Temperature Range	Use/Common Applications
<b>Permatex® Low Strength Threadlocker Purple</b>	24024	Purple	1,200/5,000 Thixotropic	Up to 1/4" (6mm)	62/27	20 min. (24 hrs.)	5 min.	-65° to 300°F (-54° to 149°C)	Applied before assembly for throttle body assembly screws, choke assembly screws, mixture adjusting screws, idle control screws, relay lock screws, body panel mounting fasteners.
<b>Permatex® Medium Strength Threadlocker Blue</b>	19967 24206 24200 24240 24283	Blue	1,200/6,000 Thixotropic	1/4" to 3/4" (6-20mm)	115/53	20 min. (24 hrs.)	5 min.	-65° to 300°F (-54° to 149°C)	Applied before assembly for oil pan bolts, case cover bolts, shift lever nuts, alternator mounts, intake manifold, valve cover, and disc brake caliper bolts.
<b>Permatex® Surface Insensitive Threadlocker Blue</b>	24027 24300	Blue	2,250/12,000 Thixotropic	1/4" to 3/4" (6-20mm)	180/62	20 min. (24 hrs.)	5 min.	-65° to 300°F (-54° to 149°C)	Applied before assembly for oil pan bolts, valve and cam cover bolts, intake bolts, disc brake caliper bolts, alternator mounting bolts, rocker studs.
<b>Permatex® Permanent Strength Threadlocker Red</b>	19962	Red	1,800/5,000 Thixotropic	3/8" to 1" (10-25mm)	189/275	20 min. (24 hrs.)	5 min.	-65° to 300°F (-54° to 149°C)	Applied before assembly of air tools, cylinder block bolts, ring gear bolts, transmission shaft bolts.
<b>Permatex® Permanent Strength Plug Sealant &amp; Retaining Compound Threadlocker Red</b>	26240	Red	1,800/5,000 Thixotropic	3/8" to 1" (10-25mm)	189/275	20 min. (24 hrs.)	5 min.	-65° to 300°F (-54° to 149°C)	Applied before assembly of air tools, cylinder block bolts, ring gear bolts, transmission shaft bolts, frame bolts, shock absorber bolts.
<b>Permatex® High Strength Threadlocker Red</b>	19968 27100 27140 27183	Red	500	3/8" to 1" (10-25mm)	230/225	20 min. (24 hrs.)	5 min.	-65° to 300°F (-54° to 149°C)	Applied before assembly for threaded and slip fit joints on cylinder block and rocker arm studs, shock absorber bolts, ring gear bolts, frame bolts.
<b>Permatex® High Temperature Threadlocker Red</b>	24026 27200 27240	Red	10,000	3/8" to 1-1/2" (10-38mm)	180/270	30 min. (24 hrs.)	5 min.	-65° to 450°F (-54° to 232°C)	Applied before assembly for camshaft sprocket bolts, crankshaft attaching bolts, idler bearings, press fit filler tubes, transmission input and output shaft threads, shock bolts, ring gear bolts.
<b>Permatex® Large Diameter Threadlocker Red</b>	27740	Red	7,000	1" and over (25mm+)	250/200	60 min. (24 hrs.)	5 min.	-65° to 300°F (-54° to 149°C)	Applied before assembly for frame brackets, suspension fasteners, shock absorber mount, wheel studs.
<b>Permatex® Penetrating Grade Threadlocker Green</b>	29000 29040	Green	12	#2 to 1/2" (2.2-12mm)	90/310	20 min. (24 hrs.)	3 min.	-65° to 300°F (-54° to 149°C)	Applied AFTER assembly for carb adjustment screws, distributor bolts, preassembled nuts and bolts, set screws.
<b>Permatex® Medium Strength Blue Gel</b>	24005 24010	Blue	GEL Thixotropic	1/4" to 1" (6-25mm)	115/53	15 min. (24 hrs.)	5 min.	-65° to 300°F (-54° to 149°C)	Applied before assembly for oil pan bolts, case cover bolts, shift lever nuts, alternator mounts, intake manifold, valve cover and disc brake caliper bolts.
<b>Permatex® High Strength Red Gel</b>	27005 27010	Red	GEL Thixotropic	3/8" to 1" (10-25mm)	230/225	15 min. (24 hrs.)	5 min.	-65° to 300°F (-54° to 149°C)	Applied before assembly for threaded and slip fit joints on cylinder block and rocker arm studs, shock absorber bolts, ring gear bolts and frame bolts.

Thixotropic: resists dripping from threads during assembly

\* 3/8"-phosphate steel

\*\*Fixture strength is equivalent to 20% of full cure strength

## Threadlocker Gels

### Permatex® High Strength Threadlocker Red Gel

**OEM specified.** Gel formula provides “liquid-reliability” without drips, globs, mess or waste. Available in three convenient sizes, the GEL TWIST™ pin-point applicator, the GEL SQUEEZE™ applicator, or the single-use pouch puts the Threadlocker right where you want it...on the part! High strength threadlocker for heavy-duty applications 3/8” to 1” (10mm to 25mm). Especially well-suited for permanently locking studs and press fits. Adds 3,000 PSI holding power on slip and press fit assemblies. Replaces set screws and snap rings. Locks against vibration loosening. May require heat or special tools for removal. Conforms to ASTM D5363 AN0221 (Mil-S-46163A, Type I, Grade K).

**Suggested Applications:** Cylinder block and rocker arm studs, ring gear bolts, frame bolts, shock absorber bolts; also ideal for vertical applications.

Item #	Container Size	Pack
09979	1 g pouch	480
27005	5 g GEL SQUEEZE™ applicator, carded	6
27010	10 g GEL TWIST™ applicator, carded	6



### Permatex® Medium Strength Threadlocker Blue Gel

**OEM specified.** Gel formula provides “liquid-reliability” without drips, globs, mess or waste. Available in three convenient sizes, the GEL TWIST™ pin-point applicator, the GEL SQUEEZE™ applicator, or the single-use pouch puts the Threadlocker right where you want it...on the part! All-purpose, medium strength threadlocker. Ideal for all nut and bolt applications 1/4” to 3/4” (6mm to 20mm). Eliminates need for stocking expensive lock nuts and lock washers. Locks and seals while preventing parts loosening due to vibration. Protects threads from corrosion. Removable with hand tools for easy disassembly. Conforms to ASTM D 5363 AN0321 (Mil-S-46163A, Type II, Grade N).

**Suggested Applications:** Valve cover bolts, water pump bolts, oil pan bolts, drive shaft bolts, rocker arm adjustment nuts, carburetor studs; also ideal for vertical applications.

Item #	Container Size	Pack
09978	1 g pouch	480
24005	5 g GEL SQUEEZE™ applicator, carded	6
24010	10 g GEL TWIST™ applicator, carded	6

*True Innovation...  
No drips. No globs.  
No mess. No waste.*



### Permatex® Multipack Threadlocker Assortment

Variety pack of popular threadlocker formulas in convenient 0.5 ml pipettes. Offers user the choice of low, medium or high strength product for various applications in a right size package. Reusable pipettes are a great choice for professionals with small jobs or occasional users.

**Suggested Applications:** Oil pan bolts, shock absorber mounts, hub and shaft assemblies, cup & core plugs, transmission shaft bolts, etc.

Item #	Container Size	Pack
29520	1.5 ml (3 - 0.5 ml pipettes), carded	6

## Anaerobic Threadlockers



### Permatex® Low Strength Threadlocker Purple

**OEM specified.** Low strength threadlocker designed for fasteners under 1/4" (6mm) that require occasional adjustment. Removable with hand tools for easy disassembly. Noncorrosive. Conforms to ASTM D 5363 AN0311 (Mil-S-46163A, Type II, Grade M).

**Suggested Applications:** Carburetors, relay locks, headlamps, throttle body assembly, choke assembly and fuel injection set screws, body panel mounting fasteners, and fine threads.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
24024	6 ml tube, carded	6



Nonfood Compounds Program Listed (P1) (134527)



### Permatex® Surface Insensitive Threadlocker Blue

**OEM specified.** Medium/high strength threadlocker for general-purpose applications. Especially well-suited for 1/4" to 3/4" (6mm to 20mm) fasteners that have a slight oil film. Prevents vibration loosening. Oil resistant. Removable with hand tools for easy disassembly.

**Suggested Applications:** Rocker studs, rocker adjustment bolts and bolts on valve and cam covers, oil pans, disc brake calipers, intakes, alternators, and pulley assemblies.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
24027	6 ml tube, carded	6
24300	10 ml bottle, carded	6
24350	50 ml	6



### Permatex® Permanent Strength Threadlocker Red

**OEM specified.** A permanent, high strength product that is applied to fasteners 3/8" to 1" (10mm to 25mm) in size before assembly. Designed for securing parts that must withstand heavy shock, vibration, or extreme chemical or environmental conditions. Localized heating and hand tools are required to separate parts. Conforms to ASTM D5363 AN0331 (Mil-S-46163A, Type II, Grade O).

**Suggested Applications:** Assembly with air tools, cylinder block bolts, ring gear bolts, and transmission shaft bolts.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
19962	6 ml tube, carded	12
26210	10 ml bottle, carded	6
26250	50 ml bottle	6



Nonfood Compounds Program Listed (P1) (134524)



### Permatex® Medium Strength Threadlocker Blue

**OEM specified.** All-purpose, medium strength threadlocker. Ideal for all nut and bolt applications 1/4" to 3/4" (6mm to 20mm). Eliminates need for stocking expensive lock nuts and lock washers. Locks and seals while preventing parts loosening due to vibration. Protects threads from corrosion. Removable with hand tools for easy disassembly. Conforms to ASTM D 5363 AN0321 (Mil-S-46163A, Type II, Grade N).

**Suggested**

**Applications:** Valve cover bolts, water pump bolts, oil pan bolts, drive shaft bolts, rocker arm adjustment nuts, and carburetor studs.

**OEM INTERCHANGE, see pgs. 76-81**



Nonfood Compounds Program Listed (P1) (134526)

Item #	Container Size	Pack
19967	.5 ml pipette, polybagged (24 pieces / 20 bags)	480
24200	6 ml tube, carded	12
24206	2.5 ml bottle, carded	6
24210	10 ml bottle, carded	6
24240	36 ml bottle, carded	6
24250	50 ml bottle	6
24283	90 ml bottle	6

### Permatex® Permanent Strength Plug Sealant & Retaining Compound Threadlocker Red



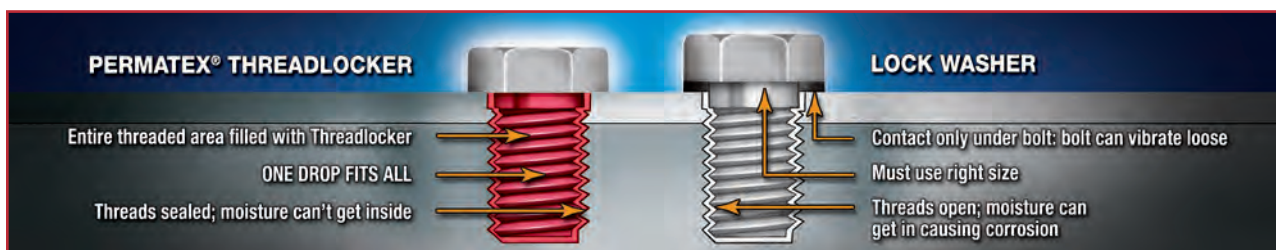
**Dual Purpose.** A permanent, high strength product that is applied to fasteners 3/8" to 1" (10mm to 25mm) in size before assembly. Designed for securing parts that must withstand heavy shock, vibration, or extreme chemical or environmental conditions. Also used for sealing and securing cylindrical metal assemblies. Localized heating and hand tools are required to separate parts. Conforms to ASTM D5363 AN0331 (Mil-S-46163A, Type II, Grade O).

**Suggested Applications:** Cylinder block bolts, ring gear bolts, transmission shaft bolts; engine block cup and core plugs, water pump seals, hub and shaft assemblies.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
26240	36 ml bottle, carded	6

## Anaerobic Threadlockers



### Permatex® High Strength Threadlocker Red

**OEM specified.** High strength threadlocker for heavy-duty applications 3/8" to 1" (10mm to 25mm). Especially well-suited for permanently locking studs and press fits. Adds 3,000 PSI holding power on slip and press fit assemblies. Locks against vibration loosening. May require heat or special tools for removal. Conforms to ASTM D5363 AN0221 (Mil-S- 46163A, Type I, Grade K).

**Suggested Applications:** Cylinder block and rocker arm studs, ring

gear bolts, frame bolts, and shock absorber bolts.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
19968	.5 ml pipette, polybagged (24 pieces / 20 bags)	480
27100	6 ml tube, carded	12
27110	10 ml bottle, carded	6
27140	36 ml bottle, carded	6
27150	50 ml bottle	6
27183	90 ml bottle	6



### Permatex® High Temperature Threadlocker Red

**OEM specified.** High temperature/high strength threadlocker for heavy-duty applications. Prevents bolts and press fits 3/8" to 1-1/2" (10mm to 38mm) from loosening due to shock, severe vibration and heat stress. Exclusive formulation for newer engines and high performance applications that require extreme temperature resistance. Suited for temperatures up to 450°F (232°C). Removable with heat and hand tools.

**Suggested Applications:** Crankshaft bolts, idler bearings, press fit filler tubes, transmission input and output shaft threads, ring gear or shock bolts.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
24026	6 ml tube, carded	6
27200	10 ml bottle, carded	6
27240	36 ml bottle, carded	6
27725	250 ml bottle	2



### Permatex® Large Diameter Threadlocker Red

**OEM specified.** A high strength adhesive for locking and sealing large bolts and stud 1" (25mm+) or larger in diameter. Heat may be required to weaken bond before parts can be disassembled. Conforms to ASTM D5363 AN0211 (Mil-S-46163A, Type I, Grade L).

**Suggested Applications:** Frame brackets, suspension fasteners, shock absorber mounts, wheel studs.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
27740	36 ml bottle, carded	6



### Permatex® Penetrating Grade Threadlocker Green

**OEM specified.** A low viscosity threadlocking liquid that wicks along the threads of preassembled fasteners to secure them in place. Since it is applied after assembly, preventive maintenance procedures are simplified. Ideal for fasteners ranging from #2 to 1/2" (2.2 to 12mm) in size. Removable with hand tools. Conforms to ASTM D5363 AN0261 (Mil-S-46163A, Type III, Grade R).

**Suggested Applications:** Bolts on alternators, air conditioning belts and distributor clamps, carburetor adjustment screws, and hairline cracks.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
29000	6 ml tube, carded	12
29040	36 ml bottle, carded	6



Nonfood Compounds Program Listed (P1) (134525)



## Thread Sealants

Permatex® Thread Sealants seal and secure metal pipes and fittings. By filling the space between threaded metal parts, Thread Sealants cure to a pliable seal to prevent leakage caused by vibration loosening, tape shredding, solvent evaporation, damaged threads, and temperature cycling. Designed for low and high pressure applications, Thread Sealants seal instantly for on-line low pressure testing. When fully cured, they seal to the burst strength of most piping systems. The high lubricating properties of Permatex® Thread Sealants ease assembly and prevent galling of the threads. For system repairs, parts may be disassembled with basic hand tools.

Product	Item No.	Color	Viscosity cP	Temperature Range	Use/Common Applications
<b>Permatex® Pneumatic/Hydraulic Sealant</b>	54540	Purple	14,000	-65° to 300°F (-54° to 149°C)	Pneumatic/Hydraulic sealant designed to cure more reliably on oily surfaces. Will not contaminate fine filter systems.
<b>Permatex® High Performance Thread Sealant</b>	56521	White	300,000	-65° to 300°F (-54° to 149°C)	Superior to PTFE tape, ensures leak-proof seal under harsh treatment. Head bolts into through holes, vacuum valves, oil pressure switches and sensors, transmission oil and coolant lines, intake manifold switches, rear axle fill plug fuel fittings, brake and power steering lines.
<b>Permatex® High Temperature Thread Sealant</b>	59214 59235	White	350,000	-65° to 400°F (-54° to 204°C)	Head bolts into through holes, vacuum valves, oil PSI switches and sensors, transmission oil and coolant lines, intake manifold switches, rear axle fill plug, fuel fittings, brake and power steering lines.
<b>Permatex® Thread Sealant with PTFE</b>	80631 80632 80633	White	55,000	-65° to 300°F (-54° to 149°C)	General purpose fitting sealant. Outperforms tapes and pipe dopes. Seals and resists pressure in air, oil, diesel fuel and hydraulic systems. Remains pliable at higher and lower temperatures. Ideal for air conditioning fittings, temperature sending fittings, hydraulic fittings.
<b>Permatex® Pipe Joint Compound</b>	80045	Black	40,000	-65° to 400°F (-54° to 204°C)	Lubricates and seals threaded joints on water, oil and fuel lines. Resists common shop fluids.



## Thread Sealants



### Permatex® High Performance Thread Sealant

**OEM specified.** Formulated specifically for metal, tapered pipe thread fittings, it replaces Teflon® tape and pipe dopes. Cures rapidly to withstand up to 10,000 PSI. Prevents galling and protects mated threaded areas from rust and corrosion. Contains PTFE.

**Suggested Applications:** Stainless steel fittings, head bolts into through holes, oil PSI sending units/sensors, oil and coolant lines, intake manifold switches, rear axle fill plug, and fuel fittings.

**OEM INTERCHANGE, see pgs. 76-81**



Nonfood Compounds Program Listed (P1) (134525)

Item #	Container Size	Pack
56521	50 ml tube, carded	6



### Permatex® High Temperature Thread Sealant

**OEM specified.** Locks and seals threaded fittings. Resists leakage, vibration loosening, moisture, hydraulic fluids and diesel fuels. Lubricates threads for easy assembly and disassembly. Won't shred or wear like Teflon® tape. Parts may be repositioned up to 4 hours after application. Temperature range -65°F to 400°F (-54°C to 204°C). Contains PTFE.

**Suggested Applications:** Head bolts into through holes, oil PSI sending units and sensors, oil and coolant lines, fuel fittings, rear axle fill plug, brake, and power steering fittings.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
59214	6 ml tube, carded	12
59235	50 ml tube, carded	6



### Permatex® Thread Sealant with PTFE

Economical general-purpose fitting sealant. Outperforms tapes and pipe dopes. Seals and resists pressure in air, oil, diesel fuel and hydraulic systems. Remains pliable at higher and lower temperatures. Temperature range -65°F to 300°F (-54°C to 149°C); resists common shop fluids.

**Suggested Applications:** Air conditioning fittings, temperature sending fittings, and hydraulic fittings.

Item #	Container Size	Pack
80631	1 oz. tube, carded	12
80632	4 oz. bottle	12
80633	16 oz. can	12



### Permatex® Pneumatic/Hydraulic Sealant

**OEM specified.** Designed for locking and sealing high pressure hydraulic and pneumatic systems. Contains no fillers or particles which could contaminate system fluids, foul valves, or clog fine filters and screens. Reliably cures on "as received" fasteners and controlled locking strength affords easy disassembly.

**Suggested Applications:** Hydraulic line fittings, brake fittings, transmission fluid fittings, and PTO fittings.

Item #	Container Size	Pack
54540	36 ml bottle, carded	6



### Permatex® Pipe Joint Compound

Universal sealant. Lubricates and seals threaded joints on water, oil and fuel lines. Temperature range -65°F to 400°F (-54°C to 204°C); resists common shop fluids.

**Suggested Applications:** Thread fittings, plumbing applications.

Item #	Container Size	Pack
80045	16 oz. bottle	12

*Not for sale or use in the state of California.*

## Activator



### Permatex® Surface Prep Activator for Anaerobics

Speeds cure of Permatex® Threadlockers, Thread Sealants, Retaining Compounds, and Anaerobic Gasket Makers by 50%. Increases threadlocker strength. Recommended for use during cold weather. General-purpose solvent for cleaning and preparing parts and surfaces. Level 1

**Suggested Applications:** All anaerobic applications.



Nonfood Compounds Program Listed (P1) (134201)

Item #	Container Size	Pack
24163	6 oz. aerosol can, 4.5 oz. net wt.	6

\*NFPA Fire code 30B

## Retaining Compounds



Permatex® Retaining Compounds are designed to bond non-threaded, cylindrical metal assemblies. By filling the voids between close-fitting metal parts, retaining compounds harden to create a solid, one-piece assembly. Permatex Retaining Compounds can be used to lock keyways, secure splines, augment press fits, and strengthen interference fits. Use them to prevent wear on new components, or restore the fit to worn or out-of-tolerance parts.

Product	Item No.	Color	Max Gap Fill (Diametral)	Viscosity cP	Shear Strength	Temperature Range	Cure - Steel Fixture (Full)	Use/Common Applications
Permatex® Bearing Mount For Close Fits	60950	Green	.005"	125	3,000 PSI	-65° to 300°F (-54° to 149°C)	10 min. (24 hrs.)	Bushings, bearings, oil seals, ring gear bolts, differential lock pins.
Permatex® High Temperature Sleeve Retainer	64000 64040	Green	.007"	600	3,000 PSI	-65° to 400°F (-54° to 204°C)	1 hr (24 hrs.)	Valve guides, woodruff keys, bearings and bushings, reanchoring studs, pins and sleeves.
Permatex® Bearing Mount For Relaxed Fits	68050	Green	.015"	1,250	2,800 PSI	-65° to 300°F (-54° to 149°C)	10 min. (24 hrs.)	Replaces set screws, replaces clamp rings, replaces snap ring, wheel bearings, idler shaft, press fit bearings

# Retaining Compounds



## Permatex® High Temperature Sleeve Retainer

**OEM specified.** High temperature, up to 400°F (204°C), anaerobic adhesive that secures slip and press fit assemblies. Adds up to 3,000 PSI holding power. Restores fit to worn or out-of-tolerance assemblies. Prevents surface corrosion. Conforms to ASTM D5363 AN0411 (Mil-R-46082, Type II).

**Suggested Applications:** Cylinder sleeves, valve guides, valve seats, bearings and bushings, woodruff keys, and liner assemblies.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
64000	6 ml tube, carded	12
64040	36 ml bottle, carded	6



## Permatex® Bearing Mount for Close Fits

**OEM specified.** A low viscosity, rapid-curing anaerobic adhesive that augments the strength of press fit assemblies up to .005" in diameter. Adds up to 3,000 PSI holding power. Conforms to ASTM D5363 AN0411 (Mil-R-46082, Type I).

**Suggested Applications:** Bushings, bearings, oil seals, ring gear bolts, and differential lock pins.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
60950	50 ml bottle	6



## Permatex® Bearing Mount for Relaxed Fits

**OEM specified.** High strength, medium viscosity anaerobic adhesive for slip fit assemblies. Provides 2,800 PSI shear strength on steel. Fixes in 10 minutes at room temperature.

**Suggested Applications:** Replaces set screws, replaces clamp rings, replaces snap rings, wheel bearings, idler shaft, and press fit bearings.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
68050	50 ml bottle	6



## Introduction



### **Super Glues and Instant Adhesives**

From the world leader in cyanoacrylate, or super glue, technology comes a complete line of adhesives designed to cover the vast majority of common automotive repairs and materials. From the revolutionary Ultra Bond™, a high performance super glue, to Dr. Bond™ adhesive, Permatex® offers a wide range of instant adhesives to meet your many needs.

### **Epoxies**

Permatex® epoxies offer convenient solutions for a wide range of bonding applications. Available in many packaging configurations, Permatex® epoxies are versatile and easy-to-use. From general-purpose to material-specific, Permatex® offers a formulation that will work in virtually any environment.

### **Specialty Adhesives**

Permatex® specialty adhesives offer ideal solutions for many automotive bonding jobs. As complements to a full line of super glues, these products make a more complete adhesive set, while the tried and true formulas guarantee consumer satisfaction.

### **Sealants**

There is a trusted Permatex® sealant for virtually any automotive sealing application, from windshields to vinyl tops to electrical connections. These well-known general-purpose and job specific sealants are cornerstones in the Permatex® line.

## Super Glues & Instant Adhesives

### **Permatex® Ultra Bond™ Super Glue**

Designed to meet the most demanding automotive adhesive needs, this premium high performance super glue provides a stronger, faster-acting and longer lasting bond. Works on porous and nonporous materials including metal, most plastics, laminated plastics, vinyl, rubber, ceramics, paper, wood, textiles, leather, synthetic leather, cork and chipboard. Permanent, transparent bond fills gaps to .004". Convenient 5 g clog-free nozzle bottle keeps fingers glue-free. Outperforms regular super glues.

**Suggested Applications:** Automotive trim, logos, knobs, gear shift logos, and minor interior repairs.

Item #	Container Size	Pack
21309	5g bottle, carded	6



# Super Glues & Instant Adhesives



## Permatex® Super Glue

This formulation was specially designed for a faster, long-lasting bond. It is easily applied and works on nonporous materials including metal, plastics, rubber, vinyl, paper, wood, and textiles. Permanent, transparent bond fills gaps to .004".

**Suggested Applications:** Automotive trim, logos, knobs, gear shift logos, and minor interior repairs.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
49450	1 oz bottle, carded	10
49550	1 oz. bottle, Class 1, Type II*	10
82190	2 g tube, carded	12



## Permatex® Super Glue Gel

This no drip gel formula "stays put" for precise application on hard-to-reach, overhead, or vertical surfaces. This permanent, transparent bond is easily applied and works on both porous and nonporous materials including metal, rubber, glass, aluminum, vinyl, ceramics, alloys, and plastics. Fills gaps to .004".

**Suggested Applications:** Automotive trim, logos, knobs, gear shift logos, and minor interior repairs.

Item #	Container Size	Pack
82191	2 g tube, carded	12



## Dr. Bond® Plastic Bonder

Repairs any automotive plastic. No mixing required. Prepare the surface with the activator, apply the bonding agent, and bond the parts.

**Suggested Applications:** All plastics, even polyethylene and polypropylene.

Item #	Container Size	Pack
82565	2 g tube & 2.9 ml bottle, carded	6



## Dr. Bond® Super Glue and Super Glue Gel

This super strong, super fast adhesive bonds materials in seconds. One drop does the job. It makes permanent repairs to almost all nonporous surfaces including metal, laminated plastics, rubber, ceramics, and china. Permanent, transparent bond fills gaps to .004".

**Suggested Applications:** Automotive trim, logos, knobs, gear shift logos, ornaments, and minor interior repairs.

Item #	Container Size	Pack
81737	2 g tube, carded (space-saver)	6
81742	2 g tube, 2-pack carded (space-saver)	6
85742	2 g tube, 2-pack carded (space-saver)	6

## Epoxies



### Permatex® High Temp™

A two part, hand kneadable, putty type industrial strength Titanium-reinforced epoxy in stick form which is used to bond and repair metallic materials that will be exposed to high temperatures up to 500 °F. Contrasting brown and white colored materials are mixed together to form a uniform golden brown titanium color to indicate thorough mixing. After 8 hours, High Temp™ can be drilled, sanded, threaded, machined or painted and it is resistant to water and most solvents. Permatex® High Temp™ does not bond to polyethylene and polypropylene and it is not intended for structural applications.

**Suggested Applications:** Engine blocks, tail pipes, exhaust manifolds, machinery, mufflers, other high temperature repairs. Do not use on polyethylene or polypropylene materials.

Item #	Container Size	Pack
84333	2 oz. carded	12



### Permatex® Steel Weld™

A two part, hand kneadable, putty type industrial strength, steel-reinforced epoxy in stick form, which is used to bond and repair metallic materials that will be exposed to high temperatures up to 300° F. Sets in 5 minutes and cures in 1 hour to a metallic steel grey color. When fully cured it can be drilled, tapped, machined, filed, and painted. This epoxy is NSF Certified safe for repairs that come in contact

with drinking water and is a non-rusting, non-shrinking, non-flammable, moisture resistant, and no VOC formulation. This epoxy is NSF Certified safe for repairs that come in contact with drinking water.

**Suggested Applications:** Automotive and machine parts, stripped threads, rust damage, steel components, anchors, and cracks or voids in metal. Do not use on polyethylene or polypropylene materials.

Item #	Container Size	Pack
84332	2oz. carded	12

### Permatex® Steel Weld™ Epoxy

Versatile, easy-to-use, multi-metal epoxy adhesive is two-part adhesive and filler system that eliminates the need for welding or brazing. Sets in four minutes, no clamping needed. Dark grey appearance. Fills gaps and will not shrink. When cured, can be drilled, sanded, threaded or filed. Resistant to water and solvents. Temperature range -60°F to 300°F (-51°C to 149°C). Permanent strength up to 4500 PSI.

**Suggested Applications:** Ideal for complex, multi-piece assemblies. Bonds rigid materials including aluminum, brass, chrome, copper, iron, stainless steel, steel. Use to seal welded seams, fills metal cracks, and mount metal components.

Item #	Container Size	Pack
84109	.84 fl. oz. dual syringe, carded	12
84209	2 - 1 oz. tubes, carded	12



### Permatex® Plastic Bond™

A two part, hand kneadable, putty type epoxy in stick form which is used to bond and repair most rigid and semi-flexible plastics. Resistant to water, chemicals, and temperatures up to 300° F, Permatex® Plastic Bond™ dries to an off-white color. Sets in 25 minutes, and cures in 3 hours. This epoxy, made with a non-shrinking, non-flammable, and no VOC formulation, can be sawed, drilled, carved, sanded and painted when fully cured. This epoxy is NSF Certified safe for repairs that come in contact with drinking water.

**Suggested Applications:** ABS, CPVC, and PVC pipes, Hard and Semi-flexible plastics, fiberglass, vinyl, automotive trim and parts. Do not use on polyethylene or polypropylene materials.

Item #	Container Size	Pack
84330	2oz. carded	12



### Permatex® Water Bond™

A two part, hand kneadable, putty type industrial strength epoxy in stick form which is used to bond and repair fiberglass, PVC, copper, brass, iron, aluminum, potable water tanks, fuel tanks, drains, boats, and other marine components that will be exposed to salt or fresh water, alcohols, dilute acids, gas, diesel, hydraulic fluids, and temperatures up to 250° F, 300° F intermittent. Dries to an off-white color. Sets in 5 minutes, cures in 1 hour. Can be sawed, drilled, carved, sanded and painted when fully cured. This epoxy is NSF Certified safe for repairs that come in contact with drinking water

**Suggested Applications:** Fiberglass, PVC, copper, brass, iron, aluminum, potable water tanks, fuel tanks, drains, boats and other marine. Do not use on polyethylene or polypropylene materials.

Item #	Container Size	Pack
84331	2oz. carded	12



## Epoxies

### Permatex® 1 Minute General Purpose Epoxy

Versatile, easy-to-use, general purpose epoxy adhesive is two-part adhesive and filler system. Sets in one minute, no clamping needed. Clear appearance. Fills gaps and will not shrink. Resistant to water and solvents. Temperature range -60°F to 180°F (-51°C to 82°C). Permanent strength up to 2500 PSI.

**Suggested Applications:** Ideal for complex, multi-piece assemblies. Bonds rigid materials including, ceramic, chrome, fabric, fiberglass, glass, hard plastic, metal and rubber.

Item #	Container Size	Pack
84160	.84 fl. oz. dual syringe, carded	12



**Easy-To-Use**

### Permatex® 5 Minute Gap Filling Epoxy

Versatile, easy-to-use, general purpose epoxy adhesive is two-part adhesive and filler system. Sets in five minutes, no clamping needed. Clear appearance. Fills gaps and will not shrink. Resistant to water and solvents. Temperature range -60°F to 180°F (-51°C to 82°C). Permanent strength up to 3400 PSI.

**Suggested Applications:** Ideal for complex, multi-piece assemblies. Bonds rigid materials including, ceramic, chrome, fabric, fiberglass, glass, hard plastic, metal and rubber.



Item #	Container Size	Pack
84101	.84 fl. oz. dual syringe, carded	12
84201	1 oz. tubes, carded	12

### Permatex® 30 Minute High Strength General Purpose Epoxy

Versatile, easy-to-use, general purpose epoxy adhesive is two-part adhesive and filler system. Sets in thirty minutes, no clamping needed. Clear appearance. Fills gaps and will not shrink. When cured, can be drilled, sanded, threaded or filed. Resistant to water and solvents. Temperature range -60°F to 180°F (-51°C to 82°C). Permanent strength up to 3500 PSI.

**Suggested Applications:** Ideal for complex, multi-piece assemblies. Bonds rigid materials including ceramic, chrome, fabric, fiberglass, glass, hard plastic, metal, and rubber.



Item #	Container Size	Pack
84107	.84 fl. oz. dual syringe, carded	12



### Permatex® Plastic Welder™ Epoxy

A structural adhesive designed for general purpose bonding of a wide variety of material such as hard and soft plastics to specified surfaces. Forms a tough, durable bond to most plastics, composites, ceramics, and wood in any combination. Fast curing product with gelling of mixed adhesive in 5 – 6 minutes and fixturing in 9 – 10 minutes. NOTE: Will not bond most polyethylene or polypropylene plastics. Bonds hard and soft plastics to specified surfaces. Requires no primers, sets in five minutes at room temperature. Cream appearance. Gap filling to 0.125". Water resistant and good chemical resistance. Temperature range -60°F to 250°F (-51°C to 121°C). Permanent strength up to 3500 PSI.

**Suggested Applications:** Bonds rigid materials including ABS, acrylic, fiberglass, FRP, glass, PVC, SMC, steel, styrene, vinyl, and wood. Use for interior trim, fills cracks, bonds most plastics, and bonds plastic to vinyl.

Item #	Container Size	Pack
84115	.84 fl. oz. dual syringe, carded	12



### Permatex® Black Plastic Welder™

A structural adhesive designed for general purpose bonding of a wide variety of materials. Black Plastic Welder® forms a tough, durable bond to most plastics, composites, ceramics, and wood in any combination. It is a fast curing product with gelling of mixed adhesive in 5 – 6 minutes and fixturing in 9 – 10 minutes. NOTE: will not bond polyethylene and polypropylene plastics.

**Suggested Applications:** Bonds rigid materials including ABS, Fiberglass, PVC, Vinyl, FRP, Acrylic, Glass, Styrene, Wood, and SMC.

Item #	Container Size	Pack
84145	.84fl oz syringe carded	12

## Epoxies



### Permatex® Fast Cure Epoxy

Convenient premeasured epoxy mixer cups contain resin and hardener in one convenient package. No guess, no mess, no waste. Ideal for bonding glass, hard plastics, rubber and metal. Bonds in 5-15 minutes, useable in 30 minutes. Grey adhesive has excellent chemical resistance. Fills porosities and can be used to build up worn parts. May be drilled, tapped, sanded, or machined and painted after cure.

**Suggested Applications:** Repairs loose auto trim, broken grills, ornaments, loose door glass channels and fills casting cracks and holes.

Item #	Container Size	Pack
21425	10 - 4 g mixer cups, canister	10



### Fast Cure Epoxy Cups are this easy to use...



### Permatex® Cold Weld Bonding Compound

A 15-minute, two-part adhesive and filler system that eliminates the need for welding or brazing. It repairs, fills and bonds to iron, steel, brass, bronze, aluminum and copper. Once cured, it can be drilled, tapped, threaded, filed, sanded and painted. Resists most automotive, shop and cleaning fluids. Withstands temperatures to 300°F intermittent. Over 3,000 PSI shear strength on steel.

**Suggested Applications:** Aluminum, steel, brass, bronze, castings and stampings.

Item #	Container Size	Pack
14600	2-1 oz. tubes, carded	12

## Specialty Adhesives



### Permatex® Liquid Electrical Tape

Weatherproof protectant for wiring and electrical connections. Goes on as a liquid and dries to a vinyl polymer that resists dirt, dust, chemicals, moisture, ensuring that connections stay intact. Brush-top applicator allows coverage without gaps and enables access to tight spaces that roll tape and shrink tubing can't get to.

**Suggested Applications:** Ignition wires, underground wiring, outdoor lighting fixtures, bilge pumps, terminal blocks, and exposed wires.

Item #	Container Size	Pack
85120	4 oz. brush-top bottle, carded	6



### Permatex® Liquid Metal Filler

Easy-to-use filler can be drilled, filed, sanded and painted. Forms a long-lasting, metal-tough bond. Works on metal, wood, and concrete. Excellent adhesion to galvanized metal. Repairs cracks or porosity leaks in cast metal parts. Fills small holes, cracks, and perforations. Resists water, oil and gasoline.

**Suggested Applications:** Oil pans, stake bed holes, door panels, and cast metal parts.

Item #	Container Size	Pack
25909	3.5 fl. oz. tube, carded	12



### Permatex® Contact Cement

Makes a tough, permanent bond on contact. Instantly bonds metal, wood, ceramic, leather, rubber and many other surfaces. Instantly bonds rubber to glass and metal. Heat and water resistant. Easy-to-use. Requires no clamping.

**Suggested Applications:** Weather stripping.

Item #	Container Size	Pack
25905	1.5 fl. oz. tube, carded	12



## Specialty Adhesives



### Permatex® Spray Sealant Leak Repair

A sprayable sealer that forms a durable rubber barrier that stop leaks in minutes. The wicking action seals hard-to-reach leaks without the need for disassembling or removing parts. Designed specifically to target low pressure leaks in hoses, oil pans, differentials, transmission pans, fluid reservoirs as well as plastic, PVC and metal pipes, their connections and much more! Eliminates the need for liquid additive sealers that can swell and foul internal seals. Resists common shop fluids. Note: In many cases, more than one coat will be needed to solve the problem. Level 3

**Suggested Applications:** Engine and transmission leaks, hoses, oil pans, differentials, transmission pans, cooling systems, thermostats, water pumps, valve covers, tubing connections, electrical harness connectors, plastics, and PVC.

Item #	Container Size	Pack
82099	net wt. 9 oz. aerosol	6



### Permatex® Black Silicone Adhesive Sealant

Low odor formula! General-purpose, black RTV indoor/outdoor sealant. Seals, bonds, repairs, mends and secures glass, metal, plastics, fabric, vinyl, weather stripping and vinyl tops. Protects and repairs electrical wiring. May be applied to horizontal or vertical surfaces. Waterproof and flexible. Temperature range -75°F to 450°F (-59°C to 232°C); resists water, weather, and vibration. Not recommended for windshield installation.

**Suggested Applications:** Door frames, electrical connections, seams and roofs, vinyl tops, weather stripping (Not recommended for engine gasket applications).

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
81158	3 oz. tube, carded	12
81173	12.9 oz. cartridge	12



### Permatex® Flowable Silicone Windshield & Glass Sealer

Wicking action silicone "seeks the leak." Flows into hidden and hard-to-reach areas. Forms a tough, waterproof, durable, clear seal that is resistant to weather, extreme temperatures, vibration, shock, and most shop chemicals. Fills surface voids and irregularities. Temperature range -80°F to 400°F (-62°C to 204°C).

**Suggested Applications:** Windshields, sunroofs, windows, headlamp

assemblies, marine glass, RV vents and windows.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
81730	1.5 fl. oz. tube, carded	12

### Permatex® Self-fusing Silicone Tape

A self-fusing silicone repair tape that has been used by the Military for years! An all purpose repair tape that is made out of specially formulated silicone rubber. Contains no adhesives, yet chemically bonds to itself upon contact. Simply stretch and wrap for an airtight, waterproof seal in seconds. Replaces duct tape and electrical tape.



**NEW!**

**Suggested Applications:** Use to seal, insulate and stop vibration on just about anything you are able to get a couple of wraps around. Seal electrical connections, make emergency fuel or water hose repairs, insulate wiring and hoses, repair leaking pipes and hoses, repair damaged wires and wrap hand tools and grips. Use on connector wires and cables, all kinds of hoses such as garden hoses, vacuum hoses, appliance cords, and radiator hoses.

Item #	Container Size	Pack
82112	1"x10' Roll carded	6



### Permatex® Clear RTV Silicone Adhesive Sealant

General-purpose, clear RTV indoor/ outdoor sealant. Seals, bonds, repairs, mends, and secures glass, metal, plastics, fabric, vinyl, weather stripping, and vinyl tops. May be applied to horizontal or vertical surfaces. Waterproof and flexible. Temperature range -75°F to 400°F (-59°C to 204°C); resists water, weather, and vibration. Not recommended for windshield installation.

**Suggested Applications:** Door frames, vinyl tops, seams and roofs. (Not recommended for engine gasket or electrical connection applications.)

Item #	Container Size	Pack
80050	3 oz. tube, carded	12
80855	11 oz. cartridge	12
85913	7.25 oz. PowerBead™ can	6



### Permatex® Black Rubber Sealant

High-strength, ready-to-use automotive sealant insulates, seals and caulks. Does not dry out or become brittle. Economical black sealant.

**Suggested Applications:** Weather stripping, door and window glass, and electrical connections.

Item #	Container Size	Pack
80338	1.5 fl. oz. tube, carded	12

## Specialized Maintenance & Repair

Whether it's sealing a hole in a tailpipe, attaching a rearview mirror or mending a tear in upholstery, there's a Permatex® product that offers the solution. These problem-solving products are formulated and tested to deliver optimum results for specific maintenance and repair needs.



- Rebuilder's Aids
- Body, Interior & Trim
- Exhaust System Repair
- Auto Glass Repair
- Professional Repair Systems
- Brake Maintenance & Repair
- Electrical System Maintenance
- Fabric and Vinyl Repair
- Radiator & Fuel Tank Repair

### Rebuilder's Aids



#### Permatex® Valve Grinding Compound

Aids valve grinding and seating operations to remove burrs, surface defects, carbon, gum and corrosion. Can be used for lapping and grinding chromium. Mixes with water to form an easy-to-use paste.

**Suggested Applications:** Seat valves, sharpen reel type lawn mowers.

Item #	Container Size	Pack
80036	1.5 oz. tube, carded	12
80037	3 oz. tube, carded	12



#### Permatex® Prussian Blue

Aids precision-fitting of machined surfaces. Locates high spots on bearings, valves, gears and other close-to-tolerance components. Non-drying. Easy clean-up.

**Suggested Applications:** Bearings, valves, gears, other close tolerance or machined assemblies.

Item #	Container Size	Pack
80038	.75 fl. oz. tube	36

### Permatex® offers the right amount of product to handle small jobs...

When maintenance and repair jobs call for only a small amount of product to do the job right, Permatex offers the right amount for the job with select gasket makers and lubricants in convenient half ounce packages. Ideally suited for those small jobs where a larger size may be wasteful, they are convenient to handle, easily portable and can be stored almost anywhere.

- **Water Pump & Thermostat Housing RTV Silicone Gasket Maker**, pg. 13
- **Ultra Black® Maximum Oil Resistance RTV Silicone Gasket Maker**, pg. 12
- **Ultra Grey® Rigid High-Torque RTV Silicone Gasket Maker**, pg. 12
- **Nickel Anti-Seize**, pg. 46
- **Dielectric Bulb Grease**, pg. 37, 48
- **Ultra Disc Brake Caliper Lube**, pg. 43, 47
- **Silicone Ceramic Extreme**, pg. 47

Proven performance comes with even greater convenience!



Item # 22071



Item # 22072



Item # 22074



Item # 77134



Item # 85184



Item # 85188



Item # 24129

# Single-Use Pouches



## Permatex® Single-Use Pouches

A line of single-use chemicals that deliver just the right amount of material for typical automotive repair jobs. Consistent with the high quality associated with the Permatex® brand, each item in the line contains premium chemical compounds. The convenient single-use pouches feature an exclusive “easy squeeze spout” with a tapered channel to provide for more accurate dispensing of compounds while minimizing waste and mess. Permatex® Single-Use chemicals are a convenient and economical new way for DIY’ers to complete a wide range of automotive repairs.

**Suggested Applications:** See descriptions under the various item descriptions in the lubricants, threadlockers, or specialty repair sections of this catalog.

Item #	Container Size	Pack
09973	Ceramic Extreme Brake Lubricant, 4 g pouch	480
09974	Gasket Sealant & Dressing, 5 g pouch	480
09975	Anti-Seize Lubricant, 4 g pouch	480
09976	Battery Protector, 4 g pouch	480
09977	Ultra Disc Brake Caliper Lube, 4 g pouches	480
09978	Medium Strength Threadlocker Blue Gel, 1 g pouch	480
09979	High Strength Threadlocker Red Gel, 1 g pouch	480
09980	Dielectric Tune-Up Grease, 4 g pouches	480
09941	Permatex® Bulb Grease, 4 g pouch	480
09943	Oil Plug Sealant, 4 g pouch	480
09948	Rotor Wipe Towelette, 4 g pouch	480

## Did You Know?...

Permatex® single-use pouch displays can increase profit opportunity.

- Add-on sales opportunity whenever parts are sold!
- Ideal for high incidence, one-time DIY repairs
- Introduces DIY to new chemical products sold in other parts of store



## Auto Glass / Lens Repair

**Permatex® Extreme Rearview Mirror Professional Strength Adhesive**

2-part (towelette & pipette) professional strength rearview mirror adhesive & activator. Patent pending medical grade towelette helps to minimize application messes, improves application accuracy and also provides a safer package for general consumers and professional installers. This product incorporates the same professional strength **OEM specified** formula which ensures that it works! NOT DESIGNED FOR PLASTIC BUTTONS.

**Suggested Applications:** Mounting rearview mirrors to windshields.

Item #	Container Size	Pack
81840	2 part kit - .01 fl. oz. adhesive vial / .02 fl oz. activator towelette, carded	12

**Permatex® Professional Strength Rearview Mirror Adhesive**

Approved and used by GM, Ford and Chrysler. Permanently remounts mirrors to windshields. Achieves handling strength in seconds; mirror-mounting strength in 15 minutes. Single use only. ODC-free. NOT DESIGNED FOR PLASTIC BUTTONS.

**Suggested Applications:** Mounting rearview mirrors to windshields.

Item #	Container Size	Pack
81844	2-part kit, carded	12

\*See also Permatex® Professional Repair Systems Rearview Mirror Adhesive Kit

**Permatex® Rear Window Defogger Electrically Conductive Tab Adhesive**

Quickly and easily bonds defogger tab to grid on rear window. Provides a low-cost, high-quality repair for damaged rear window defogger tabs. Complete kit for a quick repair.

**Suggested Applications:** Rear window defogger tabs.

Item #	Container Size	Pack
21351	2-part kit, carded	6

**Permatex® Bullseye™ Windshield Repair Kit**

The first one-component windshield repair system designed to be used by the car owner. May be used to make air-tight repairs of bullseye damage up to 1 1/4" in diameter on most laminated windshield glass. Safe and easy to use. Requires no mixing, no heat. Makes the repair virtually undetectable.

**Suggested Applications:** Bullseyes on laminated windshield glass.

Item #	Container Size	Pack
16067	.025 fl. oz. syringe, carded	12

\*See also Permatex® Professional Repair Systems Windshield Repair Kit

## Electrical System Maintenance



### Permatex® Dielectric Tune-Up Grease

Protects electrical connections and wiring from salt, dirt, and corrosion. Extends the life of bulb sockets. Prevents voltage leakage around any electrical connection. Also prevents spark plugs from fusing to boots. Required for modern, high-energy ignition systems.

**Suggested Applications:** All electrical connections, spark plug boots, and trailer hitches.



### Permatex® Bulb Grease

Increases performance and extends service life of bulbs and lamps by preventing voltage leakage and protecting electrical connections from moisture, dirt and corrosion. Great lubricating properties ease the disassembly process. Protects rubber.

**Suggested Applications:** Headlamps, lighting bulbs for: instrument panel, glove compartment, inside door trim, interior courtesy lamps, parking & turn signals, brake lights, license plate lights, trunk and hood lamps; also for fuses, ignition components and other electrical connections.

Item #	Container Size	Pack
09980	4 g pouches	480
22058	3 oz. tube, carded	6
81150	.33 oz. tube, carded	12
81153	3 oz. Power Can, stand-up carded	6

Item #	Container Size	Pack
09941	4 g pouch	480
85184	.5 oz tube	6



### Permatex® Battery Protector & Sealer

Seals and coats battery terminals eliminating the formation of acid salt corrosion typically found when terminals are untreated. Prevents terminal corrosion and battery drain. Increases battery life and improves electrical flow. Spray on batteries, battery terminals, and cables, in or out of storage. Aerosol - Level 3\*

**Suggested Applications:** Automotive, marine, farm machinery, and motorcycle batteries.



### Permatex® Battery Cleaner

Spray it on and wash corrosion off. Works in just three minutes. Penetrates and removes corrosion, dirt, and grime instantly. Cleans all types of storage batteries and attachments in emergency power supply systems. Level 1

**Suggested Applications:** Automotive, marine, farm machinery and motorcycle batteries, cables, and terminal connections.

Item #	Container Size	Pack
80370	6 oz. aerosol can, 5 oz. net wt.	12

Item #	Container Size	Pack
80369	6 oz. aerosol can, 5.75 oz. net wt.	12

\*NFPA Fire Code 30B

\*NFPA Fire Code 30B



### Permatex® Liquid Electrical Tape

Weatherproof protectant for wiring and electrical connections. Goes on as a liquid and dries to a vinyl polymer that resists dirt, dust, chemicals, moisture, ensuring that connections stay intact. Brush-top applicator allows coverage without gaps and enables access to tight spaces that roll tape and shrink tubing can't get to.

**Suggested Applications:** Ignition wires, underground wiring, outdoor lighting fixtures, bilge pumps, terminal blocks, and exposed wires.

Item #	Container Size	Pack
85120	4 oz. brush-top bottle, carded	6

## Body, Interior & Trim

### Permatex® Rust Treatment

Provides one-step treatment that encapsulates old rust and prevents new rust. Just brush or spray on. Within minutes, rust is replaced by a durable black polymer coating that may be painted. Excellent protective primer. Not recommended for exterior sheet metal repairs. Can be used when temperature is between 50°F and 90°F (10°C and 32°C) and on surfaces which do not exceed 200°F (93°C). Aerosol - Level 2

**Suggested Applications:** Encapsulates rust on automotive applications; trucks, trailers, storage tanks, pipes, valves, fences, guard rails, bulkheads, overheads, decks, hatch covers (topcoat with appropriate marine paint), agricultural equipment, plows, tractors, and snow removal equipment.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
81773	16 fl. oz. bottle	12
81775	8 fl. oz. bottle	12
81849	16 oz. aerosol can, 10.25 oz. net wt.	12

\*NFPA Fire Code 30B



### Permatex® Rust Dissolver Gel

Chemically dissolves rust from all iron and steel surfaces. Brush on, wash off rust with cloth. Replaces sanding and scraping.

**Suggested Applications:** Iron and steel surfaces on cars, trucks, motorcycles, tractors, and trailers.

Item #	Container Size	Pack
81756	8 fl. oz. bottle	12

\*NFPA Fire Code 30B



### Permatex® Undercoating

Protects fenders, frames, fuel tanks, door panels, rocker panels, hoods and firewalls against moisture, road salt and corrosion. Won't sag or drip. Sound-proofs and insulates. Body shop proven. Level 3.

**Suggested Applications:** Wheel wells, rocker panels, frames and underbody, body repairs, rust holes, tree pruning, driveway cracks, minor roof repairs, and post preserver.

Item #	Container Size	Pack
80072	20 oz. aerosol can, 16 oz. net wt.	12

\*NFPA Fire Code 30B



### Permatex® Heavy-Duty Rubberized Undercoating

Rubberized for maximum durability; seals, protects and insulates. Excellent professional blend all-purpose coating. Ideal for home or shop use. Level 3

**Suggested Applications:** Automotive frames, rocker panels and wheel wells. Other uses include sealing gutters, roofs, drain systems, and tree pruning. Sound deadening applications.

Item #	Container Size	Pack
81833	20 oz. aerosol can, 16 oz. net wt.	12

\*NFPA Fire Code 30B

## Body, Interior & Trim



### Permatex® Body Shop® Heavy Duty Headliner & Carpet Adhesive

High-strength spray adhesive designed for repairing interior parts that have become detached or loosened. Resistant to extreme weather conditions. Water-resistant. Dries clear for neat appearance. High temperature formula maintains high strength at temperatures up to 170°F (77°C). VOC compliant. Level 3

**Suggested Applications:** Headliners, carpets, trunk linings, and inside door panels.

Item #	Container Size	Pack
27828	20 oz. aerosol can, 16.75 oz. net. wt.	6

\*NFPA Fire Code 30B



### Permatex® All Purpose Spray Adhesive

An all-purpose, pressure sensitive, spray adhesive that allows both permanent and repositionable bonding. Won't bleed through leaving surfaces unstained, dries clear. Unique formula resists water and humidity. Will not shrink. Adheres to porous and nonporous materials. VOC compliant. Level 3.

**Suggested Applications:** Excels at attaching upholstery cloth, carpeting, floor mats, insulation, and kick and silencer pads to metal, wood, or KB board.

Item #	Container Size	Pack
82019	16 oz. aerosol can, 10.5 oz. net wt.	12

\*NFPA Fire Code 30B



### Permatex® Black Super Weatherstrip Adhesive

A professional, black weatherstrip adhesive that blends with automotive weatherstripping for less clean-up. Allows for repositioning parts after contact is made. Withstands extreme temperatures. Water-resistant. Resistant to gasoline, kerosene, antifreeze and most solvents.

**Suggested Applications:** All types of weather stripping, door and trunk moldings.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
81850	5 fl. oz. tube, boxed	12



### Permatex® Yellow Super Weatherstrip Adhesive

A superior adhesive ideal for many applications including rubber, metal, auto or van carpeting, fabric-backed vinyl upholstery and automotive gaskets. Allows for repositioning parts after contact is made. Withstands extreme temperatures. Water resistant. Resistant to gasoline, kerosene, antifreeze and most solvents.

**Suggested Applications:** All types of weather stripping, door and trunk moldings.

Item #	Container Size	Pack
80638	2 fl. oz. tube, carded	12
81731	5 fl. oz. tube, boxed	12



### Permatex® Weatherstrip Cement

A translucent all-purpose cement and sealer that bonds in minutes and dries to a tough, strong bond. Waterproof and durable. It provides a flexible, vibration-resistant bond that adheres rubber to glass and metal.

**Suggested Applications:** Bonds glass, rubber, and metal; door and windshield weatherstripping.

Item #	Container Size	Pack
80328	2 oz. tube, carded	12



# Professional Repair Systems



## Premium Repair Kits for Professionals and Do-It-Yourselfers!

These premium repair kits contain everything required for making professional-quality repairs in just a few minutes. State-of-the-art components and easy-to-follow instructions with photographs are common to all kits.

Look for specially marked packages that reference helpful product video demos online. Scan QR Code to go directly to videos on [permatex.com](http://permatex.com)



### Permatex® Windshield Repair Kit

Make permanent air-tight repairs of bullseye damage up to 1 1/4" on most laminated windshield glass. This state-of-the-art delivery system with advanced spring-lock feature, allows you to make professional-quality repairs with no mixing required, and it cures by natural daylight. This complete kit provides everything needed for the repair including easy-to-follow instructions with photographs. See video demo online at [permatex.com](http://permatex.com).

**Suggested Applications:** Repairs bullseyes (up to 1 1/4" long) in laminated automotive windshields

Item #	Container Size	Pack
09103	1 kit, clamshell	6



### Permatex® Rearview Mirror Adhesive Kit

OEM approved. Complete kit contains everything required for making professional quality repairs in just minutes. State-of-the-art components and easy-to-follow instructions with photographs. Two part adhesive that permanently bonds mirror buttons to windshields. Achieves handling strength in seconds, and mirror mounting strength in 30 minutes. ODC free. NOT designed for PLASTIC buttons. See video demo online at [permatex.com](http://permatex.com).

**Suggested Applications:** All foreign and domestic metal rearview mirror mounting buttons.

Item #	Container Size	Pack
09102	1 kit, clamshelled	6

### Permatex® Complete Rear Window Defogger Repair Kit

Complete kit contains everything required for making professional-quality repairs in just minutes. State-of-the-art components and easy-to-follow instructions with photographs. Provides a low-cost, high-quality repair for damaged rear window defogger grids and tabs. Quick Grid™ is the result of a joint research project with the General Motors Research Center.

**Suggested Applications:** Rear window defogger grids and tabs.

Item #	Container Size	Pack
09117	1 kit, clamshelled	6





## Professional Repair Systems



### Permatex® Fuel Tank Repair Kit

Eliminates dangerous welding. Complete kit contains everything required for making professional-quality permanent repairs in just minutes. Includes state-of-the-art components and easy-to-follow instructions with photographs to make quick permanent repairs to leaks in all types of metal fuel tanks. It repairs cracks up to 4" (10cm) long and holes up to 3/8" (9mm) in diameter. Repair will be complete when the resin cures in 30 minutes. Tank may be refilled after 30 minutes or when the repair is tack free. The repair resin is designed to harden within 8 – 10 minutes and cure in 30 minutes. Repairs can be made ideally at temperatures from 50°F to 75°F (10°C to 24°C). Repairs made at lower temperatures will take longer to cure. Repairs can be made on slow leaking cracks up to 4" in length and holes up to 3/8" in diameter. (THIS PRODUCT IS NOT FOR USE ON PLASTIC FUEL TANKS).

**Suggested Applications:** Ideal for cars, light trucks and commercial vehicles; portable metal fuel tanks, and metal car fuel tanks.

Item #	Container Size	Pack
09101	1 kit, clamshelled	6



### Permatex® Plastic Tank Repair Kit

Complete kit contains everything required for making professional-quality permanent repairs in just minutes. State-of-the-art components and easy-to-follow instructions with photographs. Repairs all types of plastic tanks. The repair resin is designed to harden within 8 – 10 minutes and cure in 30 minutes. Repairs can be made ideally at temperatures from 50°F to 75°F (10°C to 24°C). Repairs cracks up to 4" in length and holes up to 3/8" in diameter. (THIS PRODUCT IS NOT FOR USE ON PLASTIC FUEL TANKS).

**Suggested Applications:** Ideal for cars, trucks, boats and RV's; windshield washer reservoirs, radiator overflow tanks, coolant reservoirs, water tanks, and waste tanks.

Item #	Container Size	Pack
09100	1 kit, clamshelled	6

## Fabric, Vinyl, And Fiberglass Repair



### Permatex® Ultra Series Vinyl & Leather Repair Kit

A complete professional kit with plug-in electric heat iron to make pro-style repairs. Contains: professional electric heat tool, 7 color compounds, clear vinyl adhesive and filler (net .34 fl. oz.), grain pattern paper, metal spatula, and plastic dashboard hardening powder.

**Suggested Applications:** Vinyl and leather upholstery, dashboards, vinyl tops, marine upholstery, luggage.

Item #	Container Size	Pack
81781	1 kit, clamshelled	6



### Permatex® Fabric Repair Kit

Repairs automobile upholstery, carpet, clothing and furniture. Matches popular colors and textures. Contains: 7 assorted colors of fabric repair compound, 2 cups fabric air dry adhesive, screen applicator, application spatula, mixing bottle, and instruction card with color matching chart.

**Suggested Applications:** Automotive and home fabric upholstery and carpet, clothing.

Item #	Container Size	Pack
25247	1 kit, clamshelled	6



### Permatex® Vinyl & Leather Repair Kit

A complete DIY repair kit for home, automotive, and marine vinyl and leather upholstery. Contains: heat transfer tool, 7 colors of repair compound, clear vinyl adhesive and filler (net .34 fl. oz.), grain pattern paper, plastic spatula, and instruction sheet with color matching chart.

**Suggested Applications:** Vinyl and leather upholstery, infant car seats, chairs, stools, and luggage.

Item #	Container Size	Pack
80902	1 kit, clamshelled	6



### Permatex® Super Clear Vinyl Sealant Repair Kit

Makes invisible repairs from rips, cuts, and tears to upholstery, luggage, clothing, etc. Contains: clear vinyl sealant and filler (net 1.5 fl. oz.), special applicator nozzle, grain pattern paper.

**Suggested Applications:** Rips and cuts in luggage, rainwear, vinyl boots, automotive, marine and home upholstery.

Item #	Container Size	Pack
81786	1 kit, carded	6

## Exhaust System Repair



### Permatex® Muffler & Tailpipe Bandage

Epoxy-impregnated fiberglass bandage chemically welds mufflers and tailpipes. Permanently repairs holes and leaks in exhaust systems saving costly part replacement. Seals out poisonous fumes to temperatures of 800°F (426°C).

**Suggested Applications:** Mufflers and tailpipes on automobiles, trucks, tractors and farm equipment.

Item #	Container Size	Pack
80331	84 sq. in. bandage, carded	12
80332	120.54 sq. in., 12 MB-2 carded (jumbo size)	12



### Permatex® Muffler & Tailpipe Putty

Permanently repairs holes and leaks in exhaust systems. Seals out fumes at temperatures up to 2000°F (1000°C). Safe for catalytic converters. 2-pouch bonus pack.

**Suggested Applications:** Mufflers, tailpipes, joints, and catalytic converters.

Item #	Container Size	Pack
80333	4 oz. net wt. (2 foil pouches, carded)	12



### Permatex® Muffler & Tailpipe Sealer

Seals holes and leaks in mufflers, tailpipes and around joints. Makes new installations more secure. Resists temperatures to 2000°F (1000°C).

**Suggested Applications:** Mufflers, tailpipes, joints, and catalytic converters.

Item #	Container Size	Pack
80335	3 oz. tube, carded	12



### Permatex® 1000° Plus™ Exhaust Repair Kit

Complete kit for repairing cracks and splits in mufflers, tailpipes and exhaust pipes. Withstands temperatures over 1000°F (540°C). Kit contains ready-to-use foil-packed bandage and support wire.

**Suggested Applications:** Mufflers and tailpipes on automobiles, trucks, tractors, and farm equipment.

Item #	Container Size	Pack
80334	1 bandage, 1 support wire, carded	12

## Brake Maintenance & Repair



### Permatex® Disc Brake Quiet

Stops brake squeal by dampening vibration at caliper/brake pad interface. Provides tighter fit and allows for easier disassembly. Protects against corrosion. Compatible with anti-lock brake systems. This product contains an elastomeric polymer for use with brake pads not having anti-squeal shims. Aerosol - Level 3\*

**Suggested Applications:** Automotive disc brakes, out board and inboard pads for disc braking systems, disc brake pads without anti-squeal shims.

Item #	Container Size	Pack
80077	12 oz. aerosol can, 9 oz. net wt.	12
80729	.5 fl. oz. (2 - .25 fl. oz. pouches), carded	12

\*NFPA Fire Code 30B



### Permatex® Ceramic Extreme Brake Parts Lubricant

A 100% synthetic formula, coupled with real ceramic solids make this premium brake lubricant our longest lasting, most temperature resistant way to silence brake noise. Effective from -50°F to 3000°F (-46°C to 1649°C), this product maintains its lubricating integrity under the most extreme conditions. Resistant to corrosion and contaminants, it will not wash out.

**Suggested Applications:** Caliper pins, hardware, and the back-side of brake pads.

Item #	Container Size	Pack
09973	4 g pouch	480
20354	5 fl. oz. tube	12
24124	14 g (2-4 g pouches), carded	6
24125	8 fl. oz. brush-top bottle	6



### Permatex® Ultra Disc Brake Caliper Lube

An environmentally-friendly, green, nonmelting, synthetic lubricant. It is formulated to lubricate under the most adverse brake conditions, assuring that metal to metal contact areas remain lubricated throughout the pad life.

**Suggested Applications:** Caliper pins, hardware, and the back-side of brake pads.

Item #	Container Size	Pack
09977	4 g pouches	480
20353	2 oz. tube with nozzle	6
20356	10 g (2-5 g pouches), carded	6
24110	8 oz. brush-top bottle	6
85188	.5 oz. tube	6



### Permatex® Silicone Ceramic Extreme Brake Parts Lubricant

Permatex Silicone Ceramic Extreme Brake Parts Lubricant is an environmentally safe lubricant that protects caliper pins, sleeves, bushings and pistons against seizing and galling. Its silicone, non-petroleum based formula makes it excellent on sliding surfaces. Non-melting, 100% silicone based formula, fortified with ceramic solids. Temperature range -50° F to 3000° F (-46° C to 1649° C). Lasts longer than ordinary caliper greases and disc brake quiet products. 100%

compatible with internal/external brake rubber and plastic hardware, including ethylene-propylene rubber and metal components.

**Suggested Applications:** Sleeves, Bushings, Outboard pad backing plate, Inboard pad backing plate, Caliper pins, Disc brake calipers, Caliper Pistons, Abutment clips.

Item #	Container Size	Pack
80653	8 fl. oz. brush-top bottle	6
24129	0.5 oz. tube, carded	6

## Radiator & Fuel Tank Repair



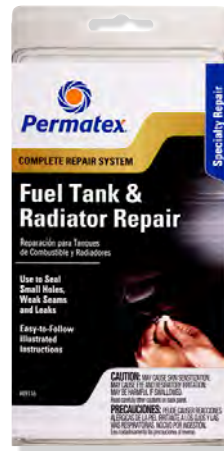
### Permatex® Fuel Tank Repair

A two part, hand kneadable, putty type epoxy stick used for repairing metal gas tanks and containers. Contrasting colored materials are mixed together to form a uniform color to indicate thorough mixing. The resulting cured adhesive can be drilled, sanded, threaded or filed and it is resistant to fuels and most solvents after full cure.

**Suggested Applications:** Gas tanks and gas cans.

Item #	Container Size	Pack
84334	1 oz. carded	12

*Note: Permatex® Fuel Tank Repair is not intended for repairing Polyethylene and Propylene tanks or for structural bonding.*



### Permatex® Fuel Tank and Radiator Repair Kit

A two-component stick that when kneaded together, it can seal holes, seams or cracks on metal tanks, radiators or gas cans. It provides excellent chemical and moisture resistance and is non-flammable.

**Suggested Applications:** Fuel tank, metal tanks, and radiators. Not recommended for use on PLASTIC gas tanks.

Item #	Container Size	Pack
09116	1 kit, clamshelled	6

## Multipurpose & Specialty Lubricants



Widely known and trusted, these tried and true Permatex® lubricants work to protect and lubricate virtually every automotive part and component.

From special-mission, job-specific lubricants, protectants and dressings, to the rigors of heavy-duty needs, count on Permatex® to bring you reliability and problem-solving solutions that extend the life of your equipment.

### Multipurpose Lubricants



#### Permatex® Synthetic Lubricant with PTFE

A grease-based formula for high load applications. Can be used on any moving parts to provide better, longer lasting lubrication that withstands higher temperatures and is safe on more surfaces. It withstands temperatures from -45°F to 350°F (-42°C to 177°C), 450°F (232°C) intermittent. Level 3\*

**Suggested Applications:** Steering linkage fittings, chassis points, suspension bushings, wheel covers and bearings and studs and nuts, hood support bushings, latch assemblies, hinges, door checks, trunk locks, weather stripping, antenna base threads, body, cams, mechanical linkages, o-rings, seat tracks, headlight seals, and other moving parts.

Item #	Container Size	Pack
81943	12 oz. aerosol can, 11 oz. net wt.	6

\*NFPA Fire Code 30B



#### Permatex® Fast Break® Super Penetrant

Heavy-duty penetrant for rusted and frozen assemblies. Works quickly to penetrate and loosen rust, tar, grease, dirt, carbon deposits and corrosion from metal parts. Frees frozen nuts, bolts and fittings in all types of assemblies. Level 3\*

**Suggested Applications:** Lubricates to free any corroded or seized part. Penetrates rust, scale, paint, varnish, carbon, or gum.

Item #	Container Size	Pack
80052	16 oz. aerosol can, 12 oz. net wt.	12

\*NFPA Fire Code 30B

## Multipurpose Lubricants



### Permatex® White Lithium Grease

All-purpose white lubricant is designed to reduce friction between load bearing metal-to-metal and metal-to-plastic applications. Protects against rust and makes surfaces friction-free. Stainless and long-lasting formula. Contains no ODCs. Withstands moisture and high temperature. Level 3\*

**Suggested Applications:** Door hinges, hood latches, trunk latches, hatchback struts, sliding seat mechanisms, interior window mechanisms, radio antennas, garage door, and delivery truck door tracks.

Item #	Container Size	Pack
80345	1.5 fl. oz. tube, carded	12
81981	16 oz. aerosol can, 10.75 oz. net wt.	12

\*NFPA Fire Code 30B



### Permatex® Silicone Spray Lubricant

Lubricates and waterproofs all types of mechanical equipment. Stops friction and squeaks. Prevents locks, doors, and windows from binding. High silicone formula does not attract dust or dirt. Protects and renews rubber mountings, bushings and weatherstripping. Prevents binding, sticking and deterioration. Non-gumming. Will not mar paint, rubber or plastic surfaces. Waterproofs. Level 1\*

**Suggested Applications:** Lubricates door locks, trunk lids, brake cables, and rubber molding.

Item #	Container Size	Pack
80070	16 oz. aerosol can, 10.25 oz. net wt.	12

\*NFPA Fire Code 30B

## Specialty Lubricants



### Permatex® Chain Lube

Cleans, lubricates, extends life, and protects all types of roller chains, gears and cables that operate under exposed conditions. Easy-to-apply foaming action assures effective application. Repels dirt, sand, dust. Minimal "throw-off". Contains no ODC's. Level 3\*

**Suggested Applications:** Ideal for any chain-driven tool or vehicle such as motorcycles, mopeds, chainsaws, lawnmowers, and bicycles.

Item #	Container Size	Pack
80075	6 oz. aerosol can, 5 oz. net wt.	12

\*NFPA Fire Code 30B



### Permatex® Belt Dressing & Conditioner

Extends belt life. Penetrates the cord fibers of "V" belts to restore pliability and flexibility. Prevents belt slippage due to heat, cold, dampness, dust, and glazing. Eliminates squeaking and slipping. Level 1\*

**Suggested Applications:** Fan belts, water pumps, power steering, sewing machines, washing machines, air conditioners, lawn mowers, and power tools.

Item #	Container Size	Pack
80073	16 oz. aerosol can, 12 oz. net wt.	12
80074	6 oz. aerosol can, 5 oz. net wt.	12

\*NFPA Fire Code 30B

## Specialty Lubricants - Anti-Seize



### Permatex® Anti-Seize Lubricant

A highly refined blend of aluminum, copper, and graphite lubricants. Use during assembly to prevent galling, corrosion, and seizing due to weathering or chemicals. Anti-Seize assures easier disassembly. Temperature range: -60°F to 1600°F (-51°C to 871°C). Salt, corrosion, and moisture resistant – ideal for marine use. Non-aerosol version meets Mil Spec #907E. Aerosol - Level 3\*

**Suggested Applications:** For easy removal of spark plugs, cylinder head and exhaust head bolts; apply to anchor pins on brake assemblies, u-bolts and spring bolts, hinges, gears, chain, sprockets, and rollers.

**OEM INTERCHANGE, see pgs. 76-81**

Item #	Container Size	Pack
09975	4 g pouch	480
80071	4 oz. bottle	12
80078	8 oz. brush-top bottle	12
80208	16 oz. brush-top bottle	12
81343	1 oz. tube, carded	12
81464	12 oz. aerosol can, 8.5 oz. net wt.	12

\*NFPA Fire Code 30B



### Permatex® Copper Anti-Seize Lubricant

A premium quality copper anti-seize and thread lubricant that may be used to prevent seizing, corrosion and galling where high temperature conditions exist. Contains a high percentage of micro-fine copper flakes in a semi-synthetic grease carrier and is fortified with high quality rust and corrosion inhibitors. Temperature range: -30°F to 1800°F (-34°C to 982°C). Provides good electrical conductivity. Meets Mil Spec #907E.

**Suggested Applications:** Spark plug threads installed in aluminum, exhaust manifold bolts, engine bolts, oxygen sensors, knock sensors, thermostat housing bolts, and fuel filter fittings.

Item #	Container Size	Pack
09128	8 oz. brush-top bottle	6
31163	16 oz. brush-top bottle	12



### Permatex® Nickel Anti-Seize Lubricant

Protects metal parts from seizing and galling at temperatures up to 2400°F (1316°C). It is recommended where copper contamination must be avoided, under conditions of extreme pressure and temperature, and with stainless steel, titanium, and nickel alloys.

**Suggested Applications:** Exhaust manifold bolts, exhaust system bolts, muffler clamps and tailpipe assemblies.

Item #	Container Size	Pack
77124	8 oz. brush-top bottle	12
77134	0.5 oz. tube, carded	6
77164	16 oz. brush-top bottle	10

## Specialty Lubricants - Brakes



### Permatex® Ceramic Extreme Brake Parts Lubricant

A 100% synthetic formula, coupled with real ceramic solids make this premium brake lubricant our longest lasting, most temperature resistant way to silence brake noise. Effective from -50°F to 3000°F (-46°C to 1649°C), this product maintains its lubricating integrity under the most extreme conditions. Resistant to corrosion and contaminants, it will not wash out.

**Suggested Applications:** Caliper pins, hardware, and the back-side of brake pads.

Item #	Container Size	Pack
09973	4 g pouch	480
20354	5 fl. oz. tube	12
24124	14 g (2-4 g pouches), carded	6
24125	8 fl. oz. brush-top bottle	6



### Permatex® Silicone Ceramic Extreme Brake Parts Lubricant

Permatex Silicone Ceramic Extreme Brake Parts Lubricant is an environmentally safe lubricant that protects caliper pins, sleeves, bushings and pistons against seizing and galling. Its silicone, non-petroleum based formula makes it excellent on sliding surfaces. Non-melting, 100% silicone based formula, fortified with ceramic solids. Temperature range -50° F to 3000° F (-46° C to 1649° C). Lasts longer than ordinary caliper greases and disc brake quiet products. 100% compatible with internal/external brake rubber and plastic hardware, including ethylene-propylene rubber and metal components.

**Suggested Applications:** Sleeves, Bushings, Outboard pad backing plate, Inboard pad backing plate, Caliper pins, Disc brake calipers, Caliper Pistons, Abutment clips.

Item #	Container Size	Pack
80653	8 fl. oz. brush-top bottle	6
24129	0.5 oz. tube, carded	6



### Permatex® Disc Brake Quiet

Stops brake squeal by dampening vibration at caliper/ brake pad interface. Provides tighter fit and allows for easier disassembly. Protects against corrosion. Compatible with anti-lock brake systems. This product contains an elastomeric polymer for use with brake pads not having anti-squeal shims. Aerosol - Level 3\*

**Suggested Applications:** Automotive disc brakes, out board and inboard pads for disc braking systems, disc brake pads without anti-squeal shims.

Item #	Container Size	Pack
80077	12 oz. aerosol can, 9 oz. net wt.	12
80729	.5 fl. oz. (2 -.25 fl. oz. pouches), carded	12



### Permatex® Ultra Disc Brake Caliper Lube

An environmentally-friendly, green, nonmelting, synthetic lubricant. It is formulated to lubricate under the most adverse brake conditions, assuring that metal to metal contact areas remain lubricated throughout the pad life.

**Suggested Applications:** Caliper pins, hardware, and the back-side of brake pads.

Item #	Container Size	Pack
09977	4 g pouches	480
20353	2 oz. tube with nozzle	6
20356	10 g (2-5 g pouches), carded	6
24110	8 oz. brush-top bottle	6
85188	.5 oz. tube	6

\*NFPA Fire Code 30B

## Specialty Lubricants



### Permatex® Dielectric Tune-Up Grease

Protects electrical connections and wiring from salt, dirt, and corrosion. Extends the life of bulb sockets. Prevents voltage leakage around any electrical connection. Also prevents spark plugs from fusing to boots. Required for modern, high-energy ignition systems.

**Suggested Applications:** All electrical connections, spark plug boots, and trailer hitches.

Item #	Container Size	Pack
09980	4 g pouches	480
22058	3 oz. tube, carded	6
81150	.33 oz. tube, carded	12
81153	3 oz. Power Can, stand-up carded	6



### Permatex® Bulb Grease

Increases performance and extends service life of bulbs and lamps by preventing voltage leakage and protecting electrical connections from moisture, dirt and corrosion. Great lubricating properties ease the disassembly process. Protects rubber.

**Suggested Applications:** Headlamps, lighting bulbs for: instrument panel, glove compartment, inside door trim, interior courtesy lamps, parking & turn signals, brake lights, license plate lights, trunk and hood lamps; also for fuses, ignition components and other electrical connections.

Item #	Container Size	Pack
09941	4 g pouch	480
85184	.5 oz tube	6



### Permatex® Ultra Slick™ Engine Assembly Lube

Proper lubrication of metal mating surfaces is essential prior to starting a new or rebuilt engine. Ultra Slick™ adheres to component surfaces to prevent scuffing and galling during initial start-up. This high quality formulation meets or exceeds OEM performance specs for engine assembly lubricants.

**Suggested Applications:** Engine bearings, camshafts, lifters, valves, guides, and rocker shaft assemblies.

Item #	Container Size	Pack
81950	4 oz. bottle	12

### Permatex® Fifth Wheel Lubricant

Effectively and conveniently lubricates fifth wheel top plates of trailer. Pre-measured grease comes in handy pouch, requires no tools, creates no mess. Packaging disintegrates leaving no waste. Graphite lubricant designed for heavy duty applications and effective at extreme temperatures and environmental conditions.

**Suggested Applications:** All Fifth Wheel applications, sliding and oscillating to all vehicle types.

Item #	Container Size	Pack
01010	60pk display carton	4
01020	350pk bulk carton	1



An easy way to maintain your 5th wheel. Designed by a trucker for a trucker. Simply place one envelope on each side of king pin on trailer or on each side of fifth wheel plate near the base. Lubricant pouch will burst upon engagement between tractor and trailer.



Introducing...

# FAST ORANGE® GREASE X MECHANIC'S LAUNDRY DETERGENT

Specifically formulated to get the heaviest grease and grime out of clothes.

- Removes oil stains & soils completely
- Eliminates fuel, oil & exhaust odors
- Repels & protects against future stains
- Keeps washer clean of grease & oil
- With built-in pretreater
- Less than \$0.40 per load



## Fast Orange® Grease X Mechanic's Laundry Detergent

The first professional grade mechanic's laundry detergent with a built in pretreater specifically formulated to remove up to 99% of automotive stains and odors.\* In addition, its proprietary soil release/antistatic agent actually helps repel future soils – all while keeping your washer clear of residual grease.

Item #	Container Size	Pack
22340	40 fl. oz.	6

\*Independent lab tested in accordance with ASTM D4265-14

Visit: [fastorangelaundry.com](http://fastorangelaundry.com)

## Cleaners, Specialty Cleaners, & Spray Nine Cleaners

Designed to meet the needs of the professionals and DIY'ers alike, our automotive cleaners have gained wide acceptance as the highest quality products of their kind.

To dissolve rust, clean plastic, or remove gum and deposits from parts, there is a Permatex® specialty cleaner that will do the job. Permatex offers a complete line of professional strength cleaners that meet the highest standards and quality.

Our Spray Nine® is a line of ready-to-use specialty cleaning solutions and has over 50 years of effective cleaning across industrial, institutional, government, automotive, and home markets.



### Brake Parts Cleaners



#### Permatex® Pro-Strength Brake & Parts Cleaner

Specifically formulated to aggressively remove oil, grease, brake fluids, oxidized oils (gum), and asphalt from all types of brakes and other automotive parts. It penetrates through dirt and corrosion and flushes them away, eliminating the need to disassemble. It leaves no residue, dries fast, and is non-corrosive to metals. Developed for brake professionals. Contains no ODCs. Level 1

**Suggested Applications:** All brake systems, C.V. joints, machinery, tools, and farm equipment.

Item #	Container Size	Pack
82606	20 oz. aerosol can, 19 oz. net wt.	12

\*NFPA Fire Code 30B \* Not for sale or use in the states of California and New Jersey.



#### Permatex® Non-Chlorinated Brake & Parts Cleaner

Penetrates, dissolves and removes dirt and oil from brake systems and metal parts. Safer for aluminum. Leaves no contaminant-attracting residue or chlorinated solvent run-off. Helps manage EPA halide limits.

**Suggested Applications:** All brake systems, C.V. joints, machinery, tools, and farm equipment.

Item #	Container Size	Pack
82220	20 oz. aerosol can, 14.5 oz. net wt.	12
82450	20 oz. aerosol can, 14.5 oz. net wt.	12

\*NFPA Fire Code 30B. Not for sale or use in the state of California.

## Cleaners – Engine

### Permatex® Throttle Body, Carb & Choke Cleaner



**OEM certified.** A blend of solvents specifically formulated to dissolve and clean the residue deposited on carburetors and chokes during the normal operation of a motor vehicle or other gasoline engine-powered equipment. High pressure spray cuts and removes grease and varnish. VOC compliant in all 50 states. Oxygen sensor-safe. Improves engine performance. Level 3

**Suggested Applications:** Manual and automatic chokes, baffle plates, air intakes, carburetors, linkages, throttle bodies, heat risers, and PCV valves.



Item #	Container Size	Pack
80279	16 oz. aerosol can, 12 oz. net wt.	12

\*NFPA Fire Code 30B

### Permatex® Engine Degreaser



New formula contains no petroleum distillates. Foaming action quickly dissolves and removes grease, oil, and dirt from all types of equipment. Cleans iron, steel, aluminum, magnesium, and copper. Not harmful to metal, rubber, plastic, or concrete. Rinses off easily with water. Level 3

**Suggested Applications:** Engines, garage floors, tools, and machinery.

Item #	Container Size	Pack
80043	20 oz. aerosol can, 15 oz. net wt.	12

\*NFPA Fire Code 30B

### Permatex® Heavy Duty Radiator Cleaner



Removes rust and scale from automotive engines, radiators, and water jackets. Cleans and unclogs steam cleaner coils and boiler tubes. **NOT FOR USE IN ALUMINUM RADIATORS.**

**Suggested Applications:** Radiators, water jackets, industrial and maintenance applications.

Item #	Container Size	Pack
80030	1 qt. plastic bottle	12

## Specialty Cleaners



### Permatex® SaferScraper™ Plastic Scraper

A safer alternative to metal razor blades...this specially designed hard plastic double-edged razor blade can be used for a variety of cleaning and scraping applications. Ideal for removing decals, bugs, tar and paint without scratching or harming the body paint underneath. Also great for removing gaskets from a plastic or aluminum flange. The durable plastic holder is designed to fit well in the hand for extra flexibility and fits standard metal razor blades if the job requires it.

**Suggested Applications:** Removes solvent-based sealants, baked-on gaskets, weatherstrip adhesive, dried oil, decals/adhesive, silicone, and paint.

Item #	Container Size
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80190	Long handled scraper & 2 refillable blades, carded
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### Permatex® Decal & Adhesive Remover

This fast-acting formula quickly removes adhesive residue, decals, bumper & window stickers, tape, tar, sap, bugs, grease, and other sticky substances. This versatile adhesive remover contains no acetone and is safe for use on virtually any surface including windows, auto body paint, bumpers, vinyl, leather, fabric, metal, plastic, and wood. VOC compliant, its pleasant citrus scent is safe for indoor use. Level 1

**Suggested Applications:** Use on cars, trucks, motorcycles, trailers, snowmobiles, waverunners, atvs, boats, helmets, tools, equipment, and appliances to remove: adhesive residue, bumper stickers, parking stickers, dealer logos, pinstripes, vehicle advertisements & company logos, racing graphics & sponsorship logos, and bar code labels.

Item #	Container Size	Pack
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80025	6 oz. aerosol can, 5 oz. net wt.	12
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Ideal for use with Permatex® SaferScraper.™



### Permatex® Battery Cleaner

Spray it on and wash corrosion off. Works in just three minutes. Penetrates and removes corrosion, dirt, and grime instantly. Cleans all types of storage batteries and attachments in emergency power supply systems. Level 1

**Suggested Applications:** Automotive, marine, farm machinery and motorcycle batteries, cables, and terminal connections.

Item #	Container Size	Pack
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80369	6 oz. aerosol can, 5.75 oz. net wt.	12
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\*NFPA Fire Code 30B



### Permatex® Electrical Contact & Parts Cleaner

Suited for cleaning electrical and electronic devices, this fast evaporating, noncorrosive cleaner leaves no residue. It removes grease, dirt, oil, flux, and other surface contaminants. Designed to be an alternative to CFC-113, 1,1,1-trichloroethane and perchloroethylene solvents.

**Suggested Applications:** Electronic parts: circuit boards, computer components, relay switches. Electric parts: electric motors, generators, starters, pumps, motor windings, solenoids, and compressors.

Item #	Container Size	Pack
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82588	16 oz. aerosol can, 11 oz. net wt.	12
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VOC compliant in all 50 states.



### Permatex® Rust Dissolver Gel

Chemically dissolves rust from all iron and steel surfaces. Brush on, wash off rust with cloth. Replaces sanding and scraping.

**Suggested Applications:** Iron and steel surfaces on cars, trucks, motorcycles, tractors, and trailers.

Item #	Container Size	Pack
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81756	8 fl. oz. bottle	12
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\*NFPA Fire Code 30B



### Permatex® Paint Stripper

Quickly strips and removes unwanted paint from metal surfaces. Eliminates costly and time-consuming sanding and scraping. Works in 10-15 minutes at temperatures from 40°F to 100°F (5°C to 38°C). Level 2

**Suggested Applications:** Various types of paint.

Item #	Container Size	Pack
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80577	16 oz. aerosol can, 12 oz. net wt.	12
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\*NFPA Fire Code 30B

# Triple Threat

CLEANS • DEGREASES • DISINFECTS



# Spray Nine®

## Spray Nine® Heavy-Duty Cleaner + Degreaser + Disinfectant

Spray Nine's Heavy-Duty Cleaning, Degreasing and Disinfecting action tackles the toughest grease, grime, stains and bacteria where others fail. Spray Nine's "Triple Threat" formula delivers professional strength performance and has been trusted by Manufacturers, Auto Technicians and DIY'ers for over 60 years. Spray Nine does this all without the use of bleach or corrosive chemicals.

**Removes:**

- Tough Grease
- Scuff Marks
- Mold & Mildew
- Brake Dust
- Viruses in 30 sec.
- Bacteria in 45 sec.
- Carbon Soils
- Carpet Stains
- Yellowing
- Road grime
- Bug Splatter
- Dirt & Mud
- Ink
- Tar
- Soot & Ash
- Oils

Kills viruses and bacteria including: Pandemic 2009 H1N1 Influenza A (Swine Flu), Influenza A2 Virus, Salmonella Choleraesuis, Escherichia coli (E.coli), Hepatitis B & C Viruses, Norwalk Virus, Staphylococcus aureus – MRSA (HA & CA). Visit [www.spraynine.com](http://www.spraynine.com) for full list.

Item #	Container Size	Pack
26800	2 fl. oz. pump spray bottle	50
26825	22 fl. oz. trigger sprayer	12
26810	32 fl. oz. trigger sprayer	12
26832	32 fl. oz. round trigger sprayer	12
26801	1 gallon jug	4
26805	5 gallon pail	1
26855	55 gallon drum	1

*The most versatile cleaner in your arsenal!*



Spray Nine® Brand Cleaners



**GREZ-OFF**



Biodegradable

**Spray Nine® Grez-Off® Heavy-Duty Degreaser**

A biodegradable, water-based cleaner that effectively removes heavy duty grease, dirt, fifth wheel grease, lubricants, oil, hydraulic fluid, grime, heavy moly grease, tar, and more! Nonflammable, no fumes, no abrasives, no acids. USDA approved and VOC compliant in all 50 states.

**Suggested Applications:** Engines, machinery, tools, work benches, garage floors/walls, condenser coils, exhaust hoods, conveyors, vents, ovens, grills, trunks, trailers, RV's, industrial and farm equipment, mowers, stainless steel, chrome, concrete, asphalt, vinyl, rubber, plastic, metal, and more!

Item #	Container Size	Pack
22732	32 fl. oz. trigger sprayer	12
22701	1 gallon jug	4
22705	5 gallon pail	1
22755	55 gallon drum	1



**Spray Nine® Glass & Chrome Cleaner**

The fast-acting, streak-free, foaming formula clings to soils without dripping – making it ideal for vertical surfaces. Simply spray on and wipe off fingerprints, dust, dirt, even light grease with no running or streaking. With a pleasant lemon scent Spray Nine Glass & Chrome Cleaner is ideal for surfaces around the garage and home.

**Suggested Applications:** Interior/exterior automotive glass, chrome, stainless steel, mirrors, plastics, and many other surfaces.

Item #	Container Size	Pack
23319	19 oz. aerosol	6

\*NFPA Fire Code 30B



**Spray Nine® Citrus Blaster™ Bug & Tar Remover**

A bolt of true citrus power. Charged with 25% d'limonene - a pure, powerful solvent. This formula instantly dissolves and lifts away stubborn soils and contains no petroleum solvents. Fresh orange scent. Level 1\*

**Suggested Applications:** Grease, adhesives, carbon based soils, tar, road film, pitch, asphalt, oil, automotive grease, kitchen grease, fresh paint, concrete floors, tile, chrome, engines, glass, chassis, painted automotive surfaces, vinyl siding, tools, driveways, cook stoves, range hoods and filters.

Item #	Container Size	Pack
15717	17.5 oz. aerosol	6

\*NFPA Fire Code 30B



**Spray Nine® General Pressroom Cleaner & Lox Wash**

A ready-to-use biodegradable cleaner formulated specifically for the print industry. The unique formula lifts deeply imbedded ink from chrome plated, steel engraved, and laser engraved ceramic rolls as well provides cleaning and degreasing around the shop. VOC compliant in all 50 states and contains no petroleum or chlorinated solvents.

**Suggested Applications:** Pressroom equipment, photopolymer and rubber plates, ceramic and chrome anilox rolls, plate cylinders, ink trays and dispensing systems, floors and walls, vinyl, rubber and plastic.

Item #	Container Size	Pack
34532	32 fl. oz. trigger sprayer	12
34501	1 gallon jug	4
34555	55 gallon drum	1
34575	275 gallon tote	1

Biodegradable



**Spray Nine® Non-Butyl Cleaner/Degreaser**

An environmentally smart cleaner, discover "consideration without compromise" on product quality. Non-Butyl packs Spray Nine's performance into a biodegradable formula that is compliant with VOC regulations and SARA Title III Act.

**Suggested Applications:** Tough grease, adhesives, lubricants, fresh paint, smoke deposits, light rust, fingerprints, and more.

Item #	Container Size	Pack
87732	32 fl. oz. round trigger sprayer	12
87701	1 gallon jug	4
87705	5 gallon pail	1
87755	55 gallon drum	1

Biodegradable

## BBQ Grill Cleaner



### Spray Nine® BBQ Grill Cleaner

This cleaner does double duty as a heavy-duty cleaner and a hard surface disinfectant. Easily dissolves grease, fat & burned-on food for quick cleanup with less effort. Also kills food-borne germs that contaminate food preparation surfaces, including Salmonella and E. coli in just 45 seconds.

**Suggested Applications:** BBQ grills, propane tanks, countertops, stainless steel, painted surfaces, BBQ covers, ceramic and tempered glass.

Item #	Container Size	Pack
15650	22 fl. oz. trigger sprayer	6



### Spray Nine® Fireplace Cleaner

Dissolves the toughest carbon-based soils. Removes wood smoke, soot, and creosote fast and easy, with no tedious scrubbing. This ammonia-based formula has a milder pH than caustic competitors – so it's safer for you as well as the stone, brick, hearth rugs, and glass surfaces you clean!

**Suggested Applications:** Stone, brick, hearth rugs & glass surfaces.

Item #	Container Size	Pack
15022	22 fl. oz. trigger sprayer	6



### Marine Grez-Off® Heavy Duty Degreaser

#1 Rated Marine Degreaser by PowerBoat Reports. A biodegradable, non-solvent heavy-duty degreaser that easily cuts through oil, grease, and grime. Cleans and dissolves heavy soils. Recommended for bilge cleaning. Marine Grez-Off® is VOC compliant, nonflammable, and noncombustible.

**Suggested Applications:** Inboard and outboard motors, machinery, and dock equipment.

Item #	Container Size	Pack
30232	32 fl. oz. trigger sprayer	12



### Spray Nine® Earth Soap® Cleaner/Degreaser

An environmentally friendly, biodegradable industrial strength cleaner/degreaser. A bio-based safe alternative to solvent and caustic cleaning products. Easily removes dirt, grease, carbon, oil, adhesives, soot, smoke stains, and much more! One gallon makes up to 5 gallons of cleaning solution.

**Suggested Applications:** Vehicles, engines, machinery, tools, workbenches, garage floors/walls, metal/plastic parts, kitchen appliances, and bathroom fixtures.

Item #	Container Size	Pack
27932	32 fl. oz. trigger sprayer	6
27901	1 gallon jug	4
27955	55 gallon drum	1



### Marine Spray Nine® Heavy-Duty Cleaner + Degreaser + Disinfectant

#1 Rated Vinyl Cleaner by PowerBoat Reports and Top Rate General Cleaner by Practical Sailor! A multi-purpose cleaner and disinfectant that works above and below deck. Marine Spray Nine kills germs, removes stains and yellowing, and eliminates bacterial odors with little effort. It digs out tough soils like grease, oil, grime, and food stains with 'spray on-wipe off' ease. Use Marine Spray Nine regularly to kill germs, destroy bacterial odors, and help control mold and mildew. Also great as a black streak remover.

**Suggested Applications:** Fiberglass boats, RV's, sporting & camping equipment, vinyl, rubber, plastics, vinyl, carpets, and other hard surfaces.

Item #	Container Size	Pack
26932	32 fl. oz. trigger sprayer	12
26901S	1 gallon jug	4
26905S	5 gallon pail	1
26955	55 gallon drum	1



# Hand Cleaners

Permatex hand cleaners are the choice for working hands — offering a wide variety of solutions including, lotions, creams, pastes, soaps, and wipes.

If you need a waterless hand cleaner that really cleans without turning your hands into sandpaper, brands such as the #1 selling Fast Orange, Ultra Cherry, Blue Label, Painter's Clean, and Grease Grabber have the strength to remove grease, grime, paint, adhesives, and all other soils your working hands get into – plus conditioners to prevent your hands from drying out and cracking.

For over 50 years, Permatex® has offered high-quality hand cleaners and has maintained a leadership position through innovation and a concern for users' needs.

Wherever hands are getting dirty, there's a place for Permatex® hand cleaners. To meet your growing needs, Permatex® offers a broad selection of product formulations and sizes.

For the most difficult to remove soils...Permatex® has the best products for your working hands.



*The choice for working hands!*



Cleaning Requirements	Recommended Permatex Product	Type Of Grit	Cream/Lotion	Biodegradable	Type Of Solvent
<b>Heavy Duty Soils</b>					
	Ultra Cherry® Pumice Hand Scrub Fast Orange® Xtreme Grease Grabber® Hand Cleaner	Pumice Pumice Poly Scrubbers	Lotion Lotion Paste	No No No	Petroleum Natural Citrus/Petroleum —
<b>Heavy Duty Soils (Paint, Resin Type Soils)</b>					
	Painter's Clean™ Hand Cleaner	Pumice	Lotion	Yes	Esters
<b>Heavy to Medium Duty Soils</b>					
	Fast Orange® Pumice Hand Cleaner Fast Orange® Dry Skin Formula Fast Orange® Wipes	Pumice Pumice —	Cream/Lotion Lotion —	Yes Yes —	Natural Citrus Natural Citrus Natural Citrus
<b>Medium Duty Soils</b>					
	Fast Orange® Smooth Hand Cleaner Blue Label™ Hand Cleaner Fast Orange® Bar Soap	— — Pumice	Cream/Lotion Cream —	Yes No —	Natural Citrus Petroleum —

**NEW!**



### Permatex® Fast Orange® Xtreme

A new professional grade formulation delivering superior cleaning power, fast, with less residue, and without a lingering petroleum odor. Contains a concentrated odor neutralizer that counteracts the smell of gasoline, oil, and other common odors. Advanced skin restoration formula with premium skin conditioners: aloe vera, glycerin, lanolin, vitamin E, jojoba oil.

**Suggested Applications:** Removes grease, grime, tar, adhesives, asphalt, carbon, epoxies, tile cement, oil, paint, odors, ink, and much more!

Item #	Container Size	Pack
25618	1 gallon bottle w/pump	4
25616	15 fl. oz. Rocker Cap™	12

### Permatex® Fast Orange® Anti-Bacterial Foaming Hand Wash

A new premium antibacterial, foaming, hand wash. Contains antibacterial ingredients to help kill harmful germs. Effective, mild formulation for smoother feeling hands. Gentle enough for everyday use. Natural fresh scent.

**Suggested Applications:**

Item #	Container Size	Pack
95105	7.5 oz Foaming Pump Bottle	12





## Hand Cleaners



The #1 selling, biodegradable, waterless, petroleum solvent-free hand cleaner that contains no harsh chemicals, petroleum solvents, or ammonia that can sting cuts or abrasions. Pure, fresh-smelling natural citrus power does the cleaning. Fortified with aloe, lanolin, glycerin, and other skin conditioners to soothe raw, rough hands. Fine Pumice deep cleans the toughest dirt. Works great on laundry stains (smooth lotion only), scuff marks, tile floors, pet odors, and many other household cleaning needs.

**Suggested Applications:** Resins, oil, grease, tar, grime, soil, printer's ink, epoxies, paint, rubber cement, gasket and tile cements.

### Permatex® Fast Orange® Fine Pumice Lotion Hand Cleaner

Item #	Container Size	Pack
25108	7.5 fl. oz. bottle	12
25122	15 fl. oz. Rocker Cap™	12
25217	1/2 gallon bottle w/pump	6
25219	low profile 1 gallon bottle w/pump	4

\* Readily Biodegradable according to OECD Method 301E

### Permatex® Fast Orange® Smooth Lotion Hand Cleaner

Item #	Container Size	Pack
23108	7.5 fl. oz. bottle	12
23122	15 fl. oz. Rocker Cap™	12
23217	1/2 gallon bottle w/pump	6
23218	1 gallon bottle w/pump	4

\* Readily Biodegradable according to OECD Method 301E



A cream version of our #1 selling Fast Orange® Lotion Hand Cleaner. Pure, fresh-smelling, natural citrus power cleans deep down to remove even the most stubborn grease and grime. Readily biodegradable, non-toxic and petroleum solvent-free, Fast Orange® Cream was formulated for those who prefer a thicker consistency hand cleaner. Fortified with premium skin conditioners, Fast Orange® is the choice for working hands. Also works great on laundry stains, pet odors and many other household cleaning needs. \* Readily Biodegradable according to OECD Method 301E

**Suggested Applications:** Resins, oil, grease, tar, grime, soil, printer's ink, adhesives, paint, scuff marks along with gasket and tile cements.

### Permatex® Fast Orange® Pumice Cream Hand Cleaner

Item #	Container Size	Pack
35013	14 oz. plastic tub	12
35406†	4.5 lb. plastic tub†	6

†4.5 lb. tub fits Gojo 1204 Dispenser

### Permatex® Fast Orange® Smooth Cream Hand Cleaner

Item #	Container Size	Pack
33013†	14 oz. plastic tub†	12

†For use with 95140 Universal Dispenser.  
\* Readily Biodegradable according to OECD Method 301E



### Permatex® Fast Orange® Cream Hand Cleaner

Item #	Container Size	Pack
28192	28 oz. plastic tub	12

## Hand Cleaners



### Permatex® Fast Orange® Dry Skin Formula Hand Cleaner

Developed specifically for professional automotive technicians, Fast Orange® Dry Skin Formula helps reduce the symptoms of dry, cracked skin. The natural citrus formula has a unique polymeric skin conditioning system that leaves hands feeling smoother, while it quickly and gently deep cleans the toughest dirt. Biodegradable, petroleum solvent-free and nontoxic, it also

contains aloe, lanolin, glycerin and other premium skin conditioners.

**Suggested Applications:** Resins, oil, grease, tar, grime, soil, printers' ink, epoxies, paint, rubber cement, gasket, and tile cements.

Item #	Container Size	Pack
27218	1 gallon bottle w/pump	4

\* Readily Biodegradable according to OECD Method 301E



### Permatex® Ultra Cherry® Pumice Hand Scrub

A professional strength hand cleaner concentrated to tackle the toughest grease, while conditioning hands. This premium fine pumice lotion acts quickly to power out the harshest soils without leaving hands feeling greasy or irritated. Great for hard working hands, it contains a unique skin conditioning system that helps to restore moisture and prevent dry, chapped hands. Its light clean cherry scent is refreshing

and contains no petroleum odors. No Kerosene, no Phosphates.

**Suggested Applications:** Removes grease, grime, tar, adhesives, asphalt, carbon, epoxies, tile cement, oil, paint, odors, ink, and much more!

Item #	Container Size	Pack
21222	102.4 fl. oz. low profile bottle with pump	4



### Fast Orange® Painter's Clean™

A safer alternative to harsh, drying and potentially toxic solvents and thinners. Fortified with four premium skin conditioners, this freshly scented, fine pumice formula quickly removes the toughest soils. Readily biodegradable\*, nontoxic, and nonflammable, Painter's Clean™ Hand Cleaner has the muscle to clean where most hand cleaners fall short.

**Suggested Applications:** Oil and latex paints, uncured adhesives, uncured silicones, resins (tar), printer's ink, oil, grease, and grime.

Item #	Container Size	Pack
65108	7.5 fl. oz. squeeze bottle	12
65217	60 fl. oz. w/pump	4

\* Readily Biodegradable according to OECD Method 301E



### DL® Permatex® Blue Label™ Cream Hand Cleaner

This cream formula waterless hand cleaner takes off many difficult to remove substances yet is gentle to hands. Does not leave a greasy feeling after use. The 4.5 lb. can fits most dispensers including Permatex® 95140.

**Suggested Applications:** Oil, grease, tar, grime, soil, resins, printer's ink, epoxies, paint, rubber cement, gasket, and tile cements.

Item #	Container Size	Pack
01013	14 oz. plastic tub	12
01406†	4.5 lb. plastic tub†	6

†For use with 95140 Universal Dispenser.

†4.5 lb. tub fits Gojo 1204 dispenser.

\* Readily Biodegradable according to OECD Method 301E

## Hand Cleaners

A powerful paste-style hand cleaner formulated with dirt busting 'poly' scrubbers that dig out and mop up tough soils. Choose from fresh smelling lemon lime or coconut scents to tackle your dirtiest jobs. Grease Grabber® fights foul odors including fuel, oil, lubricant, grease, and much more! Grease Grabber® contains no harsh solvents and is fortified with soothing emollients to keep hard-working hands soft, moisturized, and healthy. Just add a small amount of water to about a tablespoon of Grease Grabber® - a little goes a long way! Pennies per wash economy when dispensed through Poly 500™ Dispenser.

**Suggested Applications:** Removes Dirt, Grease, Oil, Adhesives, Paint, Hydraulic Fluids, and more!



**Permatex® Grease Grabber®  
Lemon Lime Hand Cleaner**

Item #	Container Size	Pack
13106	4 lb. plastic tub	6



**Permatex® Grease Grabber®  
Coconut Hand Cleaner**

Item #	Container Size	Pack
14106	4 lb. plastic tub	6



**Spray Nine® Poly Scrub® Coconut  
Heavy-Duty Hand Cleaner**

Poly Scrub Coconut Heavy-Duty Hand Cleaner is an industrial strength, heavy-duty hand cleaner formulated with thousands of dirt busting 'poly scrubbers' to remove grease, oil, tar, paint, varnish, printer's ink, glue, and more. Combats fuel, oil, lubricant, and other odors leaving hands clean and smelling like tropical coconuts. Fortified with soothing emollients, Poly Scrub soothes and moisturizes hard working hands.

**Suggested Applications:** Grease, oil, ink, adhesives, hydraulic fluid, carbon, glues, cement, asphalt, tar, and odors!

Item #	Container Size	Pack
14104	3.8lb Tub	6
14126	26lb Pail	1



**Spray Nine® Poly Scrub® Lemon/  
Lime Heavy-Duty Hand Cleaner**

Poly Scrub is an industrial strength, heavy-duty hand cleaner formulated with thousands of dirt busting 'poly scrubbers' to remove grease, oil, tar, paint, varnish, printer's ink, glue, and more. Combats fuel, oil, lubricant, and other odors leaving hands clean and smelling lemon-lime fresh. Fortified with soothing emollients, Poly Scrub soothes and moisturizes hard working hands.

**Suggested Applications:** Grease, oil, ink, adhesives, hydraulic fluid, carbon, glues, cement, asphalt, tar, and odors!

Item #	Container Size	Pack
13104	3.8lb Tub	6
13126	26lb Pail	1

## Bar Soap & Wipes



### Permatex® Fast Orange® Pumice Bar Hand Soap

This large, 5.75 oz. soap bar contains fine pumice for thorough cleaning and leaves hands feeling soft. Ideally suited for the cleaning needs of automotive technicians.

**Suggested Applications:** Oil, grease, grime, paint and other everyday soils.

Item #	Container Size	Pack
25575	5.75 oz. bars w/display carton	24

\* Readily Biodegradable according to OECD Method 301E



### Permatex® Fast Orange® Wipes

Removes the toughest grease, tar, grime, ink, paints, sealants, adhesives and other difficult soils. Each pre-moistened wipe has a textured surface on one side that is ideal for cleaning heavy duty soils from hands, tools and work

areas. The wipes also have a smooth side for general purpose cleaning.

**Suggested Applications:** Removes grease, grime, oils, soil, gasket cement, glues, and inks.

Item #	Container Size	Pack
25050	25 count	8
25051	72 count	6

## Accessories

### Permatex® Spray Nine® Poly 500™ Revolution Dispenser

Get “pennies per wash” economy out of your Grease Grabber®, Spray Nine® Poly Scrub®, or Coco Scrub®. The Poly 500™ metered dispensing system delivers the perfect amount of hand cleaner every time! The Poly 500™ can be mounted and features a lockable lid.

Item #	Pack
71500	1



## Merchandising/Promotion



### Permatex® Fast Orange® Mini Display

Ideal for aisle ends, automotive, hardware, paint, lawn & garden, and sporting goods departments. Prepacked with skid — just remove shipping carton and you are ready to sell. Case: 8.75 cu. ft., 235 lbs., 24” x 14” x 45”

Item #	Container Size	Pack
30058	24 x (25219) Pumice, low profile 1 gallon bottles with pump	1

\* Made to order or contact your Permatex Sales Representative for details.

### Permatex® Fast Orange® Cream Hand Cleaner

Double the cleaning action, this 28 oz. bonus size equals two 14 oz. plastic tubs. Priced to sell!

Item #	Container Size	Pack
28192	28 oz. plastic tub	12



## Gloves

Everyday, technicians' hands come in contact with a variety of harsh chemicals, petroleum based-products, and other tough soils. Over time, exposure to these materials can cause serious skin damage and other health problems. Technicians also need protection against nicks, cuts and burns while maintaining finger dexterity and feel. Permatex offers a variety of gloves to safeguard technicians' hands from harmful substances and harsh work environments.



### Permatex® Black 5 mil Nitrile Disposable Gloves

Nitrile gloves are made from a 100% synthetic rubber that provides superior resistance to a wide range of solvents and hazardous chemicals.\* Nitrile gloves are suitable for users with natural rubber latex sensitivity. They feature textured fingers that provide a secure grip on dirty parts and tools. Our powder-free 5 mil black Nitrile gloves provide increased durability and protection. When superior chemical resistance is required, Black Nitrile Disposable Gloves provide mechanics with ideal heavy-duty hand protection.

**Suggested Applications:** Excellent protection from greases, oil, diesel fuel, acids, and many petroleum-based products.

Item #	Container Size	Pack
08184	100-ct. Box – Medium	10 boxes
08185	100-ct. Box – Large	10 boxes
08186	100-ct. Box – X-Large	10 boxes

\* This product is not intended to protect against all chemical compounds.

### Permatex® Blue 4 mil Nitrile Disposable Gloves

Nitrile gloves are made from a 100% synthetic rubber that provides superior resistance to a wide range of solvents and hazardous chemicals.\* Nitrile gloves are suitable for users with natural rubber latex sensitivity. They feature textured fingers that provide a secure grip on dirty parts and tools. Our gloves are lightly powdered, which makes them easier to put on and take off. When superior chemical resistance is required, Permatex® Nitrile Disposable Gloves provide mechanics with ideal heavy-duty hand protection.

**Suggested Applications:** Excellent protection from greases, oil, diesel fuel, acids and many petroleum-based products.

Item #	Container Size	Pack
09184	100-ct. Box – Medium	10 boxes
09185	100-ct. Box – Large	10 boxes
09186	100-ct. Box – X-Large	10 boxes

\* This product is not intended to protect against all chemical compounds.



### Permatex® Mechanics Gloves

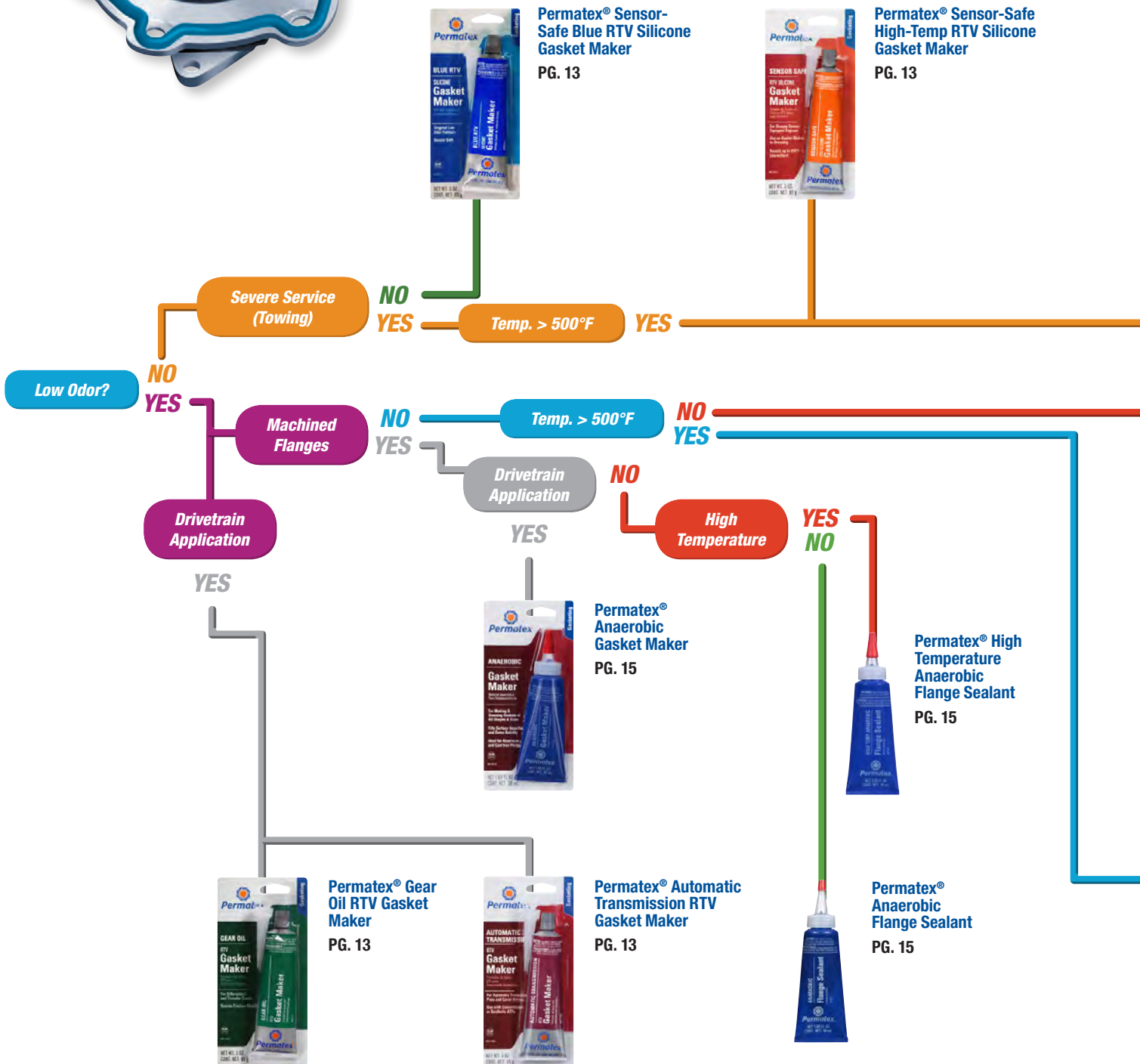
Mechanics Gloves safeguard hands from harsh work environments where superior hand protection is required. Designed to offer durable, comfortable protection, the triple layer fabric prevents against nicks, cuts and abrasions.\* Mechanics gloves are tough and lightweight, and feature an elastic cuff with an adjustable hook and loop closure to ensure a secure fit.

**Suggested Applications:** Ideal for all mechanical repairs that do not require extensive chemical resistance.

Item #	Container Size	Pack
85310	1 pair – Large	12 pairs
85315	1 pair – X-Large	12 pairs

\*Does not protect against chemical compounds or hot exhaust systems. Gloves are not fire retardant or flame proof.

# Gasket Maker Selector



# Gasket Maker Selector



**Permatex® High-Temp Red RTV Silicone Gasket Maker**  
PG. 13



**Permatex® Ultra Synthetic Gasket Maker**  
PG. 12



**Permatex® Water Pump & Thermostat RTV Silicone Gasket Maker**  
PG. 13



**Permatex® Ultra Blue Multipurpose RTV Silicone Gasket Maker**  
PG. 12



**Permatex® Ultra Black® Maximum Oil Resistance RTV Silicone Gasket Maker**  
PG. 12

**OE Specified Synthetic Motor Oil**

**YES**  
**NO**

**Import Specified**

**YES**  
**NO**

**OEM Specified**

**NO**  
**YES**

**Instant Seal**

**NO**  
**YES**

**Instant Seal**

**YES**  
**NO**



**Permatex® Ultra Copper® Maximum Temperature RTV Silicone Gasket Maker**  
PG. 12



**Permatex® Ultra Grey® Rigid High-Torque RTV Silicone Gasket Maker**  
PG. 12

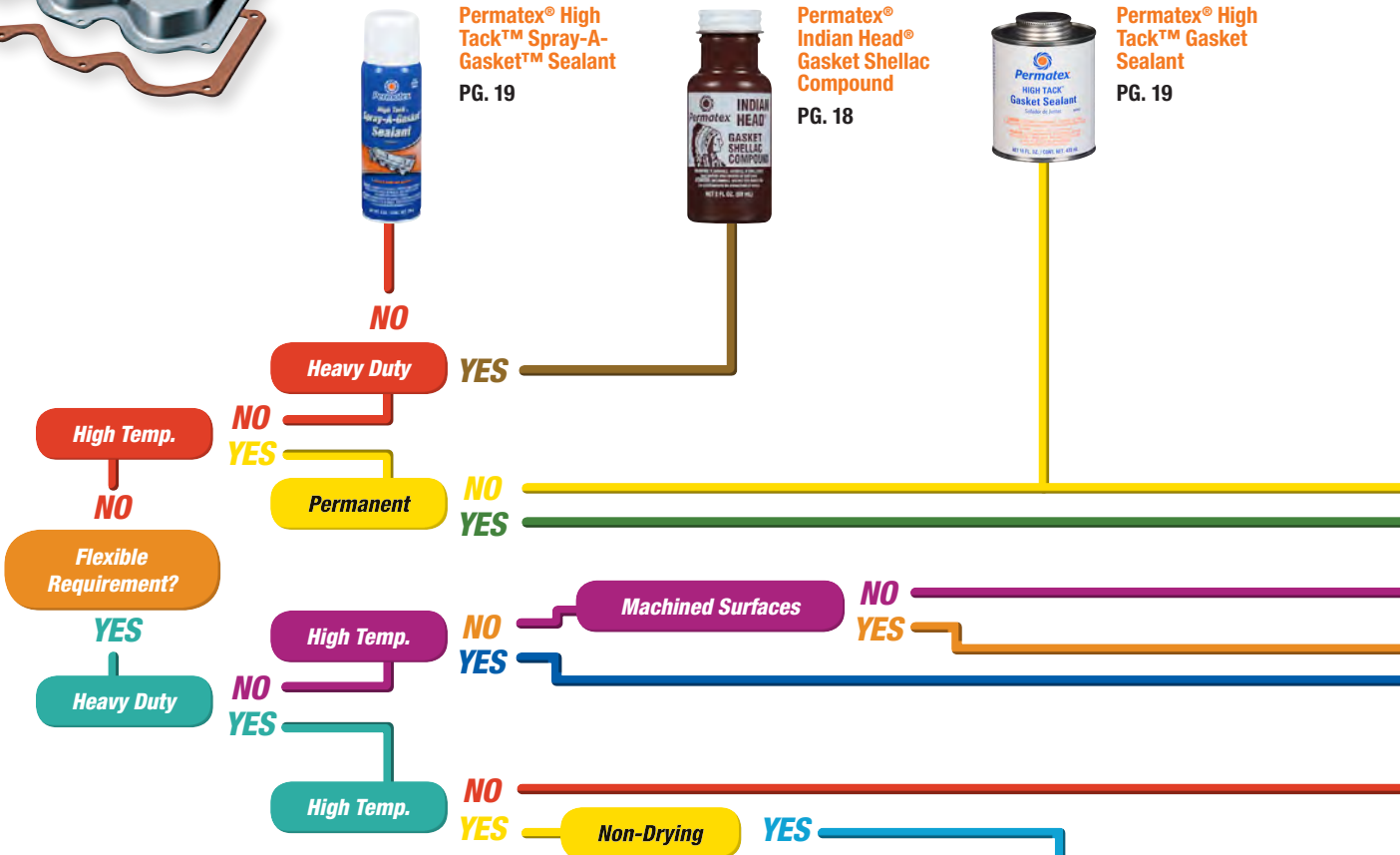
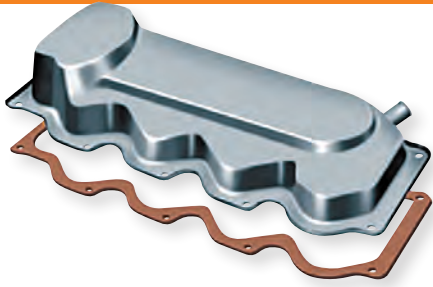


**Permatex® The Right Stuff® GREY Gasket Maker**  
PG. 11



**Permatex® The Right Stuff® BLACK Gasket Maker**  
PG. 11

# Gasket Dressing Selector



**Permatex® High Tack™ Spray-A-Gasket™ Sealant**  
PG. 19



**Permatex® Indian Head® Gasket Shellac Compound**  
PG. 18



**Permatex® High Tack™ Gasket Sealant**  
PG. 19



**Permatex® PermaShield™ Fuel Resistant Gasket Dressing & Flange Sealant**  
PG. 17



**Permatex® Ultra Rubber Gasket Sealant & Dressing**  
PG. 19



# Gasket Dressing Selector



**Permatex® Super High Tack™ Gasket Sealant**  
PG. 19



**Permatex® Form-A-Gasket® No. 1 Sealant**  
PG. 18



**Permatex® Form-A-Gasket® No. 2 Sealant**  
PG. 18



**Permatex® Super "300" Form-A-Gasket® Sealant**  
PG. 18

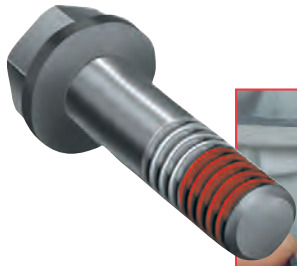


**Permatex® Copper Spray-A-Gasket® Hi-Temp Sealant**  
PG. 18

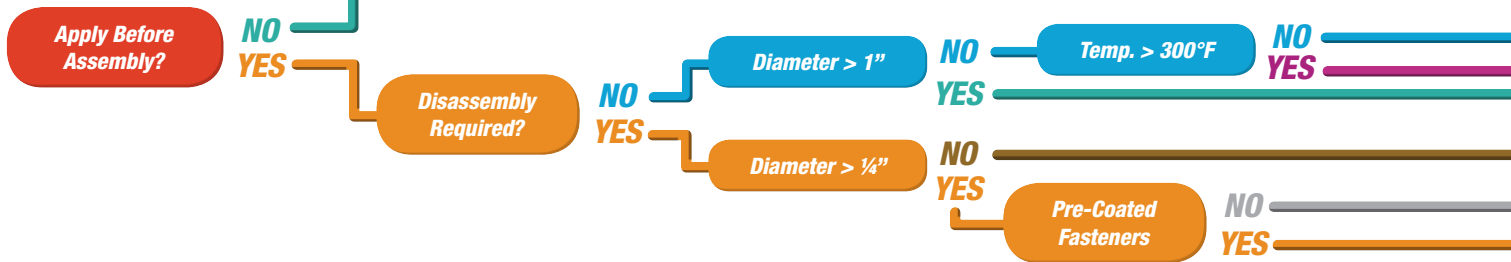


**Permatex® Aviation Form-A-Gasket® No. 3 Sealant Liquid**  
PG. 18

# Threadlocker Selector



Permatex®  
Penetrating  
Grade  
Threadlocker  
Green  
PG. 23



# Threadlocker Selector

Also Available in Gel



**Permatex® High Strength Threadlocker Red**  
PG. 23



**Permatex® Permanent Strength Threadlocker Red**  
PG. 22



**Permatex® High Temperature Threadlocker Red**  
PG. 23



**Permatex® Large Diameter Threadlocker Red**  
PG. 23



**Permatex® Surface Insensitive Threadlocker Blue**  
PG. 22



**Permatex® Medium Strength Threadlocker Blue**  
PG. 22



**Permatex® Low Strength Threadlocker Purple**  
PG. 22

Also Available in Gel

## Gel Twist™ Application Directions:



1. Remove protective cap.



2. Turn dial to expose 1/8" to 1/4" of material beyond tip.



3. Apply Threadlocker to engagement area of male fitting.



4. Assemble parts and tighten to recommended torque.

# Epoxy Guide



84160



84101, 84201



84107



84109, 84209



84332

## Performance Characteristics

<b>Bond Strength (lbs./sq. inch)</b>	Up to 2500 psi	Up to 3400 psi	Up to 3500 psi	Up to 4500 psi	Up to 900 psi
<b>Working Time</b>	1 min.	5 mins.	30 mins.	5 mins.	5 mins.
<b>Epoxy Color</b>	Clear	Clear	Semi-Clear	Dark Grey	Dark Grey
<b>Fahrenheit Temp Range</b>	-60 to 180	-60 to 180	-60 to 180	-60 up to 350	-40 up to 300
<b>Water Resistant</b>	Y	Y	Y	Y	Y
<b>Chemical Resistant</b>	Y	Y	Y	Y	Y
<b>Drillable/Sandable/ Paintable</b>	Y	Y	Y	Y	Y
<b>Gap Filling</b>	Y	Y	Y	Y	Y

## Bonding Surfaces

ABS					
Acrylic					
Aluminum				×	×
Brass				×	×
Bronze					
Cast				×	×
Ceramic	×	×	×		
Chrome	×	×		×	×
Concrete			×		
Copper				×	×
Enamel					
Fabric	×	×	×		
Fiberglass	×	×			
Glass	×	×	×		
Iron				×	×
Leather	×	×	×		
Metal	×	×	×	×	×
Pewter				×	×
Plastic	×	×			
Porcelain					
PVC					
Rubber	×	×	×		
Stainless Steel				×	×
Steel				×	×
Styrene					
Vinyl					
Wood					

**Notes:** None are recommended for use on polyethylene and polypropylene plastics. When bonding two different materials, choose the Permatex® Epoxy product that is indicated for both materials.



84115, 84145



14600



84331



84333

Up to 3500 psi 5 mins. 84115: Cream, 84145: Black -60 to 250	Up to 3000 psi 5 mins. Dark Grey -60 to 350	Up to 900 psi 5 mins. Off White -40 to 300	Up to 750 psi 1 hr. Golden Brown -40 to 500
Y	Y	Y	Y
Y	Y	Y	Y
N	Y	Y	N
Y	Y	Y	Y
X			
X			
	X	X	X
	X	X	X
	X		
			X
			X
	X	X	X
X		X	
X			
	X	X	X
	X		
X			
X		X	
	X		X
			X
X			
X		X	
X			

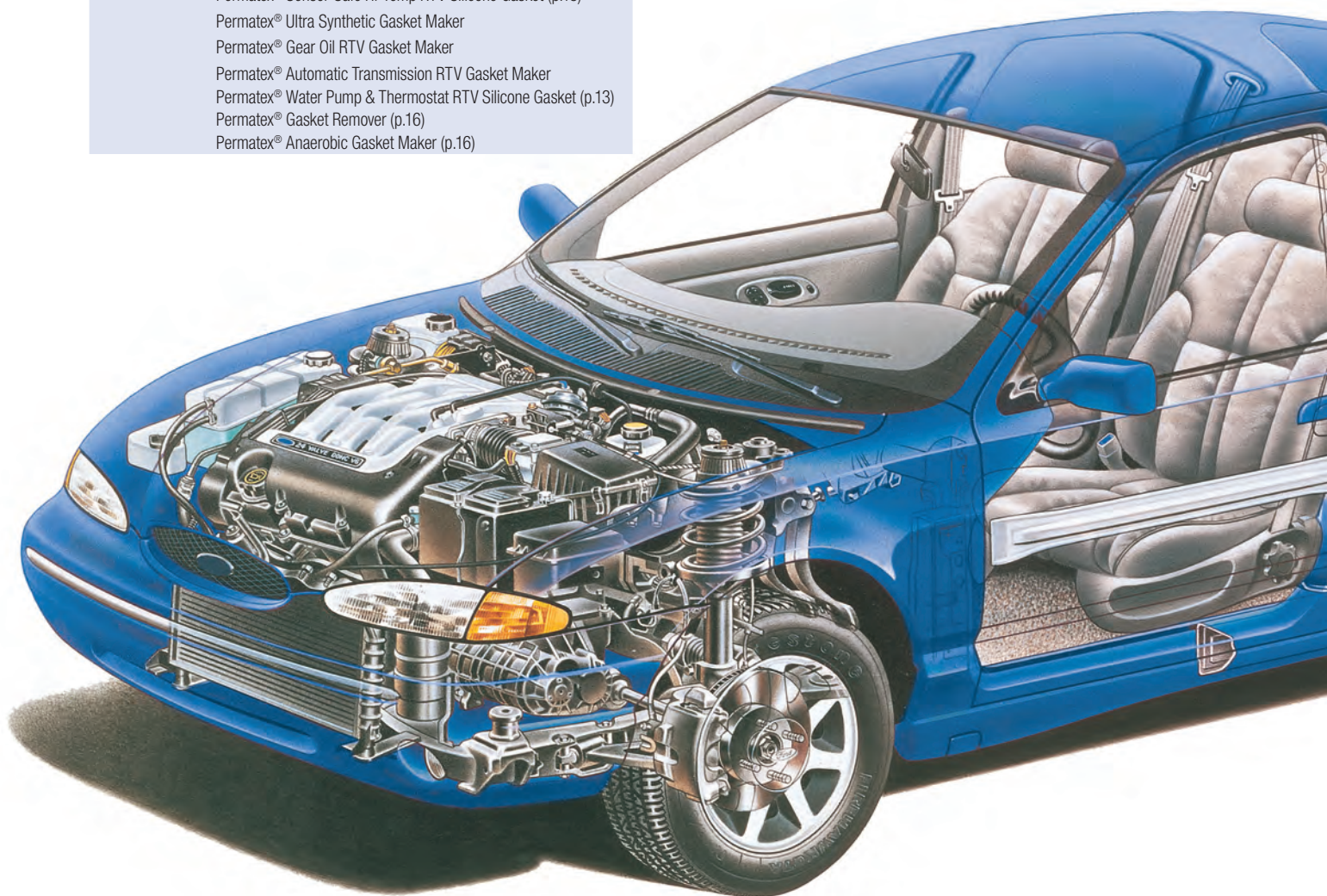


# Complete Auto Care

## Under Hood

Maintenance	Solution
Battery	Permatex® Battery Cleaner (p.37 & 52) Permatex® Battery Protector & Sealer (p.37)
Belts	Permatex® Belt Dressing & Conditioner (p.45)
Brakes	Permatex® Pro-Strength Brake & Parts Cleaner (p.50)
Engine	Spray Nine® Grez-Off® Heavy Duty Degreaser (p.55) Spray Nine® Earth Soap® Cleaner/Degreaser (p.54)
Gaskets	Permatex® The Right Stuff® Gasket Maker (p.11) Permatex® Ultra Black® Gasket Maker (p.12) Permatex® Ultra Blue® Gasket Maker (p.12) Permatex® Ultra Grey® Gasket Maker (p.12) Permatex® Ultra Copper® Gasket Maker (p.12) Permatex® Sensor-Safe Hi-Temp RTV Silicone Gasket (p.13) Permatex® Ultra Synthetic Gasket Maker Permatex® Gear Oil RTV Gasket Maker Permatex® Automatic Transmission RTV Gasket Maker Permatex® Water Pump & Thermostat RTV Silicone Gasket (p.13) Permatex® Gasket Remover (p.16) Permatex® Anaerobic Gasket Maker (p.16)

Maintenance	Solution
Lubricating	Permatex® Anti-Seize Lubricant (p.46)
Radiator Repair	Permatex® Fuel Tank and Radiator Repair Kit (p.43)
Sealing	Permatex® High Temperature Thread Sealant (p.25)
Threadlocking	Permatex® Medium Strength Threadlocker Blue (p.22) Permatex® Surface Insensitive Strength Threadlocker Blue (p.22) Permatex® High Strength Threadlocker Red (p.23) Permatex® Penetrating Grade Threadlocker Green (p.23)
Weld Bonding	Permatex® Cold Weld Bonding Compound (p.32)

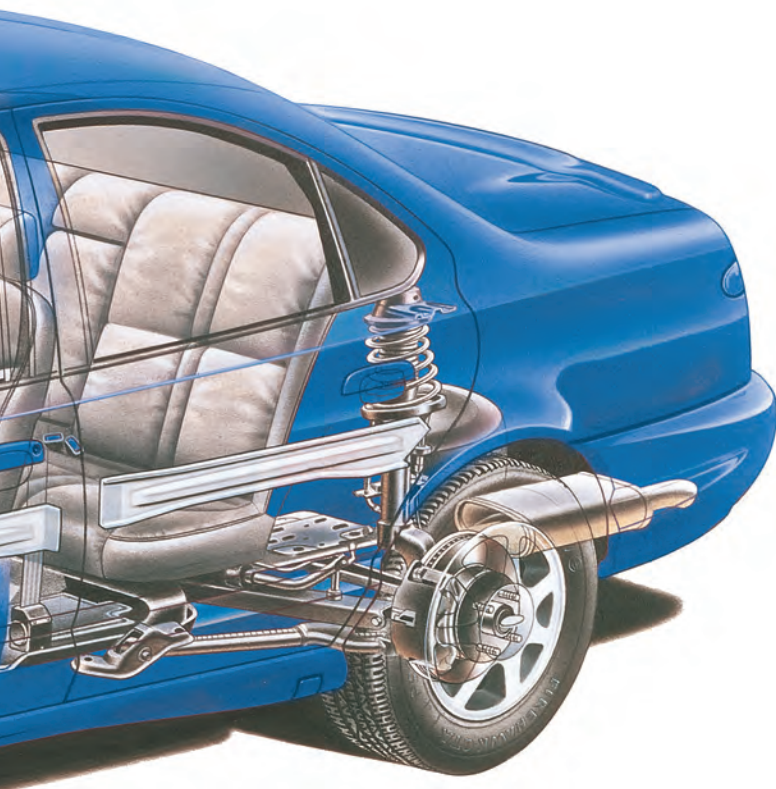


# Complete Auto Care

## Exterior

Maintenance	Solution
Adhesive	Permatex® Clear RTV Silicone Adhesive Sealant (p.33) Permatex® Weatherstrip Cement (p.39)
Brakes	Permatex® Pro-Strength Brake & Parts Cleaner (p.50) Permatex® Disc Brake Quiet (p.43 & 47) Permatex® Ultra Disc Brake Caliper Lube (p.45 & 50)

Maintenance	Solution
Glass	Permatex® Bullseye™ Windshield Repair Kit (p.36) Permatex® Windshield Repair Kit (p.41)
Rust	Permatex® Rust Treatment (p.38) Permatex® Rust Dissolver Gel (p.38 & 52)
Steel & Aluminum	Permatex® Steel Weld™ Epoxy (p.30)



## Interior

Maintenance	Solution
Adhesive	Permatex® Ultra Bond™ Super Glue (p.29) Permatex® Super Glue Gel (p.29) Dr. Bond® Super Glue and Super Glue Gel (p.29) Permatex® Body Shop® Heavy Duty Spray Adhesive (p.39)
Glass	Permatex® Professional Strength Rearview Mirror Adhesive (p.36) Permatex® Professional Repair Systems Rearview Mirror Kit (p.40)
Fabric	Permatex® Fabric Repair Kit (p.41)
Leather	Permatex® Ultra Series Vinyl & Leather Repair Kit (p.41)
Vinyl	Permatex® Professional Repair Systems Permatex® Vinyl & Leather Repair Kit (p.41) Permatex® Super Clear Vinyl Sealant Repair Kit (p.41)
Lighting	Permatex® Dielectric Tune-Up Grease (p.37 & 48)

## Under Car

Maintenance	Solution
Brake Repair	Permatex® Pro-Strength Brake & Parts Cleaner (p.50) Permatex® Ultra Disc Brake Caliper Lube (p.43 & 47) Permatex® Disc Brake Quiet (p.43 & 47)
Gas Tank Repair	Permatex® Fuel Tank Repair (p.43)

Maintenance	Solution
Muffler Repair	Permatex® Muffler & Tailpipe Bandage (p.42) Permatex® Muffler & Tailpipe Sealer (p.42) Permatex® Muffler & Tailpipe Putty (p.42) Permatex® 1000° Plus™ Exhaust Repair Kit (p.42)
Undercoating	Permatex® Rust Treatment (p.38) Permatex® Undercoating (p.38)

# Motorcycle Applications

## Permatex® Dielectric Tune-Up Grease (p.37 & 48)

All electrical connections; spark plug wires

## Permatex® Ultra Rubber Gasket Sealant & Dressing (p.19)

Rocker Cover Gaskets

## Permatex® High Strength Threadlocker Red or Permatex® High Temperature Threadlocker Red (p.23)

All engine mounting bolts

## Permatex® Vinyl & Leather Repair Kit (p.41)

Seat, backrest, saddle bags

## Permatex® Battery Cleaner (p.37 & 52)

Protector for battery

## Permatex® Dielectric Tune-Up Grease (p.37 & 48)

All bulb/lamp connections

## Permatex® Ultra Copper Gasket Maker (p.12)

Muffler end caps

## Permatex® Brake & Parts Cleaner (p.50)

Brakes and any degreasing project

## Permatex® High Temperature Sleeve Retainer (p.27)

Valve guides

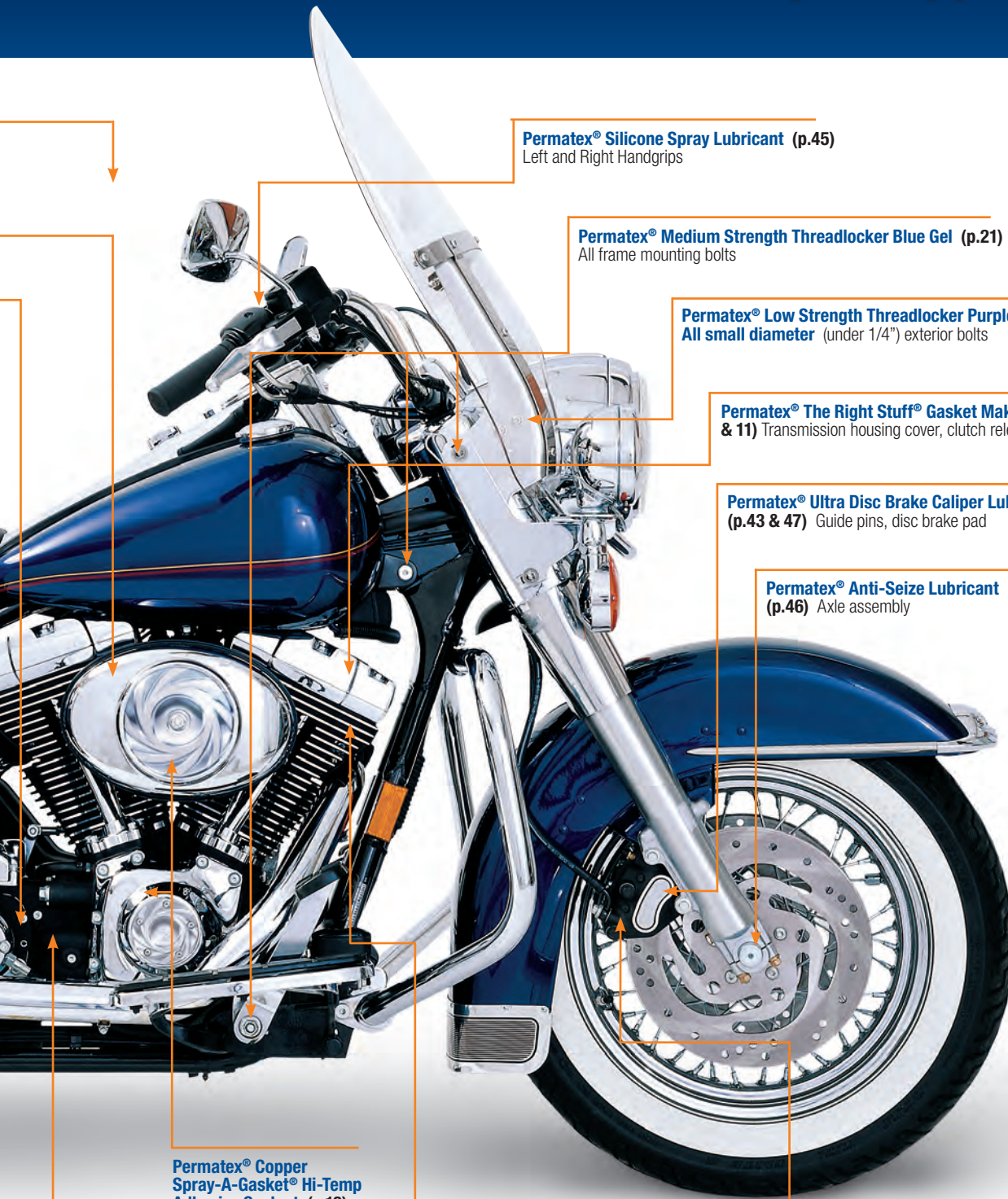
## Permatex® MotoSeal™ Gasket Maker Grey (p.17)

Case halves, carburetor gaskets





# Motorcycle Applications



**Permatex® Silicone Spray Lubricant (p.45)**  
Left and Right Handgrips

**Permatex® Medium Strength Threadlocker Blue Gel (p.21)**  
All frame mounting bolts

**Permatex® Low Strength Threadlocker Purple (p.22)**  
All small diameter (under 1/4") exterior bolts

**Permatex® The Right Stuff® Gasket Maker (p.10 & 11)** Transmission housing cover, clutch release cover

**Permatex® Ultra Disc Brake Caliper Lube (p.43 & 47)** Guide pins, disc brake pad

**Permatex® Anti-Seize Lubricant (p.46)** Axle assembly

**Permatex® Copper Spray-A-Gasket® Hi-Temp Adhesive Sealant (p.18)**  
Clutch release cover, cylinder head gaskets

**Permatex® Surface Insensitive Threadlocker Blue (p.22)**  
Head bolts, case bolts, all shift assembly threads

**Permatex® Disc Brake Quiet (p.43 & 47)**  
Back of brake pads

**Permatex® High Performance Thread Sealant (p.25)**  
Timing hole plug, oil hose fitting

**Permatex® Ultra Slick™ Engine Assembly Lube (p.48)**  
Engine Assembly

# Heavy Duty Fleet Repair



# Heavy Duty Fleet Repair

## Engines

Product	Typical Application
<b>Permatex® High Strength Threadlocker Red</b> (p.23)	Air Starter Fasteners
<b>Permatex® Anti-Seize Lubricant</b> (p.46)	Prevents seizing and galling of all metals. Withstand temperatures up to 1600°F
<b>Permatex® The Right Stuff® Gasket Maker</b> (p.11)	Valve Covers, Oil Pan
<b>Permatex® Gasket Remover</b> (p.16)	Valve Connectors, Oil Pan Covers
<b>Permatex® High Temperature Thread Sealant</b> (p.25)	Pipe, Water Jacket, Oil Galley Plugs, Oil Pressure & Temperature Sensors, Air Conditioning Fittings, Hydraulic Fittings, Vacuum Line Connectors
<b>Permatex® Medium Strength Threadlocker Blue Gel</b> (p.21)	Starter Mounts, Alternator Mounts, Engine Mounting Bolts
<b>Permatex® High Temperature Sleeve Retainer</b> (p.27)	Cup Plugs, Bushings, Oil Seals



## Transmissions

Product	Typical Application
<b>Permatex® High Temperature Sleeve Retainer</b> (p.27)	Retaining Bushings, Cup Plugs, Gears, Dowel Pins, Oil Seals
<b>Permatex® High Performance Thread Sealant</b> (p.25)	Drain Plugs, All Tapered Fittings
<b>Permatex® Medium Strength Threadlocker Blue</b> (p.22)	Case Cover Bolts
<b>Permatex® Anaerobic Gasket Maker</b> (p.15) and <b>Permatex® The Right Stuff®</b> (p.10)	Case Covers, Power Divider Shaft Housings, Input/Output Power Shafts

## Differentials

Product	Typical Application
<b>Permatex® High Strength Threadlocker Red Gel</b> (p.21)	Cap Screws, Mounting Studs
<b>Permatex® Ultra Grey® Gasket Maker</b> (p.12), <b>Anaerobic Gasket Maker</b> (p.15) and <b>The Right Stuff® Gasket Maker</b> (p.11)	Cover Housing Gaskets, Differential, Assembly to Rear Axle Housing, Power Dividers, Axle Shaft Flanges
<b>Permatex® High Temperature Thread Sealant</b> (p.25)	Core Plugs, Drain Plugs
<b>Permatex® Medium Strength Threadlocker Blue</b> (p.22)	Axle Housing Bolts, Oil Seal Retainer Bolts, Axle Shaft Flange Bolts, Differential Drain Plugs
<b>Permatex® High Temperature Sleeve Retainer</b> (p.27)	Ring Gear Bolts, Differential Lock Pins

## Chassis

Product	Typical Application
<b>Permatex® High Strength Threadlocker Red</b> (p.23)	Suspension Fasteners, Shock Absorber Mounts, Wheel Studs
<b>Permatex® Anti-Seize Lubricant</b> (p.46)	Cylinder head and exhaust head bolts, anchor pins on brake assemblies.
<b>Permatex® Pro-Strength Brake &amp; Parts Cleaner</b> (p.50)	All Brake Systems
<b>Permatex® High Temperature Thread Sealant</b> (p.25)	Air Brake Fitting
<b>Permatex® Medium Strength Threadlocker Blue</b> (p.22)	Fuel Tank Fasteners, Lug Nuts
<b>Permatex® High Temperature Sleeve Retainer</b> (p.27)	Wheel Bearings, Idler Shafts, Press Fit Bushings

## Bodies

Product	Typical Application
<b>Permatex® High Strength Threadlocker Red</b> (p.23)	Exhaust System Mounts, Bumper Fasteners
<b>Permatex® Super Weatherstrip Adhesive</b> (p.39)	Carpeting, Headliners, Molding, Weatherstripping
<b>Permatex® Clear RTV Silicone Adhesive Sealant</b> (p.33)	Windshields
<b>Permatex® Super Glue Gel</b> (p.29)	Emblems
<b>Permatex® Medium Strength Threadlocker Blue</b> (p.22)	Windshield Wiper Nuts, Lug Nuts, Gear Shift Knob, Door Hardware, Running Light Screws, Horn Mounting
<b>Permatex® Fifth Wheel Lubricant</b> (p.48)	All 5th Wheel Plates

# Automotive OEM Interchange

	Acura	Audi	BMW	Chrysler	Daewoo	Fiat	Ford	General Motors
<b>Permatex® The Right Stuff® Gasket Maker</b>				4883971 MSGF44B	GF-44-A 04883971	PS 9120016	WSE-M4G-323-A6 TA30	12378479 10953472 998-5990 998 5675 12346286 12345997
<b>Permatex® Ultra Black® Gasket Maker</b>				4206070 04883971	MSGF44B		F1AZ-19562-A D6AZ-19562-B E6AZ-19562-A WSK-M4G320-AZ WSE-M4G323-A6 WSE-M4G323-A4 E8AZ-19562-A F6AZ-19562-AA F7AZ-19554-EA TA-30	12345739 12345997 12345997 998 5675 998 5990 10953472
<b>Permatex® Ultra Grey® Gasket Maker</b>	8718-550030 E			82300234 82300235		AA 1204020	WSE-M4G-323-A5, TA29	12346240
<b>Permatex® Blue RTV Silicone Gasket</b>			07-58-9-062-376 11-21-1-262-571					
<b>Permatex® Anaerobic Flange Sealant</b>				M5CD98A 2654871 7778404 J4570650		WSK-M2G-348-A4 TA16		105 2756 1702 1703 998 5361
<b>Permatex® Anaerobic Gasket Maker</b>			0127784	4318083 MSCD 98-D	Gasket Sealant		WSK-M2G348-A5 ESK-M4G-269-A F8AZ-19B508-AB TA16	105 2942 998 5460 105 2943
<b>Permatex® Gear Oil RTV Gasket Maker</b>				05013477AA MSGF46				
<b>Permatex® Automatic Transmission RTV Gasket Maker</b>				05010884AA MSGF41B				
<b>Permatex® Low Strength Threadlocker PURPLE</b>						639428500	WSK-M2G351-A4 ESE-M492204-A1	998 5436 1234 5382
<b>Permatex® Medium Strength Threadlocker BLUE</b>		AMV197500	07-58-9-056-031 0121874	2654392 4318031 MS CC75 04057989		639147100 976173410 6391917110	EOAZ-19554-AA WSK-M2G351-A5	12345382 1700 998 5283 9985436
<b>Permatex® Surface Insensitive Threadlocker BLUE</b>			0133789 07-58-9-056-031			886305000	ESK-M4G-247-A2 WSK-M2G351-A7 WSK-M29G351-A2 TA25	
<b>Permatex® Permanent Strength Threadlocker RED</b>		AMV197300	0126374				E2FZ-19554-B TA26 WSK-M2G351-A6	9985300 998 5773 1234593
<b>Permatex® High Strength Threadlocker RED</b>			81229400086 (Specified as 270)	4318032 4057987 MSCD 96-A		976033480	EOAZ-19554-BA WSK-M2G351-A3 ESEM4148A SEEM4203A2	1773 998 5300 9985259
<b>Permatex® High Temperature Threadlocker RED</b>				0 5014205 AA J4570669 8800619 5356 779	Hi-Temp Thread Sealant			12345493 998 5399
<b>Permatex® Large Diameter Threadlocker RED</b>				2654427 MSCD 96-A			WSK-M2G351-A7 ESE-M4G-203A2 TA27	7200 1773 998 5266 1700 1773 12345493
<b>Permatex® Penetrating Grade Threadlocker GREEN</b>				4186369 4187099 MSCC-77			SSM-4G-9520-A WSK-M2G351-A1 ESE-M4G203-A1	998 5306
<b>Permatex® High Temperature Thread Sealant</b>				4318034 4318044 J4570588 2654648 4267247 MSCD- 95A			XW7Z-19554-A D8AZ-19554-A WSK-M2G350-A2	12346004 105 2080 998 5253
<b>Permatex® High Performance Thread Sealant</b>				4187257 MSCD-95B	High Performance Thread Sealant		WSK-M292350-A2 ESE-M492-194-8	12346004 998 5427
<b>Permatex® Bearing Mount for Close Fits</b>			07-58-9-056-030 (Specified as 638)	2654484 4187443 MSCD97A MSCD97-B			EOAZ-19554-BA WSK- M2G349-A1 WSK-M2G349-A5	1651343 9985299 9985262 12377901
<b>Permatex® High Temperature Sleeve Retainer</b>		AMV185100 AMV185101		28044924 4856852 MSCD 97-B			ESE-M492-167-A1 WSK-M2G349-A10	998 5299 998 5345 12377901 998 5409
<b>Permatex® Stripped Thread Repair</b>				4467725				
<b>Permatex® Super Glue</b>			0125342			639997540	WSK-M2G402-A2 TA19	998 5413 1052621
<b>Permatex® Flowable Silicone Windshield &amp; Glass Sealer</b>				4467708				
<b>Permatex® Rearview Mirror Adhesive</b>				4293039 MSCC73 05015983AA 4054099	PS 9120006		D9AZ-19954-CA TA17 ESB-M2G176-A	1052369
<b>Permatex® Black Super Weatherstrip Adhesive</b>				4773774 MS-CC223			E8AZ19552-A COAZ19552-AA ESB-M2G14-A F6AZ9L494AA TA14	12345096 12345097
<b>Permatex® Anti-Seize Lubricant</b>			18219062-599		133 K		XL2	

# Automotive OEM Interchange

	Honda	Hyundai	Isuzu	Jaguar	Jeep	Land Rover	Maxion
Permatex® The Right Stuff® Gasket Maker						LRNA-25223	
Permatex® Ultra Black® Gasket Maker					RTV SEALER		
Permatex® Ultra Grey® Gasket Maker	296380 08718-0001 296381 HC2963817 08718-5000040E 08718-0009 08740-99986 08718-0004 08718-0003	231-13800 4C116-21000	1215 1216 1207D				0710129
Permatex® Blue RTV Silicone Gasket			1-8844-36-0				
Permatex® Anaerobic Flange Sealant			1-8844-0145-0 1-8844-6376-0				0710105 70490279 0710125 15060008
Permatex® Anaerobic Gasket Maker			1-8844-222-0			LRNA-51831	
Permatex® Low Strength Threadlocker PURPLE						LRNA-22231	
Permatex® Medium Strength Threadlocker BLUE		242 Blue	1-8844-9032-0 1322 1338 1-8844-9033-0 1324 1364 9-8893-2601-0 1333 1370-137 9-8893-2605-0				15060003
Permatex® Surface Insensitive Threadlocker BLUE	08718-0009		JVSCDS0922 JVSCDS0921	1031240 JVS CDS0921		LRNA-24078	
Permatex® Permanent Strength Threadlocker RED			1-8844-6372-0				
Permatex® High Strength Threadlocker RED			1-8844-6373-0 9-8893-2601-0 9-8893-2602-0	1120333		LRNA-21436 (Specified as 270) LRNA-27131	1506033 0710115
Permatex® High Temperature Threadlocker RED		272 Red				LRNA-27240	
Permatex® Large Diameter Threadlocker RED			1-8844-6374-0				0710108
Permatex® Penetrating Grade Threadlocker GREEN			1320,1321,1323 1-8844-6375-0 1331,1361			LRNA-29031	0710109
Permatex® High Temperature Thread Sealant		565 White					
Permatex® High Performance Thread Sealant						LRNA-21456	
Permatex® Bearing Mount for Close Fits				113072			
Permatex® Bearing Mount for Close Fits				113083		LRNA-21448	
Permatex® Super Glue				301054			0710104
Permatex® Rearview Mirror Adhesive		1.1067-2					
Permatex® Anti-Seize Lubricant		82				LRNA-76732	

## Product Description Code Explanation

Item #'s are prefixed by 686226 unless otherwise noted.

Container Size = Contents of individual package

Pack = Number of units per case

Item #	Container Size	Pack
80022	3 oz. tube, carded	12

Please refer to your Permatex Price Schedule for complete Item UPC and check digit.

# Automotive OEM Interchange

	Mazda	Mercedes-Benz	Mitsubishi	Nissan	Opel	Rover	Saab	Saturn
Permatex® The Right Stuff® Gasket Maker		A0029897320	3M8663 3M8678 3M8661	3M8672 3M8679				21019581
Permatex® Ultra Black® Gasket Maker			3M8660					
Permatex® Ultra Grey® Gasket Maker	77-300C-30		MD997740 MD970389 ACH1ZC1X02 3M8678 3M8672	MD997110 3M8704 ACH1ZC1X03 3M8679	999MPAM003 999MP-A7007 KPS51000150			
Permatex® Anaerobic Flange Sealant					C1335-31X25			21005993
Permatex® Anaerobic Gasket Maker					C1335-31X25 999MPAM001		02449790 815373 9321795	
Permatex® Medium Strength Threadlocker BLUE	105177743	A00398931710011 A00398931710002 A00398931710004 A00398931710005	3M4177		999MPAM005	L0010184 L0020184	7990963 7496268	21485277
Permatex® Surface Insensitive Threadlocker BLUE						5H4830		
Permatex® Permanent Strength Threadlocker RED	LA1249111 77-300E-10					L0010153 L0020153		21005994
Permatex® High Strength Threadlocker RED		A3459890271 A3459890171	MZ100360 3M8730	3M4170 3M8731	999MPAM004			21005994
Permatex® High Temperature Threadlocker RED			3M8659 3M8731	3M8730	999MPAM004		0245761	
Permatex® Penetrating Grade Threadlocker GREEN								21485276
Permatex® High Temperature Thread Sealant								21485278
Permatex® High Performance Thread Sealant	77-300E-01			999MPAM002	999MPAM002			21485278
Permatex® High Temperature Sleeve Retainer		A00298920710003 A00298920710004 A00298920710005				L0010189 L0020189		21005996
Permatex® Super Glue	77-310C-10	A00398925710001 A00398925710002 A00398925710012				GF044		
Permatex® Rearview Mirror Adhesive	77-310C-01				999MPAM000			21007653
Permatex® Black Super Weatherstrip Adhesive			3M8001 80011					
Permatex® Anti-Seize Lubricant								21485279

## Important Numbers to Remember

For technical advice and assistance, or questions regarding your purchase orders, including electronically transmitted orders (EDI),

Call Toll Free.....1-87-PERMATEX (877.376.2839)

To place an order by fax.....1.800.432.2067

# Automotive OEM Interchange

	Scania	Subaru	Suzuki	Toyota		Valmet	Volvo	Volkswagen
Permatex® Ultra Black® Gasket Maker				00001-01001 00001-01002 00295-01282 004403007 TB1217B	00295-00102 00295-01208 00295-01281 TB1215 TB1207 3MT3#08670			
Permatex® Ultra Grey® Gasket Maker		004403007 TB1207 3MT3#08670	TB1215 TB1217B	99104-31140 (TB1207B specified) 99104-31160 (TB1216 specified)	00001-01008			
Permatex® Anaerobic Flange Sealant	378183				00001-01007			
Permatex® Anaerobic Gasket Maker					00001-01005			
Permatex® Medium Strength Threadlocker BLUE	814283		99000-32020		00001-01003	78723013	591255 8701007 1161054-0	AMV197500
Permatex® Surface Insensitive Threadlocker BLUE					00001-01003			
Permatex® Permanent Strength Threadlocker RED	814284 L0020153							AMV197300
Permatex® High Strength Threadlocker RED	814282		99000-32030		00001-01004	078723001	591093 1161070	
Permatex® High Temperature Threadlocker RED		TB1303						
Permatex® Large Diameter Threadlocker RED						07873002	078723001	
Permatex® Penetrating Grade Threadlocker GREEN	814281					078723020	591264	
Permatex® High Temperature Sleeve Retainer						078723017		AMV185100 AMV185101
Permatex® Rearview Mirror Adhesive							1161375-9	
Permatex® Black Super Weatherstrip Adhesive		3M08011						



# OEM Interchange Heavy Equipment

	Case	Caterpillar	Cummins	Detroit Diesel	Fiat Allis	Ford
Permatex® Ultra Black® Gasket Maker		4C9612		23509603		
Permatex® Ultra Blue® Gasket Maker	ZPX81724	8T9022		23509543		
Permatex® High Temp Silicone Gasket Maker		8T9013 4C9614				
Permatex® Anaerobic Flange Sealant	ZPX51550 ZPX51530	515	LT-51531		73127654	E2AZ-19562-A
Permatex® Anaerobic Gasket Maker	ZPX51850			23514188 23513509		
Permatex® Form-A-Gasket® No. 1 Sealant		8T9015 4C9501				
Permatex® Form-A-Gasket® No. 2 Sealant	ZPX31389	8T9016 4C9502				
Permatex® Aviation Form-A-Gasket® No. 3 Sealant	ZPX18130	8T9012 4C9505				
Permatex® Medium Strength Threadlocker BLUE	ZPX24210	9S3263 4C4030	3375067 3824040 3824041 3375068	23509535 23509536	75000776	D5AZ-19554-A D5AZ-10544-A
Permatex® Permanent Strength Threadlocker RED	ZPX26210 ZPX26236			23509537 23509538	75000776	
Permatex® High Strength Threadlocker RED	ZPX27136 ZPX27110	7M7456	3824038 3875068		75000779	E0AZ-19554-B
Permatex® Large Diameter Threadlocker RED	ZPX27736				75000779	
Permatex® Penetrating Grade Threadlocker GREEN	ZPX29036	4C9508 4C9509	3823682	23509539	75000780	290
Permatex® High Temperature Thread Sealant	ZPX59250	SP3413	3375065 3375066		75000777	D8AZ-19554-C
Permatex® Bearing Mount For Close Fits	ZPX60936	7M7456 4C4032	3824037 3823718			
Permatex® High Temperature Sleeve Retainer		4C4031 953265	ST-1272-12		75000778	640, 609
Permatex® Bearing Mount For Relaxed Fits	ZPX68036					
Permatex® Super Glue Adhesive	ZPX82196	404 495	404 495		404 495	D7AZ-19554-C
Permatex® Anti-Seize Lubricant	ZPX76716	767	767	23509545	75000781	767
Permatex® Black Silicone Adhesive Sealant	ZPX81158	3S6252				
Permatex® Clear Silicone Adhesive Sealant	ZPX80855 ZPX80050 ZPX30562	8T9014 4C9613				
Permatex® Rust Treatment		8T9017				
Permatex® Surface Prep Activator	ZPX24163		ST-1272-13		75000782	



# OEM Interchange Heavy Equipment

	GMC	John Deere	Kenworth	Komatsu/Dresser	Mack	International	Volvo GM
Permatex® Ultra Blue® Gasket Maker					5166-58730	1653885C1	V1111015
Permatex® High Temp Silicone Gasket Maker	1052434					554204C1	
Permatex® Anaerobic Flange Sealant	1052357 1052756	TY6304	KW515-50ML	1232272H1	5166-51517	474517C2 1813034C1	
Permatex® Anaerobic Gasket Maker						1693855C1 1693856C1	V1111010
Permatex® Form-A-Gasket® No. 1 Sealant						554206C1	V1111011
Permatex® Form-A-Gasket® No. 2 Sealant				554206C1			
Permatex® Aviation Form-A-Gasket® No. 3 Sealant		TY15934				577588C1 577589C1 577905C1	V1111003 V1111004
Permatex® Medium Strength Threadlocker BLUE	1052279	T43512 AT52853	TY9370	KW242-10ML KW242-50ML	5166-2114 5166-2126		V1111005 V1111006 06479-5002
Permatex® Permanent Strength Threadlocker RED				634017C1	5166-26200	576016C1 576017C1 554210C1	06479-5003 20-700-1460
Permatex® High Strength Threadlocker RED	271	T43513 TY9371	KW271-10ML		5166-2223 5166-27121		
Permatex® Large Diameter Threadlocker RED	277	TY9373					
Permatex® Penetrating Grade Threadlocker GREEN	290	290	290	1232273H1	5166-29021 5166-29026	290	
Permatex® High Temperature Thread Sealant	1052080	TY9374 TY9375	592	634016C1	5166-59214 5166-59231	554209C1 554211C1	20-707-6088 20-700-1462 06479-5004
Permatex® Bearing Mount For Close Fits	609			634018C1		554210C1	V1111007 V1111008
Permatex® High Temperature Sleeve Retainer	1051343 1052624	T43515	KW601-10ML		35, 40, 75, 601, 620	35, 40, 75, 601, 620	20-700-1458 06479-5001
Permatex® Bearing Mount For Relaxed Fits	680	TY15969			5166-68035		
Permatex® Super Glue Adhesive	1052283 1052621	404, 495	404, 495	(495) 634228C1	5166-49411	554208C1	V1111896
Permatex® Anti-Seize Lubricant	767	767	767	844234C1	5166-76759 5166-76764	991441C1 991442C1	
Permatex® Black Silicone Adhesive Sealant				VS7493		991443C1	V1111020
Permatex® Clear Silicone Adhesive Sealant		TY15130		638896C1	5166-66BR	554204C1	V1111014
Permatex® Surface Prep Activator				644905C1	5166-2556	554207C1	

## Additional Information

### \* NFPA (National Fire Protection Association) Fire Code 30B

NFPA 30B is a standard that provides minimum requirements for the prevention and control of fires and explosions in facilities that manufacture, store and display aerosol products. Classification of aerosol products is based on their chemical or theoretical heats of combustion, and are designated as Level 1, Level 2 or Level 3 (with Level 3 being the most flammable). For storage purposes, cartons are marked with the appropriate level on at least one side of the package.

# Index by product name

## Gasketing

Permatex® Anaerobic Flange Sealant	15
Permatex® Anaerobic Gasket Maker	15
Permatex® Automatic Transmission RTV Gasket Maker	13
Permatex® Aviation Form-A-Gasket® No. 3 Sealant Liquid	18
Permatex® Copper Spray-A-Gasket® Hi-Temp Sealant	18
Permatex® Form-A-Gasket® No. 1 Sealant	18
Permatex® Form-A-Gasket® No. 2 Sealant	18
Permatex® Gasket Remover - Low VOC Formula	16
Permatex® Gear Oil RTV Gasket Maker	13
Permatex® High Tack™ Gasket Sealant	19
Permatex® High Tack™ Spray-A-Gasket™ Sealant	19
Permatex® High Temperature Anaerobic Flange Sealant	15
Permatex® High-Temp Red RTV Silicone Gasket Maker	13
Permatex® Indian Head® Gasket Shellac Compound	18
Permatex® MotoSeal® Gasket Maker Grey	17
Permatex® PermaShield™ Fuel Resistant Gasket Dressing & Flange Sealant	17
Permatex® SaferScraper™ Plastic Scraper	16,52
Permatex® Sensor-Safe Blue RTV Silicone Gasket Maker	13
Permatex® Sensor-Safe High-Temp RTV Silicone Gasket Maker	13
Permatex® Short Caulking Gun	10
Permatex® Super High Tack™ Gasket Sealant	19
Permatex® Super “300” Form-A-Gasket® Sealant	18
Permatex® The Right Stuff® BLACK Gasket Maker	11
Permatex® The Right Stuff® GREY Gasket Maker	11
Permatex® Ultra Black® Maximum Oil Resistance RTV Silicone Gasket Maker	12,34
Permatex® Ultra Blue® Multipurpose RTV Silicone Gasket Maker	12
Permatex® Ultra Copper® Maximum Temperature RTV Silicone Gasket Maker	12
Permatex® Ultra Grey® Rigid High-Torque RTV Silicone Gasket Maker	12,34
Permatex® Ultra Rubber Gasket Sealant & Dressing	19
Permatex® Ultra Synthetic Gasket Maker	12
Permatex® Water Pump & Thermostat RTV Silicone Gasket Maker	13,34

## Adhesives & Sealants

Dr. Bond® Plastic Bonder	29
Dr. Bond® Super Glue	29
Dr. Bond® Super Glue Gel	29
Permatex® 1 Minute General Purpose Epoxy	31

Permatex® 30 Minute High Strength General Purpose Epoxy	31
Permatex® 5 Minute Gap Filling Epoxy	31
Permatex® Black Plastic Welder™	31
Permatex® Black Polyurethane Adhesive Sealant	32
Permatex® Black Rubber Sealant	33
Permatex® Black Silicone Adhesive Sealant	33
Permatex® Clear RTV Silicone Adhesive Sealant	33
Permatex® Cold Weld Bonding Compound	32
Permatex® Contact Cement	32
Permatex® Fast Cure Epoxy	32
Permatex® Flowable Silicone Windshield & Glass Sealer	33
Permatex® High Temp™	30
Permatex® Liquid Electrical Tape	32,37
Permatex® Liquid Metal Filler	32
Permatex® Plastic Bond™	30
Permatex® Plastic Welder™ Epoxy	31
Permatex® Spray Sealant Leak Repair	33
Permatex® Steel Weld™	30
Permatex® Steel Weld™ Epoxy	30
Permatex® Super Glue	29
Permatex® Super Glue Gel	29
Permatex® Ultra Bond™ Super Glue	28
Permatex® Water Bond™	30

## Thread Compounds

Permatex® Bearing Mount for Close Fits	27
Permatex® Bearing Mount for Relaxed Fits	27
Permatex® High Performance Thread Sealant	25
Permatex® High Strength Threadlocker Red	23
Permatex® High Strength Threadlocker Red Gel	21
Permatex® High Temperature Sleeve Retainer	27
Permatex® High Temperature Thread Sealant	25
Permatex® High Temperature Threadlocker Red	23
Permatex® Large Diameter Threadlocker Red	23
Permatex® Low Strength Threadlocker Purple	22
Permatex® Medium Strength Threadlocker Blue	22
Permatex® Medium Strength Threadlocker Blue Gel	21
Permatex® Multipack Threadlocker Assortment	21
Permatex® Penetrating Grade Threadlocker Green	23
Permatex® Permanent Strength Threadlocker Red	22
Permatex® Permanent Strength Threadlocker Red & Cup/Core Plug Sealant Retaining Compound	22

# Index by product name

Permatex® Pipe Joint Compound	25
Permatex® Pneumatic/Hydraulic Sealant	25
Permatex® Surface Insensitive Threadlocker Blue	22
Permatex® Surface Prep Activator for Anaerobics	26
Permatex® Thread Sealant with PTFE	25

## Specialized Maintenance & Repair

Permatex® 1000° Plus™ Exhaust Repair Kit	42
Permatex® All Purpose Spray Adhesive	39
Permatex® Anti-Seize Lubricant	35,46
Permatex® Battery Protector & Sealer	37
Permatex® Black Super Weatherstrip Adhesive	39
Permatex® Body Shop® Heavy Duty Headliner & Carpet Adhesive	39
Permatex® Brake Cleaning Wipes	35,50
Permatex® Bulb Grease	34-35,37,48
Permatex® Bullseye™ Windshield Repair Kit	36
Permatex® Ceramic Extreme Brake Parts Lubricant	35,43,47
Permatex® Complete Rear Window Defogger Repair Kit	40
Permatex® Extreme Rearview Mirror Professional Strength Adhesive	36
Permatex® Fabric Repair Kit	41
Permatex® Fuel Tank and Radiator Repair Kit	43
Permatex® Fuel Tank Repair	43
Permatex® Fuel Tank Repair Kit	41
Permatex® Heavy-Duty Rubberized Undercoating	38
Permatex® High Strength Threadlocker Red Gel	21,35
Permatex® Medium Strength Threadlocker Blue Gel	21,35
Permatex® Muffler & Tailpipe Bandage	42
Permatex® Muffler & Tailpipe Putty	42
Permatex® Muffler & Tailpipe Sealer	42
Permatex® Oil Plug Sealant	35
Permatex® Plastic Tank Repair Kit	41
Permatex® Professional Strength Rearview Mirror Adhesive	36
Permatex® Prussian Blue	34
Permatex® Rear Window Defogger Electrically Conductive Tab Adhesive	36
Permatex® Rearview Mirror Adhesive Kit	40
Permatex® Rust Treatment	38
Permatex® Self-fusing Silicone Tape	33
Permatex® Single-Use Battery Protector	35
Permatex® Super Clear Vinyl Sealant Repair Kit	41

Permatex® Super Weatherstrip Adhesive	39
Permatex® Ultra Rubber Gasket Sealant & Dressing	19,35
Permatex® Ultra Series Vinyl & Leather Repair Kit	41
Permatex® Undercoating	38
Permatex® Valve Grinding Compound	34
Permatex® Vinyl & Leather Repair Kit	41
Permatex® Weatherstrip Cement	39
Permatex® Windshield Repair Kit	40

## Lubricants

Permatex® Anti-Seize Lubricant	46
Permatex® Belt Dressing & Conditioner	45
Permatex® Ceramic Extreme Brake Parts Lubricant	43,47
Permatex® Chain Lube	45
Permatex® Copper Anti-Seize Lubricant	46
Permatex® Dielectric Tune-Up Grease	35,37,48
Permatex® Disc Brake Quiet	43,47
Permatex® Fast Break® Super Penetrant	44
Permatex® Fifth Wheel Lubricant	48
Permatex® Nickel Anti-Seize Lubricant	34,46
Permatex® Silicone Ceramic Extreme Brake Parts Lubricant	34,43,47
Permatex® Silicone Spray Lubricant	45
Permatex® Synthetic Lubricant with PTFE	44
Permatex® Ultra Disc Brake Caliper Lube	34-35,43,47
Permatex® Ultra Slick™ Engine Assembly Lube	48
Permatex® White Lithium Grease	45

## Mechanic's Laundry Detergent

Fast Orange® Grease X Mechanic's Laundry Detergent	49
----------------------------------------------------	----

## Cleaners

Marine Grez-Off® Heavy Duty Degreaser	55
Marine Spray Nine® Heavy-Duty Cleaner + Degreaser + Disinfectant	55
Permatex® Battery Cleaner	37,52
Permatex® Brake Cleaning Wipes	50
Permatex® Decal & Adhesive Remover	52
Permatex® Electrical Contact & Parts Cleaner	52
Permatex® Engine Degreaser	51
Permatex® Heavy Duty Radiator Cleaner	51
Permatex® Non-Chlorinated Brake & Parts Cleaner	50

# Index by Product Name *(Continued)*

Permatex® Paint Stripper	52	Permatex® Fast Orange® Anti-Bacterial Foaming Hand Wash	56
Permatex® Pro-Strength Brake & Parts Cleaner	50	Permatex® Fast Orange® Cream Hand Cleaner	57,60
Permatex® Rust Dissolver Gel	38,52	Permatex® Fast Orange® Dry Skin Formula Hand Cleaner	58
Permatex® Throttle Body, Carb & Choke Cleaner	51	Permatex® Fast Orange® Fine Pumice Lotion Hand Cleaner	57
Spray Nine® BBQ Grill Cleaner	55	Permatex® Fast Orange® Mini Display	60
Spray Nine® Citrus Blaster™ Bug & Tar Remover	54	Permatex® Fast Orange® Pumice Bar Hand Soap	60
Spray Nine® Earth Soap® Cleaner/Degreaser	55	Permatex® Fast Orange® Pumice Cream Hand Cleaner	57
Spray Nine® Fireplace Cleaner	55	Permatex® Fast Orange® Smooth Cream Hand Cleaner	57
Spray Nine® General Pressroom Cleaner & Lox Wash	54	Permatex® Fast Orange® Smooth Lotion Hand Cleaner	57
Spray Nine® Glass & Chrome Cleaner	54	Permatex® Fast Orange® Wipes	60
Spray Nine® Grez-Off® Heavy-Duty Degreaser	54	Permatex® Fast Orange® Xtreme	56
Spray Nine® Heavy-Duty Cleaner + Degreaser + Disinfectant	53	Permatex® Grease Grabber® Coconut Hand Cleaner	59
Spray Nine® Mold & Mildew Stain Remover	54	Permatex® Grease Grabber® Lemon Lime Hand Cleaner	59
Spray Nine® Non-Butyl Cleaner/Degreaser	54	Permatex® Mechanics Gloves	61
<b>Hand Care</b>		Permatex® Spray Nine® Poly 500™ Revolution Dispenser	60
DL® Permatex® Blue Label™ Cream Hand Cleaner	58	Permatex® Ultra Cherry® Pumice Hand Scrub	58
Fast Orange® Painter's Clean™	58	Spray Nine® Poly Scrub® Coconut Heavy-Duty Hand Cleaner	59
Permatex® Black 5 mil Nitrile Disposable Gloves	61	Spray Nine® Poly Scrub® Lemon/Lime Heavy-Duty Hand Cleaner	59
Permatex® Blue 4 mil Nitrile Disposable Gloves	61		

## Index By Product Number

01010	48	09973	35,43,47	19967	22
01013	58	09974	19,35	19968	23
01020	48	09975	35,46	20353	43,47
01406	58	09976	35	20354	43,47
08184	61	09977	35,43,47	20356	43,47
08185	61	09978	21,35	20539	18
08186	61	09979	21,35	21222	58
09100	41	09980	35,37,48	21309	28
09101	41	13104	59	21351	36
09102	40	13106	59	21425	32
09103	40	13126	59	22058	37,48
09116	43	14104	59	22071	13,34
09117	40	14106	59	22072	12,34
09128	46	14126	59	22074	12,34
09184	61	14600	32	22340	49
09185	61	15022	55	22701	54
09186	61	15650	55	22705	54
09941	35,37,48	15717	54	22732	54
09943	35	16067	36	22755	54
09948	35,50	19962	22	23108	57

# Index by Product Number

23122	57	26825	53	51531	15
23217	57	26832	53	51580	15
23218	57	26855	53	51813	15
23319	54	26900S	55	51817	15
24005	21	26901S	55	51845	15
24010	21	26905S	55	54540	25
24024	22	26932	55	56521	25
24026	23	26955	55	59214	25
24027	22	27005	21	59235	25
24105	12	27010	21	60950	27
24110	43,47	27100	23	64000	27
24124	43,47	27110	23	64040	27
24125	43,47	27140	23	65108	58
24129	34,43,47	27150	23	65217	58
24163	26	27183	23	68050	27
24200	22	27200	23	71500	60
24206	22	27218	58	77124	46
24210	22	27240	23	77134	34,46
24240	22	27725	23	77164	46
24250	22	27740	23	80003	18
24283	22	27828	39	80007	18
24300	22	27901	55	80008	18
24350	22	27932	55	80011	18
25050	60	27955	55	80015	18
25051	60	28192	57,60	80016	18
25108	57	29000	23	80017	18
25122	57	29040	23	80018	18
25217	57	29132	17	80019	18
25219	57	29208	11	80022	13
25223	11	29520	21	80025	52
25224	11	30058	60	80030	51
25229	11	30232	55	80036	34
25238	11	31163	46	800368	10
25247	41	33013	57	80037	34
25575	60	33694	11	80038	34
25616	56	34310	11	80043	51
25618	56	34311	11	80045	25
25905	32	34501	54	80050	33
25909	32	34532	54	80052	44
26210	22	34555	54	80057	18
26240	22	34575	54	80060	19
26250	22	35013	57	80062	19
26800	53	35406	57	80063	19
26801	53	49450	29	80064	19
26805	53	49550	29	80065	19
26810	53	51031	15	80070	45

# Index by Product Number *(Continued)*

80071	46	81184	13	82565	29
80072	38	81343	46	82588	52
80073	45	81409	13	82606	50
80074	45	81422	13	84101	31
80075	45	81464	46	84107	31
80077	43,47	81724	12	84109	30
80078	46	81725	12	84115	31
80190	16,52	81730	33	84145	31
80208	46	81731	39	84160	31
80279	51	81737	29	84201	31
80328	39	81742	29	84209	30
80331	42	81756	38,52	84330	30
80332	42	81773	38	84331	30
80333	42	81775	38	84332	30
80334	42	81781	41	84333	30
80335	42	81786	41	84334	43
80338	33	81833	38	85080	12
80345	45	81840	36	85084	12
80369	37,52	81844	36	85120	32,37
80370	37	81849	38	85144	11
80577	52	81850	39	85184	34,37,48
80628	13	81860	13	85188	34,43,47
80631	25	81878	12	85224	11
80632	25	81915	13	85310	61
80633	25	81943	44	85315	61
80638	39	81950	48	85409	19
80645	16	81981	45	85420	17
80653	43,47	82019	39	85519	12
80697	18	82080	12	85742	29
80729	43,47	82099	33	85913	33
80855	33	82112	33	85915	13
80902	41	82135	12	87701	54
81150	37,48	82180	12	87705	54
81153	37,48	82190	29	87732	54
81158	33	82191	29	87755	54
81160	13	82194	12	95105	56
81173	33	82195	12	99070	11
81180	13	82220	50		
81182	13	82450	50		

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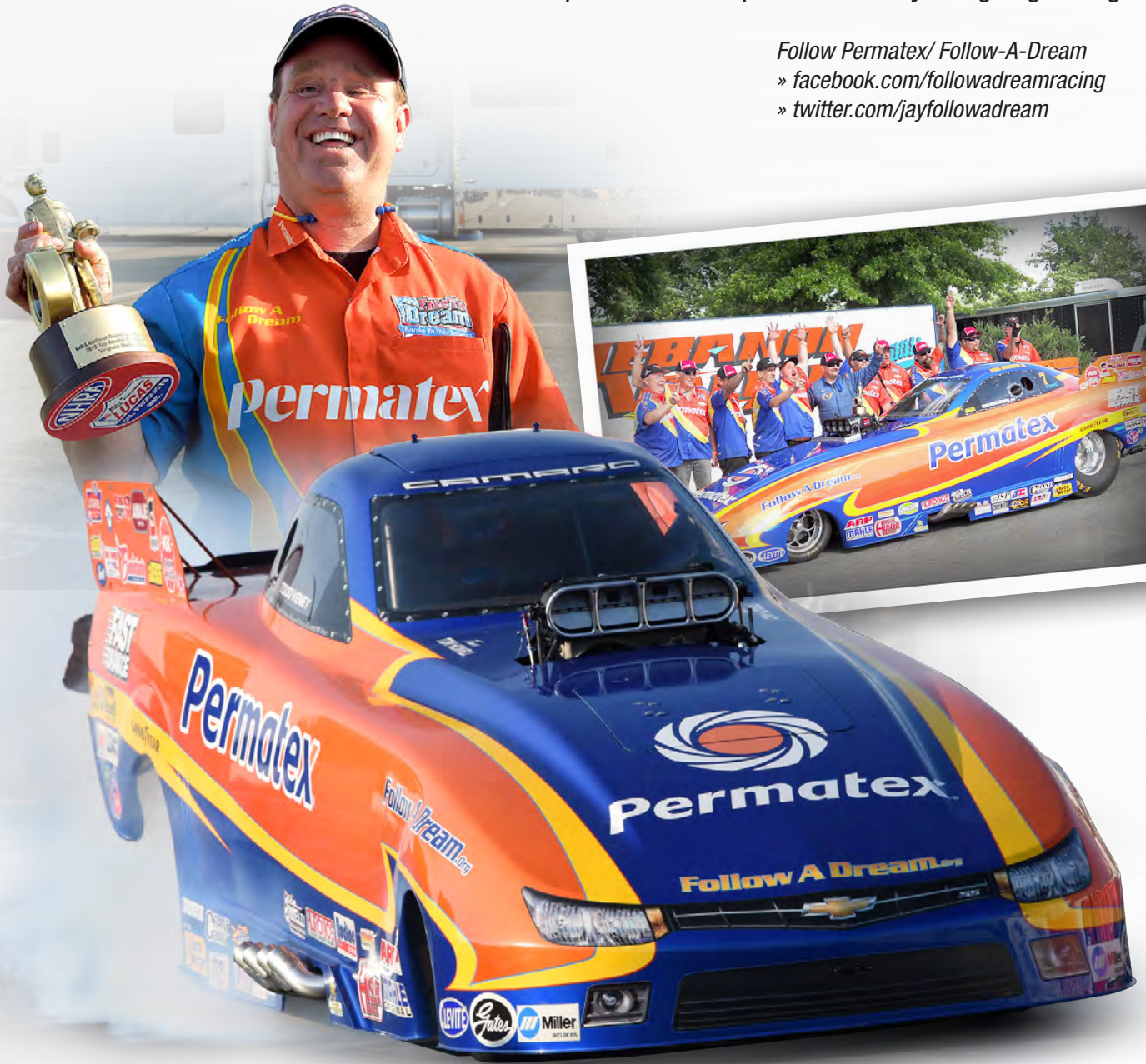
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# Follow Jay Blake

and the Permatex/Follow-A-Dream Team

Jay Blake and his crew rely on Permatex® products to keep their 3000+ Horsepower NHRA Top Alcohol Funny Car going strong.

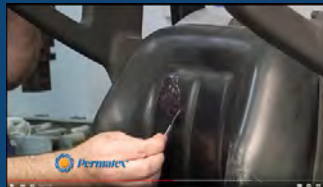
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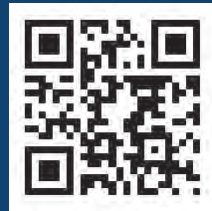


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